DASH & TOE PANEL HOLE LOCATION INSTRUCTION
DASH PANEL MAT ASSY
3711513 LD
3711678 RD

DASH PANEL

MAT ASSY

3862752 FASTENER

VIEW B-B
TYPICAL

VIEW A
LD

VIEW A
RD

MODELS
ALL

DASH PANEL MAT INSTRUCTION
REAR SHOCK ABSORBER HOLE COVER
INSTRUCTION

MODELS
SEDAN DELIVERY
AND STATION WAGON
INSTRUMENT PANEL BRACE INSTRUCTION

INSTRUMENT PANEL REINFORCEMENT

106324 BOLT
103320 LW

106324 BOLT
103320 LW

WELD NUT ON BRACKET

SUPPORT OUTER
3713889 LD
3713890 RD

SUPPORT INNER
3713887 LD
3713888 RD

INSTRUMENT PANEL
BRACE ASSY

3709714

INSTRUMENT PANEL
REINFORCEMENT

102935 NUT
114606 LW

RUN UPPER NUT DOWN SUFFICIENTLY TO BRING BRACE AND INSTRUMENT PANEL INTO FIRM CONTACT WITHOUT DISTORTING INSTRUMENT PANEL. THEN TIGHTEN LOWER NUT

INSTRUMENT PANEL REINFORCEMENT

106324 BOLT
103320 LW

WELD NUT ON BRACKET

SUPPORT OUTER
3713889 LD
3713890 RD

SUPPORT INNER
3713887 LD
3713888 RD

INSTRUMENT PANEL
REINFORCEMENT

102935 NUT
114606 LW

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INSTRUMENT PANEL REINFORCEMENT

106324 BOLT
103320 LW

WELD NUT ON BRACKET

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3713889 LD
3713890 RD

SUPPORT INNER
3713887 LD
3713888 RD

INSTRUMENT PANEL
REINFORCEMENT

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INSTRUMENT PANEL REINFORCEMENT

106324 BOLT
103320 LW

WELD NUT ON BRACKET

SUPPORT OUTER
3713889 LD
3713890 RD

SUPPORT INNER
3713887 LD
3713888 RD

INSTRUMENT PANEL
REINFORCEMENT

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INSTRUMENT PANEL REINFORCEMENT

106324 BOLT
103320 LW

WELD NUT ON BRACKET

SUPPORT OUTER
3713889 LD
3713890 RD

3709714 BRACE ASSY

BRAKE MAIN CYLINDER

DASH PANEL.
STEERING GEAR JACKET COVER INSTRUCTION

MODELS
ALL

INSTRUMENT CLUSTER
3711015 UPPER COVER ASSY
STEERING COLUMN

COVERS & STEERING COLUMN
MUST BE CONCENTRIC WITHIN
\[
\frac{1}{16}
\]

371768 SEAL
MUST BE ASSEMBLED ON OUTSIDE OF COVERS

3713579 LOWER COVER

456363 SCREW
178378 WASHER

VIEW A

<table>
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NAME PLATE
3713574 1500-2100 (SHOWN ABOVE)
3715658 2400

VIEW A

MODELS
ALL

INSTRUMENT PANEL NAME PLATE
INSTRUCTION

NAME | PASSENGER CAR INSTRUCTION MANUAL
--- | ---
REF. | DRAWN
JM | CHECKED
EW | SECT.
DATE | SHEET
5-1-54 | 1
PART No. | 3712500
8.00
ASH TRAY INSTRUCTION

SEE LUBRICATION INSTRUCTION

INSTRUMENT PANEL

ADJUST TABS TO PERMIT EASY OPERATION AND ALIGNMENT

3711131 ASH TRAY ASSEMBLY

BRUSH LIGHTLY WITH LUBRIPLATE

3711137 RETAINER

161897 SCREW

VIEW A

MODELS
2100 - 2400

PASSenger CAR INSTRUCTION MANUAL

NAME

REF.

DRAWN

CHECKED

SECT.

SHEET

11-30-54

NOTE ADDED

6417

JM

GB

1

9.00

10-10-54

NOTE ADDED

5074

DATE

5-1-54

PART NO.

3712500

AUTH.

DR.

SYM.

REVISION RECORD

CR.
COWL VENTILATOR INSTRUCTION

SEE LUBRICATION INSTRUCTION (B)

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<td>1836</td>
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DATE: 7-1-54
PART No: 3712500

CONTROL ROD AND TUBE ASSY
1950815 - L.H.
1950816 - R.H. - L.D. ONLY
1950820 - R.D. ONLY
ASSEMBLE CONTROL ROD & TUBE
ASSEMBLIES SO THAT KNOB IS 5/16 TO 9/16
FROM SEATED POSITION WHEN
THE FRESH AIR VALVE
ASSEMBLIES ARE CLOSED

KICK PAD - FURNISHED BY FISHER BODY
INSERT REAR EDGE INTO RETAINER
CHANNEL. BEND TABS SNUG AGAINST PAD

INSTRUMENT PANEL
REINFORCEMENT

3713464 COVER LD
VIEW A
OPENING IN KICK PAD

3711184 SCREW ASSY

3711184 - SCREW ASSY

135741 RIVET
(GRILLE TO KICK PAD)

371117 VALVE ASSY - LUBRICATE AS SPECIFIED IN LUBRICATION CHART

3713413 GRILLE ASSY

3711184 SCREW ASSY

3713414 GRILLE ASSY - LUBRICATE AS SPECIFIED IN LUBRICATION CHART

WINDLACE

161897 SCREW

KICK PAD RETAINER

KICK PAD

IMITATION LEATHER TAB (PART OF WINDLACE) TO REMAIN
TUCKED INTO RETAINER AFTER INSTALLATION OF KICK PAD

MODELS
ALL
WINDSHIELD WIPER INSTRUCTION

Models
ALL

<table>
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<td>8 WAS 2429-2434-2454</td>
<td>13.00</td>
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<td>7 WAS ALL EXCEPT 2429</td>
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<td>2434-2454</td>
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REF. DRAWN JM CHEC EW SECT. SHEET
8-10-55 8 REDRAWN 8507 | 7-1-54 | 3712500 | 1 | 13.00 |

INSTRUMENT PANEL

5711818 3721849
BLADE ASSY — OPT

Rッド ASSY
3711819 LH
3711820 RH
3723217 LH
3773218 RH
ALL EXCEPT 2154-2429-2434-2454

456821 SCREW ASSY

1 MINIMUM

3776321 HOSE

4551974 W/S WIPER MOTOR ASSY

400 ± 50

3707979 CONNECTOR

INSTRUMENT CLUSTER

INSTRUMENT PANEL

WINDSHIELD WIPER CONTROL ASSY INSTALLED BY FISHER BODY

ESCUTCHEON - 2400 INSTALLED BY FISHER BODY.

CONTROL CABLE

AUXILIARY DRIVE ASSY ON FRONT OF DASH PANEL INSTALLED BY FISHER BODY

SHOWING CONNECTION OF CONTROL CABLE & W/S WIPER MOTOR

CONTROL KNOB ASSY
3711322 1500
3711323 2100
3711324 3400

VIEW A

VIEW B

SCREW
REAR EMBLEM INSTRUCTION

3710749 REAR NAME PLATE

TAIL GATE

3716995 CLIP

VIEW A

MODELS

2439

NAME

REF.
ECR 2812

2613

GB

DRAWN

CHECKED

GB

DATE

2613

GB

DATE

AUTH.

REV. REC.

8/54

DR.

CK.

8/54

3712500

1

14.01

NEW SHEET

9-1-64

1

9-1-64

PART No.
OUTSIDE REAR VIEW MIRROR INSTRUCTION

MODELS
SEDAN DELIVERY

NAME
PASSenger CAR INSTRUCTION MANUAL

REF. DRAWN CHECKED SECT. SHEET

DATE SYM. REVISION RECORD AUTH. DR. CK. PART No. PART No. 3712500

5-1-54 1 15.00
NO. 2 OUTER BODY MOUNTING INSTRUCTION

FIRST SHIM TO BE ROTATED UNTIL TABS CONTACT CORNERS AS SHOWN. ADDITIONAL SHIMS MUST BE STAGGERED AS SHOWN.

MODELS

ALL

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<td>WAS 3711034</td>
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<tr>
<td>3</td>
<td>WAS 3711034</td>
</tr>
<tr>
<td>2</td>
<td>WAS 3859084 BOLT</td>
</tr>
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NO. 3 INNER BODY MOUNTING INSTRUCTION

MODELS
All.

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FIRST SHIM TO BE ROTATED UNTIL TABS CONTACT CORNERS AS SHOWN. ADDITIONAL SHIMS MUST BE STAGGERED AS SHOWN.
NO. 3 OUTER BODY MOUNTING INSTRUCTION

FIRST SHIM TO BE ROTATED UNTIL TABS CONTACT CORNERS AS SHOWN. ADDITIONAL SHIMS MUST BE STAGGERED AS SHOWN.

3713559 SHIM AS REQUIRED
3711610 SPACER
3711614 CUSHION ASSEMBLY
BODY BRACKET
3711608 CUSHION
UNDERBODY

3733052 WASHER
3708182 BOLT
ALL EXCEPT CONVERTIBLE

3714406 SHIM
BODY BRACKET

3658167 BOLT
333066 WASHER

CONVERTIBLE

MODELS
ALL
No. 3-A Body Mounting Instruction

1. 10581 L.W. removed
2. 35366586 War 3711034
3. 35366591 War 3711034
4. 35366657 War 3714020
5. 35366658 War 3714020

First shim to be rotated until tab contact corners as shown. Additional shims must be staggered as shown.

Models Convertible

Models Convertible
**Models**

ALL

**No. 4 Body Mounting Instruction**

---

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<td>5-P-55</td>
<td>3723392 WAR 3711601</td>
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---

**Diagram Details**

- **3711610 Spacer**
- **3712559 Shim As Required**
- **3711614 Cushion Assy**
- **3711606 Cushion**
- **Body Bracket**
- **3766888 Bolt**
- **3723392 Washer**
- **3714409 Shim**
- **UNDERBODY**
- **3658187 Bolt**
- **333086 Washer**

**Notes:**
- First shim to be rotated until tabs contact corners as shown. Additional shims must be staggered as shown.

---

**Instructions:**

- All except convertible.
NO. 5 BODY MOUNTING INSTRUCTION

FIRST SHIM TO BE ROTATED UNTIL TABS CONTACT CORNERS AS SHOWN. ADDITIONAL SHIMS MUST BE STACOGERED AS SHOWN.
BODY SHIM INSTRUCTION

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MODELS

ALL

3700001 SHIM CEMENT SECURELY WITH 3686625 CEMENT (.42 OZ)
SEDAN DELIVERY & STATION WAGON ALL EXCEPT CKD BLOOMFIELD

2. NO. 5 BODY BOLT HOLE

3. 29.25

12.75
**NO. 8-A BODY MOUNTING INSTRUCTION**

**MODELS**

**CONVERTIBLE**

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**PART NO.**

| 3712800 | 27.00 |

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USED TO ATTACH BODY SHIM AT #2 INNER BODY BRACKET AND #6 BODY BRACKET.

USED TO ATTACH BODY SHIM TO BODY BRACKETS AT #1, #2 OUTER, #3 INNER.. OUTER, #5A, #4, #5 & #5A.
CLUTCH SHAFT FRAME BRACKET INSTRUCTION

MODELS
ALL

NAME: PASSENGER CAR INSTRUCTION MANUAL
REF. DRAWN: J. M.
CHECKED: E. W.
SECT. SHEET

DATE: 7-1-54
PART NO.: 3712500

2 2.00
NO. 3-A
BODY BRACKET INSTRUCTION

3711620 BRACKET

3713728 BRACKET

PROJECTION WELD
3 PLACES

PUDDLE WELD
3 PLACES

CKD BLOOMFIELD

MODELS
2454

PASSenger Car Instruction Manual

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FRONT CROSS MEMBER INSTRUCTION

MODELS
ALL
CKD BLOOMFIELD

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| RIVET 443655 | OPT | 3715871 |
| 4 PLACES |

| RIVET 443655 | OPT | 3715871 |
| 16 PLACES |

| RIVET 443655 | OPT | 3715871 |
| 4 PLACES |

| RIVET 443655 | OPT | 3715871 |
| 4 PLACES |

| RH SIDE MEMBER |
| ARC WELD |
| VIEW A |

| LH SIDE MEMBER |
| ARC WELD |
| CROSS MEMBER |
| VIEW B |

| ARC WELD |
| Puddle WELD |

| 3713427 CROSS MEMBER |
| & UPPER CONTROL ARM |
| BRACKET ASSY. |

| ROUND RIVET HEAD |
| BEFORE FORMING |

| VARY AS TO LENGTH OF RIVET |

| VIEW OF RIVET | 0.08 |
| 30° |

| F.O.D. | 20.00 (REF.) |
FRONT CROSS MEMBER INSTRUCTION

MODELS
ALL
CKD BLOOMFIELD

10-1-54  1  3WAB 443656  13891  7-1-54
9-1-54  2  3WAB 443656  13891  7-1-54
3  3WAB 443656  13891  7-1-54
2  3WAB 443656  13891  7-1-54
0-4-54  4  VIEW ADDED  3060  7-1-54

NAME  PASSENGER CAR INSTRUCTION MANUAL

GB  REF.  DRAWN  CHECKED
3060  J.M.  E.W.

DATE  SYM.  REVISION RECORD  AUTH.  DR.  CK
7-1-54  3712500  2  5.00
CROSS MEMBER BRACE & RADIATOR SUPPORT INSTRUCTION

MODELS
ALL
CKD BLOOMFIELD
BRACKET ASSY
3712403 LH
3712404 RH

GAGE HOLE

ALL BODY MOUNTING BRACKETS ARE LOCATED FROM THIS G.

FRAME AT "O" LINE

ARC WELD

.75 MIN. LENGTH

ARC WELD

.75 MIN. LENGTH

MODELS
ALL
CED BLOOMFIELD

ENGINE REAR MOUNTING FRAME BRACKET INSTRUCTION

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DATE 7-1-64
PART NO. 3712500
ALL BODY MOUNTING BRACKETS ARE LOCATED FROM THE C. OF THIS GAUGE HOLE

NO. 2 BRACKET
3710185 LH
3710199 RH

NO. 1 BRACKET
3712401 LH
3712402 RH

FRAME AT "O" LINE

ARC WELD
.75 MIN. LENGTH
5 PLACES AS SHOWN

MODELS
ALL
CKD BLOOMFIELD

NO. 1 & NO. 2 BODY BRACKET INSTRUCTION
NO. 3 INNER & OUTER BODY BRACKET
INSTRUCTION

ARCH WELD
.75 MIN. LENGTH
4 PLACES AS SHOWN

FRAME AT "O" LINE

ALL BODY MOUNTING BRACKETS ARE
LOCATED FROM THE "O" OF THIS GAUGE
HOLE

ARC WELD
7 PLACES AS SHOWN

MODELS
ALL
CKD BLOOMFIELD

NAME

PASSenger CAR INSTRUCTION MANUAL

REF.

DRAWn
J. M.

CHECKED
E. W.

SECT.

SHEET

DATE
7-1-54

PART No.
3712500

SHEET
2
10.00
NO. 4 & NO. 5 INNER BODY BRACKET INSTRUCTION

ARC WELD
.76 MIN. LENGTH
4 PLACES

VIEW A

ARC WELD
.76 MIN. LENGTH
4 PLACES

VIEW B

ALL BODY MOUNTING BRACKETS ARE LOCATED FROM THE "O" OF THIS GAUGE HOLE

FRAME AT "O" LINE

MODELS
ALL
CKD BLOOMFIELD
REAR SPRING HANGER INSTRUCTION

MODELS
ALL
CKD BLOOMFIELD

HANGERS
3712417 LH
3712418 RH

HOLE MUST BE IN LINE
AND AXIS MUST BE NORMAL
WITH LONGITUDINAL Ø OF
FRAME WITHIN .18 IN 18 INCHES

2.58 ± .02

ARC WELD
5 PLACES

22.00 ± .09

44.00 ± .06

57.33 ± 12 R

10.94 ± .12

22.00 ± .09

+.03 LH
91.31 ± .09 RH

INNER SURFACE MUST BE
WITHIN 0° 30' OF BEING NORMAL
TO LONGITUDINAL Ø OF CAR

GAGE HOLE

21.71 ± .09 TO Ø FRAME

VIEW A

VIEW B

DATE 7-1-54
PART No. 3712500

NAME: PASSENGER CAR INSTRUCTION MANUAL

REF. DRAWN CHECKED
J. M. E. W.

AUTH. DR.  S. M.  

SYN. REVISION RECORD  12.00  

DATE  SHEET  

2  

10.94 ± .12
BRAKE HOSE BRACKET & BRAKE CABLE
GUIDE INSTRUCTION

MODELS
ALL
CKD BLOOMFIELD

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CHEVROLET MOTOR DIVISION

FRAME ASSEMBLY CHECKING INSTRUCTION

1. GAGE HOLE A MAY BE ± 0.13 FROM A LINE DRAWN THROUGH POINT A1 NORMAL TO ε OF FRAME.
2. GAGE HOLE B MAY BE ± 0.09 FROM A LINE DRAWN THROUGH POINT P1 AND NORMAL TO ε OF FRAME.
3. INNER BODY BOLT HOLE ε ONLY.
4. WHEN CHECKING MOUNTING SURFACES, A FUNCTIONAL GAGE REPRESENTING UPPER & LOWER CONTROL ARM ASSEMBLIES MUST BE ENGAGED IN HOLES C, D, E & F AND LINE P1 P3 MUST BE WITHIN ± 0.03 OF DIMENSIONS SHOWN.

FOR INSPECTION PURPOSES, ε OF FRAME SHALL BE A STRAIGHT LINE THAT PASSES THROUGH THE ε OF HOLE MARKED "M" AND MIDWAY BETWEEN POINTS MARKED "N".

TOLERANCES MARKED "J" TAKE INTO ACCOUNT LATERAL DEFORMATION OF FRAME ASSEMBLY RELATIVE TO THEORETICAL "ε" ESTABLISHED AS SPECIFIED ABOVE.

UNLESS TOLERANCE IS SHOWN, HOLES ON NOMINAL LOCATING DIMENSIONS MUST FINEST ADJUST NORMALLY LOCATED GAGE PINS UNDER MINIMUMホール SIZES AS FOLLOWS:

FRAMES TO BE CHECKED WITH 50 LB LOAD APPLIED AT ALL FOUR MOUNTING FIXTURE MOUNTING POINTS MARKED "L!" RIGHT HAND MUST BE WITHIN ± 13 OF LEFT HAND.

ALL CKD BLOOMFIELD

MODELS
UPPER & LOWER CONTROL ARM INSTRUCTION

SEE LUBRICATION INSTRUCTION

UPPER & LOWER CONTROL ARM INSTRUCTION

MODELS

ALL
LUBRICATION FITTING
191350
271539 - OPT
443573
FITTINGS ON UPPER & LOWER BALL JOINTS TO POINT DIRECTLY FORWARD
LUBRICATE AS SPECIFIED IN LUBRICATION CHART (4 PLACES)

STEERING KNUCKLE & FRONT WHEEL HUB ASSY
3107909 L.H.
3107910 R.H.

3594390 BRAKE DRUM SPRING

3710240 SEAL ASSY

3710239 SEAL ASSY

3707105 BUMPER ASSY
103321 LW
103026 NUT
TO BE INSTALLED AT ASSEMBLY
AFTER ADJUSTMENT OF CASTER & CAMBER

SEE LUBRICATION INSTRUCTION

STEERING KNUCKLE & WHEEL HUB INSTRUCTION

MODELS
ALL

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FRONT SHOCK ABSORBER & SPRING INSTRUCTION

MODELS

ALL
STEERING AXE INCLINATION

Q. LOWER CONTROL ARM SHAFT FRONT END

Q. WHEEL

9°20' 13°

CAMBER ANGLE

CASTER ANGLE

FRONT VIEW

\[ \text{TOE-IN PER WHEEL} = X - Y \]

Dimension with vehicle under actual design load condition
(5 - 150 lb. passengers, 2 front & 3 rear seat)

Dimension with vehicle under actual curb load condition
(no passengers, but including oil, water & a full tank of gasoline or equiv.)

<table>
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<tr>
<th>TOE-IN PER WHEEL</th>
<th>CAMBER ANGLE</th>
<th>CASTER ANGLE</th>
<th>FRONT HEIGHT</th>
<th>REAR HEIGHT</th>
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<td>0 TO 1/32</td>
<td>+30° ± 30°</td>
<td>+45° ± 30°</td>
<td>≈ 10.000</td>
<td>≈ 5.625</td>
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<td>1/16 TO 3/32</td>
<td>+30° ± 30°</td>
<td>0° ± 30°</td>
<td>≈ 11.000</td>
<td>≈ 5.725</td>
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* Right and left sides equal within 15'.

# These dimensions are theoretical and are for reference only, not to be used for checking wheel alignment

MODELS

FRONT SUSPENSION GEOMETRY
## FRONT SPRING COLOR CODE

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### COLOR

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## FRONT SPRING COLOR INSTRUCTION

### ALL MODELS

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MODELS

SHOCK ABSORBER INSTRUCTION

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CHART ADDED 5558
DATE 7-1-54
REVISION RECORD 3712500
BUMPER & REAR SPRING INSTRUCTION

MODELS
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BRAKE PEDAL & MAIN CYLINDER INSTRUCTION

BRUSH LUBRIPASTE LIGHTLY ON O.D. OF BRAKE PEDAL HUB THIS DISTANCE BEFORE ASSEMBLY
SEE LUBRICATION INSTRUCTION

MODELS
ALL

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REAR BRAKE PIPES INSTRUCTION

3 PLACES ON SIDE MEMBER
ALL EXCEPT 2434
3 PLACES ON SIDE MEMBER
1 PLACE ON CENTER X-MEMBER 2434

ipa 5 PIPE ASSY
3714656 PIPE ASSY
3711906 PIPE ASSY
3710700 PIPE ASSY

CONVERTIBLE
3686581 BOSE ASSY

3712500

REAR AXLE & H'" AGY

VIEW I

REAR AXLE

VIEW F

CLIP TO BE CLOSED AT
ASSEMBLY OF BRAKE PIPE.
PIPE MUST NOT BE FLATTENED
OR DISTORTED IN ANY WAY

VIEW E
FAN BLADE & BELT INSTRUCTION

MODELS
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3179476 ENGINE RATING DECALCOMANIA

2.04

.88

6 SCREW

1163105 INSEALATOR
THIS CAPSULE TO BE PLACED IN THE OUTLET HOSE AT ASSEMBLY

THIS CAPSULE TO
BE PLACED IN THE THERMOSTAT HOUSING NECK AT ASSEMBLY

8 3727939 COOLING SYSTEM SEALING COMPOUND (8-0Z)

6 3727975 COOLING SYSTEM SEALING COMPOUND FOR EXPORT ONLY

3709444 OUTLET HOSE

272863 CLAMP

CLAMPS TO BE ASSEMBLED APPROX.
1/4 INCH FROM THE END OF THE HOSE

SEE LUBRICATION INSTRUCTION

RADIATOR HOSE & ENGINE DECALCOMANIA INSTRUCTION

MODELS
ALL
ACCELERATOR CONTROL INSTRUCTION

MODELS
ALL LD

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<td>AUTH. DR. CK.</td>
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WITH ACCELERATOR ROD A
POSITIONED AS SHOWN, AND
ROD B IN WIDE OPEN THROTTLE
POSITION, ADJUST ROD C TO
SUIT

ACCELERATOR CONTROL INSTRUCTION

MODELS
ALL LD

NAME

PASSenger CAR INSTRUCTION MANUAL

REF. DRAWN WO CHECKED GB

DATE 5-1-54  PART No. 37 12 500

11-30-54 WBS ON SHEET 7.00  4916  GB

DATE 57M. REVISION RECORD AUTH. DR. CL.
ENGINE FRONT MOUNTING INSTRUCTION

NUT 117212 | OPT
451010

3710525 WASHER

GENERATOR BRACKET

3714358 CUSHION

3714359 RETAINER

3714360 WASHER

3714361 STUD

3714360 WASHER

3714359 RETAINER

FRONT CROSS MEMBER

ENGINE BRACKET

3714357 CUSHION

3710525 WASHER

3714358 CUSHION

NAME  PASSENGER CAR INSTRUCTION MANUAL
REF.  DRAWN
DATE
PART No.
5-1-64
3712500

SHEET  6  8.00
ENGINE REAR MOUNTING INSTRUCTION

- Clutch Housing
- Side Member
- Mounting Bracket
- Rubber must be free from twist or strain whenassy is completed

Bolt heads must be against engine mountings.

Tighten nuts to specified torque when full weight of engine is on mounts.

Models All

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DATE SYM. REVISION RECORD AUTH. DR. CK.
CLUTCH RELEASE BEARING & FLYWHEEL
UNDER PAN INSTRUCTION

SEE LUBRICATION INSTRUCTION

BRUSH A UNIFORM LAYER OF LUBRICANT TO THESE SURFACES FOR FULL CIRCUMFERENCE

FILL THIS GROOVE WITH LUBRICANT FOR FULL CIRCUMFERENCE. APPLY WITH SPECIAL GUN

MODELS
ALL
CLUTCH LINKAGE INSTRUCTION

1. Locate clutch pedal by adjusting clutch pedal lever bumper bracket and until pedal is at same height as brake pedal.

2. With pull back spring installed adjust pull back spring lever 9 and until an 8 lb load is required to pull pedal off bumper. Adjustment may be made before 370594 rod is assembled.

3. Adjust offset rod 1 to allow 3/4 to 1 inch free travel of pedal before clutch begins to release then lock in place.

4. A optional with note 3 to obtain proper travel of clutch pedal. Before clutch begins to release adjust nut 1 until gap between it and throw-out lever is just taken up back off nut 1 two turns and lock in place.

See lubrication instruction.
CLUTCH PEDAL ADJUSTMENT INSTRUCTION
1. Locate clutch pedal by adjusting clutch pedal bumper bracket c until pedal pad is at same height as brake pedal.
2. With pull back spring installed, adjust pull back spring lever 9 until an 8 lb load is required to push pedal off bumper.
3. Adjust off set rod 8 to allow 3/4 to 1 inch free travel of pedal before clutch begins to release them lock in place.
4. Optional with note 3 to obtain proper travel of clutch pedal before clutch begins to release adjust nut 9 until gap between it and throw-out lever is just taken up — back off nut 9 two turns and lock in place.

SEE LUBRICATION INSTRUCTION

CLUTCH LINKAGE INSTRUCTION

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<td>10 PARK ASSY</td>
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SEE LUBRICATION INSTRUCTION

GENERATOR INSTRUCTION

MODELS
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STARTER MOTOR INSTRUCTION

MODELS
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SEE LUBRICATION INSTRUCTION

GASOLINE & SPARK CONTROL PIPES
INSTRUCTION

MODELS
ALL

NAME

PASSenger CAR INSTRUCTION MANUAL

REF.

DRAWN WP CHECKED GB

DATE

PART No.

7-1-54

3712500

6 13.00

DATE SYM. REVISION RECORD AUTH. DR. CK.
SEE LUBRICATION INSTRUCTION

TRANSMISSION MOUNTING INSTRUCTION

MODELS
ALL

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GEARSHIF IT CONTROL INSTRUCTION

SIX LUBRICATION INSTRUCTION

MODELS
ALL LD
TRANSMISSION GEARSHIFT CONTROL ADJUSTMENT

1. SET CONTROL SHAFT RODS (C) IN THE NATURAL POSITION.
2. LOOSEN ASSEMBLY SWIVEL CLAMPS ON CONTROL SHAFT RODS.
3. INSTALL GAGE WHICH HOLDS GEARSHIFT LEVERS (U) AND ESTABLISH PROPER POSITION OF UPPER LEVER (X) TIGHTEN CLAMPS AND REMOVE GAGE.

SEE LUBRICATION INSTRUCTION

TRANSMISSION CONTROL LINKAGE INSTRUCTION
GEARSHIFT LINKAGE INSTRUCTION

MODELS
ALL RD

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SEE LUBRICATION INSTRUCTION

SEE SHEET 4.00 FOR L.D. INSTRUCTIONS
TRANSMISSION & EXTENSION

3715930 ROD

3710188 ROD

CLIP MUST BEAR AGAINST LEVER THIS DISTANCE

3712496 SHAFT

3712389 CLIP

BRACKET

3698239 SPACER

100029 BOLT
105026 NUT
103321 LW

3698237 SPRING

VIEW A

3686836 LEVER

VIEW B

SEE LUBRICATION INSTRUCTION

GEARSHIFT LINKAGE INSTRUCTION

MODELS
ALL RD

NAME

PAASSENGER CAR INSTRUCTION MANUAL

REF.

DRAWN

WP

CHECKED

EW

SECT.

SHEET

DATE

57M

REVISION RECORD

AUTH.

DR.

OK

DATE

7-1-54

PART No.

3712500

7

4.02
FUEL TANK & EXHAUST INSTRUCTION
SEE LUBRICATION INSTRUCTION

GASOLINE TANK INSTRUCTION

MODELS
ALL EXCEPT SEDAN DELIVERY & STATION WAGONS

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5-18-55
2-10-55
5744

REVISION RECORD
AURH. DR. CK.
7-1-54

PLUG OPT.
444613
3719217

3710529 BOLT
103321 LW
120377 NUT
RUN UPPER NUT UP MORE THAN NECESSARY, TIGHTEN LOWER NUT TO SPECIFIED TORQUE. RUN UPPER NUT DOWN TO LOCK LOWER NUT.

444613
3719217

3710907 TANK ASSY
3695237 SCREW ASSY
3694384 SCREW ASSY
WHEN INSTALLING FILLER NECK, SHOULD KER SHOULD BE BOTTOMED AGAINST TANK BEFORE SCREW IS TIGHTENED.

3710537 SEAL
LUBRICATE SEAL WITH 3704876 BEFORE ASSY OF FILLER NECK TO TANK

3711200 STRAP ASSY
3693949 SCREW ASSY
PIPE ASSY

120614 NUT
106497 LW

1518158 METER ASSY
1516081 GASKET

37110907 TANK ASSY
3698470
3721539

CAP ASSY
OPT

3710532 FILLER NECK ASSY

VIEW A
VIEW B
VIEW C
VIEW D
VIEW E

UNDERBODY
STRAP SUPPORT
SEE LUBRICATION INSTRUCTIONS

GASOLINE TANK INSTRUCTION

MODELS
SEDADELIVERY & STATION WAGON

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EXHAUST SYSTEM INSTRUCTION

MODELS
3718817 STATION WAGON & SEDAN DELIVERY
3718815 ALL OTHERS EXCEPT CONVERTIBLE

ALL

5-27-55 11 VIEW ADDED 9925
13-13-54 10 WAS 100014 6011 GF NAME PASSENGER CAR INSTRUCTION MANUAL
11-17-54 9 WAS 387080 5440 GB REF.
5-13-54 8 838780 OPT REMOVED 5016 DR. DRAWN
10-13-54 7 REDRAWN 5016 OFF CHECKED
DATE SYM. REVISION RECORD AUTH. DR. C.
5-1-54 SECT. SHEET
8 3.00 3712500 PART No.
EXHAUST SYSTEM INSTRUCTION

- Exhaust Pipe
- 374215 Clamp
- 103320 LW
- 103025 Nut
- 374217 U Bolt
- Manifold
- 3696990 Packing
- Flange
- 3696988
- 3701909
- 3710078 Exhaust Pipe Assy
- View A
- 3671946 Nut
- 102634 Nut
- 103320 LW
- 119034 Bolt
- 3710044 Muffler Assy
- 3718817 Tail Pipe
- 3718801 Clamp
- 3718845 Bracket
- View C
- 119034 Bolt
- 103320 LW
- 102634 Nut
- 103025 Nut
- 103320 LW
- 3718800 U Bolt

.74 Dimension from top of tail pipe to bottom of bumper

MODELS
- CONVERTIBLE

EXHAUST SYSTEM INSTRUCTION
WITH MARK ON STEERING GEAR SHAFT AT 12 O'CLOCK, ADJUST TIE RODS (EA. SIDE) TO GET SPECIFIED TOE-IN PER WHEEL. ASSEMBLE CLAMPS IN POSITION SHOWN AFTER ADJUSTMENT. SEE SECTION 3 SHEET 5.00 FOR ADJUSTMENT.

ENDS OF ADJUSTABLE TIE RODS MUST BE HELD IN CORRECT ANGULAR RELATIONSHIP TO EACH OTHER AFTER ADJUSTMENT.

FITTERG 271304
109451 OPT
1102471
LUBRICATE AS SPECIFIED IN LUBRICATION CHART (4 PLACES)

STEMEERING KNUCKLE ARM

SHAF MARK MUST BE AT TOP WITH WHEELS IN STRAIGHT AHEAD POSITION

SEE LUBRICATION INSTRUCTION

STERING LINKAGE INSTRUCTION

MODELS
ALL

NAME:  
REF:  
DRAWN:  
CHECKED:  
DATE:  7-1-54
PART NO.:  3712500

20 NOTE ADDED
DATE 7-1-54
REDRAWN 1755
REVISION RECORD:  F
SEC:  9  SHEET 2.00
STREERING GEAR ASSY
5666900 LD
5665870 RD

2715346 SEAL
2721435 SEAT
2721434 SPRING
2721438 WASHER
2721433 SEAL

3720824 SHIM TO CENTER STEERING GEAR SHAFT BETWEEN THE LEGS OF THE INSTRUMENT CLUSTER
SHIM AS REQUIRED BETWEEN STEERING GEAR AND FRAME ON EITHER FRONT OR REAR BOLTS

7 THIS BOLT L.W. AND NUT ARE PART OF SIDE MEMBER ASSY FOR C.K.D. BLOOMFIELD

SPACER

FRAME

SEE LUBRICATION INSTRUCTION

VIEW A

MODELS
ALL

STREERING GEAR INSTRUCTION
STEERING GEAR CLAMP INSTRUCTION

MODELS
ALL

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112608 BOLT
103340 PW
103320 L.W
102634 NUT
BOLT MAY BE ASSEMBLED FROM EITHER END.

3720602 SHIM
3713578 CLAMP ASSY
3710685 CLAMP
3710662 PLATE
100122 BOLT
103320 LW

RUBBER BAND
MASKING TAPE

INSTRUMENT PANEL TO
DASH BRACE

3710950 BRACKET

DASH PANEL

STEERING GEAR
JACKET
WHEEL & TIRES INSTRUCTION

- 3715378 HUB CAP 2400
- 3714482 OPT 1500 - 2100
- 1457118 SEAL 2400
- 358501 NUT

WHEEL ASSY
3714202
3714744
3722551

WHEEL & TIRE ASSY

3689019 BOLT

3718511 TIRE ASSY

HUB ASSY

3718713

HUB CAP

3716911 JACK BASE

3712546 NUT

UNDER BODY

SEDAN DELIVERY & STATION WAGON

3712547 BOLT

SEE LUBRICATION INSTRUCTION

MODELS
ALL

NOTE ADDED
7 3723581 OPT. ADDED
6
5-9-55
5 REDRAWN

DATE SYM. REVISION RECORD AUTH. DR. OK. 7-1-54

PART No. 3712500
EXTENSION & BUMPER BRACKET INSTRUCTION

CEMENT

FENDER

EXTRACTION ASSY
3710379 LH
3710380 RH

FENDER

BUMPER BRACKET ASSY
3710385 LH
3710386 RH

TYPICAL SECTION THROUGH FENDER & EXTENSION

3710376 BOLT

3710315 CEMENT (APPROX 2.25 INCHES LONG)

3710315 CEMENT (APPROX 8.00 INCHES LONG)

3710386 BOLT

3650050 SCREW 102360 LW 120366 WASHER

MODELS
ALL
GRILLE SUPPORT, SPACER & LOCK PLATE

INSTRUCTION

MODELS
ALL

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5-1-54 | 3712500 |
HOOD BUMPERS MUST BE ADJUSTED UNTIL HEADER MOULDING & RADIATOR GRILLE SIDE MOULDING LINE UP WITHIN ± 1/16. HOOD MUST REST FIRMLY ON BUMPERS

LOWER & OUTER BAR & HOOD BUMPER INSTRUCTION

MODELS

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PART No. 3712500

[Diagram of hood bumper installation and parts list]
SKIRT TO FENDER & GRILLE REINFORCEMENT INSTRUCTION

MODELS
ALL

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- FRONT FENDER
- FENDER SKIRT
- ANTI-SQUEAK
- 121887 BOLT 120380 LW
- 3710500 REINFORCEMENT ASSY
- 468085 STAPLE WIRE 8 STAPLES EACH SIDE
- 3650059 SCREW
- 120706 BOLT 120380 LW 134551 NUT
- 370488 ANTI-SQUEAK
- VIEW A
- VIEW B
- VIEW C

- Models: All
SKIRT SUPPORT INSTRUCTION

MODELS
ALL

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SKIRT TO DASH LEG SUPPORT INSTRUCTION

MODELS
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3714237 Spacer
3714236 Washer
3714235 Washer
3651216 Screw
3650059 Screw 3714235 PW All Except Convertible
3650059 Screw 3714235 PW
Fender Skirt RH

Support 3710851 LH 3710852 RH

Convertible

Dash & Toe Panel

Dash Leg RH
SEAL INSTRUCTION

3712500 SEAL

FRAME SIDE MEMBER

462066 STAPLE WIRE
(9 PLACES)

3717263 SHIELD
ASSEMBLE WITH SLITS
IN POSITIONS SHOWN

FENDER SKIRT

UPPER CONTROL ARM

BRAKE PIPE

MODELS
ALL
RADIATOR SUPPORT TO FRAME INSTRUCTION

MODELS
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3707987 BOLT
367314 CUSHION
3682096 SHIM AS REQUIRED
374193 CUSHION
374195 PLATE
374194 LOCK PLATE
120377 NUT

RADIATOR SUPPORT
FRONT CROSS MEMBER

CLINCH AT ASSEMBLY OPTIONAL
BEND TABS AT ASSEMBLY TO LOCK NUTS IN PLACE
FENDER TO COWL INSTRUCTION

MODELS

ALL

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PART No. 3712500
NAME PLATE & MOULDING INSTRUCTION

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FILLER PANEL, PAD, ROD & ORNAMENT INSTRUCTION

MODELS
ALL

NAME

PASSenger car instruction manual

REF.

drawn

CHECKED

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sheet

7-55-54 1 WAS 455845 3100 GB 7-1-54 3712500 11 21.00

DATE SYM. REVISION RECORD AUTH. DR. CR.
EMBLEM INSTRUCTION

MODELS
ALL

4-19-65 1 WAS 448059 9560 F
DATE SYM. REF. DRAWN QS CHECKED GB SECT. SHEET
REVISION RECORD AUTH. DR. Ck. DATE PART No. 3712300 11 22.00
HOOD HINGE & BUMPER

INSTRUCTION

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122007 BOLT
12024 LW
3713270 PW

120214 LW
3713270 PW

120382 LW
120394 PW

3711834 SHIM
(AS REQ)
BETWEEN HINGE AND DASH AT UPPER BOLT ONLY.

3716781 BUMPER
3713371 SCREW
124815 NUT

2793015 SPRING

HOOD HINGE ASSY
3710860 LH
3710870 RH

COWL PANEL

DASH PANEL
CHEVROLET MOTOR DIVISION

GENERAL MOTORS CORPORATION

INSTRUMENT CLUSTER WIRING
INSTRUCTIONS

SHEET 4.00

LIGHT SWITCH INSTRUCTIONS

SHEET 5.00

STOP LAMP SWITCH INSTRUCTIONS

SHEET 6.00

BRENTWOOD, OIL PRESSURE SWITCH
& CAPIILLARY TUBE INSTRUCTIONS

SHEET 13.00

SPEEDOMETER SHAFT INSTRUCTIONS

SHEET 14.00

DIMMER SWITCH INSTRUCTIONS

SHEET 16.00

MAIN WIRING HARNESS

SHEET 17.00

HEADLAMP INSTRUCTIONS

SHEET 18.00

HEADLAMP ADJUSTING INSTRUCTION

SHEET 20.00

LICENSE PLATE BRACKET
INSTRUCTION

SHEET 23.00

LICENSE PLATE LAMP
INSTRUCTION

SHEET 24.00

TAIL & STOP LAMP INSTRUCTION

SHEET 25.00

HORN INSTRUCTION

SHEET 17.00

VOLTAGE REGULATOR & HORN
RELAY INSTRUCTION

SHEET 18.00

GENERATOR WIRING INSTRUCTIONS

SHEET 18.00

STARTER MOTOR WIRING INSTRUCTIONS

SHEET 14.00

COIL & SPARK PLUG
WIRE INSTRUCTIONS

SHEET 15.00

BATTERY INSTRUCTIONS

SHEET 11.00

GLOVE BOX INSTRUCTIONS

SHEET 8.00

CIGARETTE LIGHTER INSTRUCTIONS

SHEET 7.00

IGNITION LOCK INSTRUCTIONS

SHEET 5.00

CLOCK & BEZEL INSTRUCTIONS

SHEET 8.00

AMMETER WIRING HARNESS
298-44900 LG
RD SHEET 2.00

CLIP AND GROMMET LOCATION

SHEET 28.00 LD 30.01 RD

WIRING DIAGRAM

SHEET 27.00

PARING LAMP INSTRUCTIONS

SHEET 21.00

ELECTRICAL INSTRUCTION

VIEW A

MODELS

ALL

NAME

PASSenger CAR INSTRUCTION MANUAL

REF.

DRAWN

CHECKED

SECT.

SHEET

DATE

SYM.

REVISION RECORD

AUTH.

DR.

OK

5-1-54

3713500

12

1.00
WIRING INSTRUCTION

MODEL

ALL RD

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INSTRUMENT CLUSTER INSTRUCTION

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INSTRUMENT CLUSTER ASSY
1583982 LD
1583986 RD

INSTRUMENT PANEL

163479 SCREW

NUT
445385
448722
OPT

456433 SCREW & LW ASSY
IGNITION LOCK INSTRUCTION

MODELS
ALL

1929529 NUT ASSY

INSTRUMENT PANEL

1116512 SWITCH ASSY

CYLINDER ASSY (FISHER)

DIAL
3711710 2100
3711712 2400
3711713 BEZEL - 2400

GRAY - IGNITION SWITCH LIGHT

MAIN WIRING HARNESS

12 5.00

PART NO.
3712500

PART ADDED
6

1500 REMOVED
5

WAS #3
4

REF.

4664

DRAWN GS

2781

CHECKED GB

DATE

2-1-54

PART NO.

7-1-54

AUTH.

DR.

CK

SHEET

5.00

5.00

5.00

5.00

5.00

5.00

5.00

5.00

5.00

5.00
LIGHT SWITCH INSTRUCTION

MODELS

ALL

1932588 FERRULE ASSY

3711327 ESCUTCHEON ASSY
(2400 ONLY)

INSTRUMENT PANEL

1985061 SWITCH ASSY

GRAY - INSTRUMENT

LIGHT BLUE - HEADLAMP

ORANGE - STOPLAMP

WHITE - GROUND

BLACK - TAIL LAMP

VIOLET - PARKING LAMP

RED - BATTERY

MAIN WIRING HARNESS

ROD ASSY
1990782 - 1500
1990781 - 2100
1990780 - 2400
GLOVE BOX LIGHT INSTRUCTION

- MAIN WIRING HARNESS
- CLOCK WIRING HARNESS
- INSTRUMENT PANEL
- RED
- 3713452 CLIP
- 3711870 SWITCH ASSY
  127934 LAMP
  2100 - 2400

MODELS
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</table>
STOP LAMP SWITCH INSTRUCTION

AFTER ADJUSTMENT OF BRAKE PEDAL
ADJUST SWITCH ASSY SO THAT ELECTRICAL
CONTACT IS MADE WHEN BRAKE PEDAL IS
DEPRESSED TO DIMENSION SHOWN

LINE ON FACE OF PEDAL
 WHEN ELECTRICAL CONTACT
 IS MADE

LINE ON FACE OF PEDAL
 IN NORMAL POSITION

MOTELS

ALL

CHEROVET MOTOR DIVISION

1138.0x1608.0

[Image 0x0 to 1138x1608]
DIMMER SWITCH INSTRUCTION

MODELS
ALL

NAME
PASSenger CAR INSTRUCTIONS MANUAL

REF. DRAWN CHECKED
1-17-55 2 VIEW ADDED 6112 GB GB
7-23-54 1 WIRES REROUTED 6181 GB GB

DATE SYM. REVISION RECORD AUTH. DR. CW
7-1-54 PART No. 3712500

SHEET 12 12.00
RESISTOR, OIL PRESSURE SWITCH & CAPILLARY TUBE INSTRUCTION

- AMMETER HARNESS
- BROWN
- DARK GREEN
- CAPILLARY TUBE
- 3650059 SCREW 7
- 1931614 RESISTOR
- BATTERY CABLE
- GROMMET
- CLIP
- AMMETER HARNESS
- DARK BLUE - OIL PRESSURE SWITCH

OIL PRESSURE SWITCH
1996082
1508245

R.D. MODELS
ALL

NAME: PASSENGER CAR INSTRUCTION MANUAL
REF. DRAWN CHECKED SECT. SHEET
F. GS GB 12 13.00

7 WAS 14472A 1964 5-1-54 3712500
T-12-55 6 REDRAWN DATE PART NO. 12 13.00
VOLTAGE REGULATOR & HORN RELAY INSTRUCTIONS

- Dark Blue - Generator Field
- Brown - Generator Arm
- Main Wiring Harness
- Red (Long) - Battery
- Red (Short) - Battery
- 3650059 Screw 1
- 1118946 Regulator Assy
- Fender Skirt Baffle
- 1116781 Relay Assy
- Black - Horn Disconnect from Relay on Cars to be shipped by Rail-Way, Wrap around adjacent wires.

MODELS
ALL

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HORN INSTRUCTION

MODELS
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1-4-56 3 DIMS ADDED 6468 GB
2 VIEW REVISED GB
11-50-54 1 NOTE ADDED GB
DATE: 7-1-54 PART No. 3712500

MAIN WIRING HARNESS (TO RH CONNECTOR) ASSEMBLED INSIDE THE RADIATOR TIE BAR

CLIP

5.35 APPROX

2,50 APPROX

HORN BRACKET ASSY
3710995 LH
3710996 RH

HORN ASSY
1699760 LH
1699759 RH

GROMMET

BLACK - HORN

FENDER SKIRT

BAFFLE

142247 NUT
120380 LW

NAME
DRAWN GB
CHECKED GB
AUTH. DR. CK.

PASSenger CAR INSTRUCTION MANUAL

REF.

DATE
SYN.
BEAM AIM SHALL BE CHECKED WITH NO LOAD IN THE
VEHICLE OTHER THAN THE DRIVER IN THE FRONT SEAT
ADJUSTMENTS TO BE MADE WITH UPPER BEAM ON, EACH
LAMP AIMED INDEPENDENTLY WITH OTHER LAMP COVERED

THIS DIM MUST BE HELD FROM FRONT
OF HEADLAMP TO FRONT FACE OF SCREEN

AIM HORIZONTALLY SO THAT CENTER
OF HOT SPOT IS STRAIGHT AHEAD
±4 INCHES

25°

C RIGHT LIGHT

HEIGHT OF LAMP TO BE
MEASURED ON CAR BEING
CHECKED

C LEFT LIGHT

C CAR & SCREEN

C CAR & SCREEN

AIM VERTICALLY SO THAT CENTER OF
HOT SPOT IS 2.0 INCHES BELOW CENTER
OF LAMP ON CAR WITHIN ±1.5 INCHES

SCREEN TO BE PAINTED FLAT WHITE WITH
BLACK LINES - MUST BE SHIELDED FROM
OUTSIDE LIGHT ENOUGH TO ALLOW LINES
TO BE CLEARLY SEEN

HEADLAMP ADJUSTING INSTRUCTION

MODELS
ALL

NAME

REF.

DRAWN
GS

CHECKED
GB

DATE

PART NO.

SECT.

SHEET

8-14-55
1

1039

0

5-1-54

3712500

12

20.00
897685 LAMP ASSY

3707120 NUT

VIOLET

CLIP

GROMMET

.75 OVERLAP ON FENDER AND EXTENSION

3686683 UNDERBODY PROTECTIVE COATING (1.10 OZS)
APPLY TO FENDER, FENDER EXTENSION
AND BACK SIDE OF PARKING LAMP
AFTER ASSEMBLY OF LAMP

MODELS
ALL

PARKING LAMP INSTRUCTION

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LICENSE PLATE LAMP INSTRUCTION

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DATE 5-1-55
PART NO. 3712506

AUTH. DR. CK.

REVISION RECORD

DATE 57M.
LICENSE PLATE BRACKET INSTRUCTION

MODELS
ALL EXCEPT
SEDAN DELIVERY & STATION WAGON

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PART No. 3712500

3711066 BRACKET - REAR

3650059 SCREW
3662968 WASHER

REAR DECK LID

4
SPEEDOMETER SHAFT INSTRUCTION

MODELS
ALL

VIEW B

ASSEMBLE SPEEDOMETER FLEXIBLE SHAFT ASSY ABOVE PARKING BRAKE CABLE

1568847 SPEEDOMETER FLEXIBLE SHAFT ASSY RD
1560583 SPEEDOMETER FLEXIBLE SHAFT ASSY LD

CLIP

PARKING BRAKE CABLE ASSY

VIEW A
LEFT DRIVE

VIEW A
RIGHT DRIVE

SPEEDOMETER SHAFT LD

MAIN WIRING HARNESS

DASH

GROMMET

SPEEDOMETER SHAFT RD

DASH

GROMMET
AUTO JACK INSTRUCTION

MODELS
ALL

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COVER
INSTRUCTION SHEET

STATION WAGON & SEDAN DELIVERY

3691213 KRAFT PAPER

JACK ASSY
3717966
3780334
3723024
3719588
3710888 WRENCH

1

3713009 INSTRUCTION SHEET
3680625 ADHESIVE CEMENT (.50 OZ.)

ALL EXCEPT STATION WAGON
& SEDAN DELIVERY
IDENTIFICATION PLATE INSTRUCTION

- **ALL MODELS EXCEPT 2429-2434-2454 & CKD BLOOMFIELD**

1. **.1094 DIA 2 HOLES DRILLED AT ASSEMBLY**
2. **14 3/32 APPROX TO Q OF UPPER HINGE TOP ATTACHING BOLT**
3. **3695654 RIVET**
4. **DOME LAMP SWITCH HOLE**
5. **3701572 IDENTIFICATION PLATE**
6. **3695654 IDENTIFICATION PLATE**

**FRONT HINGE PILLAR**

**CKD BLOOMFIELD**
DEFROSTER DUCT INSTRUCTION

MODELS ALL LD

HEATER CORE & HOUSING ASSY

3714903 DUCT ASSY

3719110 SEAL

3586625 ADHESIVE CEMENT (.5 OZ - HOUSING SIDE ONLY)
APPLY TO CASE

VIEW B

VIEW A

COWL PANEL

INSTRUMENT PANEL

444287 SCREW

DUCT

REF. DRAWN GS CHECKED GB F.O.A SHEET
7 WAS 456794 F 101 3.00
2-10-55 6 REDRAWN 7684
DATE 5-1-54 3712500
SHOCK ABSORBER INSTRUCTION

MODELS
ALL

NAME

PASSenger car instruction manual

REF.

DRAWN
RH

CHECKED
EW

R.F.O.

SHEET

DATE

SYM.

REVIsion record

AUTH.

DR.

CK

7-1-54

3712500

200

1.00

5303561 ABSORBER ASSY (REAR)

UNDERBODY

ANCHOR PIN

SHEILD

3714817 LH

3714818 RH

3714817 LH

3714818 RH
CLAMPS TO BE ASSEMBLED APPROX. 1/4 INCH FROM END OF HOSE

RADIATOR INSTRUCTION

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RADIATOR ASSEMBLY
3133044

3709608 OUTLET HOSE END WITH LONGEST STRAIGHT SECTION MUST BE ASSEMBLED TO WATER PUMP

VIEW A

WATER PUMP INLET

CLAMP

RADIATOR CORE

SHIM AS REQUIRED

BOLT

SUPPORT ASSY

3663873 HOSE

3683932 DRAIN COCK

FILLER PANEL

VIEW C
SEE LUBRICATION INSTRUCTION

GENERATOR, OIL FILLER, PULLEY & FAN BELT INSTRUCTION

MODELS
ALL

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BELT ADJUSTMENT BOLT TO BE TIGHTENED AFTER APPLYING 75 LB. PULL ON GENERATOR ASSEMBLY IN DIRECTION SHOWN.

LUBRICATE AS SPECIFIED IN LUBRICATION CHART (2 PLACES)

1 90° ± 40°
SEE LUBRICATION INSTRUCTION

AIR CLEANER INSTRUCTION

MODELS ALL

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EXHAUST SYSTEM INSTRUCTION

- 30 MINIMUM CLEARANCE BETWEEN EXHAUST PIPE & UPPER CONTROL ARM

MODELS

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5/32 CLEARANCE BETWEEN MANIFOLD AND OIL GAUGE TUBE

1/4 MINIMUM CLEARANCE BETWEEN 1ST & REVERSE LEVER AND OIL GAUGE TUBE

371768 GAUGE ASSY MANIFOLD

1ST & REVERSE LEVER

ASSEMBLE WITH BEND TOWARD FRONT OF ENGINE

3836346 OUTER TUBE ASSY

CLUTCH HOUSING

UNDER PAN

EXTENSION CLUTCH HOUSING

BOLT & LW ASSY

MODELS
ALL

OIL LEVEL GAUGE & CRANKCASE VENTILATOR INSTRUCTION
SEE LUBRICATION INSTRUCTION

CARBURETOR & FUEL PUMP INSTRUCTION

MODELS

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| 2-10-55 | 17   | REDRAWN | 7677 |    |      | E     | OPT     | 7-1-54 | 221   |

| 20      |      | 106972 BOLT 103319 LW |        |      |      | E     | OPT     |        |       |

| 3704817 PUSH ROD | LUBRICATE APPROX. 1 INCH ON CAMSHAFT END WITH CHASSIS LUBRICANT. | 3705042 GASKET | 3719599 PLATE | 3705044 GASKET | 137405 CONNECTOR | 137405 CONNECTOR | 179840 BOLT 103321 LW | 5594262 FUEL PUMP ASSY | 7008005 CARBURETOR ASSY | INTAKE MANIFOLD | 103025 NUT | 3704952 GASKET | .3719427 WASHER |
INLET FUEL LINE
3712677 CONVERTIBLE
3718678 STATION WAGON
3719773 - L. D. ALL OTHERS
3721018 - R. D. ALL OTHERS EXCEPT 1508
3723785 - R. D. 1508

ASSEMBLE IN THIS POSITION FOR R. D.

FUEL, SPARK, CHOKE LINE
& W/S WIPER HOSE INSTRUCTION

MODELS
ALL
TWIST SPRING AT FRONT END A MAXIMUM OF 1/2 TURN IN DIRECTION OF ARROW B TO MAKE SPRING LAY UP ON CARBURETOR LEVER. FRONT END OF SPRING WILL ASSEMBLE OVER OR UNDER FILLER TUBE BRACKET AS REQUIRED.

WITH ACCELERATOR ROD A POSITIONED AS SHOWN ADJUST ROD B TO GIVE WIDE OPEN THROTTLE.
BEND SUPPORT AS REQUIRED FOR CLEARANCE WITH ACCELERATOR CONTROLS

371032 LEVER ASSY
371038 ROD
103373 COTTER PIN
103339 PLAIN WASHER

371038 BRACKET
451199 SCREW
103319 LW
3713858 NUT

ACCELERATOR CONTROL INSTRUCTION

MODELS
ALL RD

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<td>CHK.</td>
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NOTE: SPARK PLUG WIRES SHOULD BE ASSEMBLED TO CLEAR THE WINDSHIELD WIPER MOTOR

NO. 5 & 7 WIRE ASSYS MUST BE ASSEMBLED IN OUTER HOLES OF GROMMETS

NO. 5 & 8 WIRE ASSYS MUST BE ASSEMBLED IN OUTER HOLES OF GROMMETS

TO FRONT OF CAR

FORWARD E. OF ENGINE

MODELS
ALL

DISTRIBUTOR, COIL & SPARK PLUG WIRE INSTRUCTION
WIRING INSTRUCTION

MODELS
ALL LD

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REAR FENDER EMBLEM INSTRUCTION

- **15/64 Dia 2 Holes at Assembly**
  - **3707115 Washer**
  - **3712372 Nut**

- **466943-Cement, Holes to be filled before attaching emblem**

- **Rear Fender Emblem**
  - **3711035 LH**
  - **3711036 RH**

**MODELS**

- **ALL**

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IDENTICAL WITH RPO 221 EXCEPT AS SHOWN

AMMETER WIRING HARNESS SEE RPO 315

SEE LUBRICATION INSTRUCTION

V-8 ENGINE INSTRUCTION (OVERDRIVE)

MODELS
ALL
V-8 ENGINE INSTRUCTION
(AUTOMATIC TRANSMISSION)

3704511 ENGINE ASSY

3133045 RADIATOR ASSY

FRONT SPRING
SEE RPO 313

ENGINE REAR MOUNTING
SEE RPO 313

CRANKCASE VENTILATOR INSTRUCTION
SEE RPO 313

1. AMMETER WIRING HARNESS
SEE RPO 313

2. CARBURETOR TO TRANSMISSION
LINKAGE INSTRUCTION
SEE SHEET 2.00

7008004 CARBURETOR ASSY

IDENTICAL WITH RPO 221
EXCEPT AS SHOWN
SEE LUBRICATION INSTRUCTION

MODELS
ALL

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CRANKCASE VENTILATOR INSTRUCTION

BOLT & L.W. ASSEMBLY
190836
108972 BOLT OPT.
103350 L.W.

VIEW A

3838944 OUTER TUBE ASSY MUST NOT BE INSTALLED UNTIL TRANSMISSION IS IN PLACE

MODELS
ALL

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DATE 5/74
REVISION RECORD AUTH. DR. CK
7-1-54 PART NO. 3712500

223 3.00
SEE LUBRICATION INSTRUCTION

OIL FILTER INSTRUCTION

| MODELS | ALL V-8 |

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### OIL FILTER INSTRUCTION

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ACCELERATOR PULL-BACK SPRING MUST BE INSTALLED WITH OPEN END UP AND LONG END TOWARD FRONT OF ENGINE TO PROVIDE CLEARANCE WITH OIL FILTER BRACKET.

179840 BOLT
(PART OF RPO 450)

PRODUCTION GASKET

142431 NUT
110357
137396
(OPTIONAL)

187420 ELBOW
111336
189954
(OPTIONAL)

142431 NUT
110357
137396
(OPTIONAL)

SEE LUBRICATION INSTRUCTION

MODELS
ALL V-8 WITH
RPO 450
AIR CONDITIONING
SEE LUBRICATION INSTRUCTION

OIL FILTER INSTRUCTION

MODELS
ALL R.D.

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GOVERNOR INSTRUCTION

MODELS
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R.P.O. 241 SHEET 1.00
AUXILIARY SEAT INSTRUCTION

PASSenger Seat Package Unit
4654935 LD
4656513 RD
Furnished by Fisher Body

11/32 Dia. 4 Holes
In Floor Panel at Assy

.136 Dia. 8 Holes
In Floor Panel at Assy

Hole Locations

Models
Sedan Delivery

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RADIATOR OVERFLOW CONDENSER
INSTRUCTION

MODELS
ALL
FOR EXPORT
ENGINE REAR MOUNTING INSTRUCTION

**MODELS**
ALL

**REF.** | **DRAWN** | **CHECKED** | **R.P.O.** | **SHEET**
---|---|---|---|---
313 | 2.00

**DATE** | **PART No.** | **AUTH. DR. CK.**
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ACCELERATOR CONTROLS INSTRUCTION

MODELS

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**Diagram**

- **3710631 CARBURETOR TO ACCELERATOR CONTROL LEVER ROD**
- **3710630 ACCELERATOR & THROTTLE VALVE CONTROL LEVER**
- **3710633 SPRING**
- **3711199 2P SWIVEL**
- **3790109 CLIP**
- **103373 CF**
- **103399 PW**
- **3718711 THROTTLE VALVE ROD**
- **VIEW A**
- **VIEW B**
- **420330 BOLT ASSEY**

**Legend**

- **STUD**
- **CLIP**
- **148148 RETAINER**
- **CONTROL VALVE LEVER CLAMP**
TRANSMISSION CONTROLS INSTRUCTION

SEE LUBRICATION INSTRUCTION

MODELS
ALL

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TRANSMISSION GEARSHIFT CONTROL ADJUSTMENT
1. SET CONTROL ROD BELL CRANK IN PARK POSITION.
2. SET CONTROL SHAFT LEVER IN PARK POSITION.
3. WITH BOTH BELL CRANK & LEVER HELD IN PARK POSITION, ASSEMBLE CONTROL ROD & TIGHTEN SWIVEL CLAMP ON ROD.

SEE SHEET 5.02 D
SEE LUBRICATION INSTRUCTION
OIL COOLER & FILLER INSTRUCTION

MODELS
ALL

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RPO 333

3710497 CLIP
MUST BE INSTALLED ON THE PIPES AS CLOSE TO THE RADATOR AS POSSIBLE
**TRANSMISSION CONTROL INSTRUCTION**

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**MODELS** ALL

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**STANDARDIZATION**

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**3719643 INDICATOR ROD**

SHORTEN OR LENGTHEN "S" BEND AS REQUIRED TO CORRECTLY ALIGN THE SHIFT POSITION POINTER.

**REV. 1 3/4 REF. NOMINAL DRIVE & NEUTRAL 3 5/16 REF. NOMINAL**
ELECTRICAL INSTRUCTION

MODELS
ALL

INSTR. CLUSTER ASSY
1583964 - 6 CYL.
1583946 - V-8

MAIN WIRING HARNESS

AMMETER WIRING HARNESS
2964459
3720938 KPO 223

CAPILLARY TUBE

LIGHT SWITCH

COLOR - GREY TO PL ON LIGHT SWITCH
2962065 SOCKET ASSY
127934 LAMP

CONVERTIBLE TOPLIFT SWITCH

COLOR - DARK BLUE
COLOR - VIOLET

166441 SCREW

Odometer Cable

Color - Gray

Steering Gear Jacket

1998136 SAFETY SWITCH ASSY
(TRANS CONTROL LEVER MUST BE IN PARK POSITION WHEN SWITCH IS INSTALLED)
### Circuits

**Circuit for Transmission**

**Overdrive Wiring 3 Speed**

**Transmission for V-8 & 6 Cyl**

#### Wiring Diagram

**Models**

**All**

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<th>Passenger Car Instruction Manual</th>
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</table>

**Legend**

- **20 GA. Black**
- **18 GA. Black**
- **16 GA. Black Heavy Walled**
- **16 GA. Dark Green Heavy Walled**
- **18 GA. Brown**
- **18 GA. Pink**
- **9 Amp Fuse & Fuse Holder**
- **Kickdown Switch**
- **Overdrive Governor**
- **Overdrive Solenoid**

**Locations**

- **Front of Dash**
- **Overdrive Relay**
- **Ignition Switch**
- **SW Rel. Ign Spr.**
- **Loom**
KICKDOWN SWITCH INSTRUCTION

AFTER THROTTLE LINKAGE HAS BEEN ADJUSTED, ADJUST KICKDOWN SWITCH A SO THAT BRACKET ON ROD B AT FULL THROTTLE POSITION RESTS AGAINST END OF THREADED BARREL OF SWITCH.
KICKDOWN SWITCH INSTRUCTION

MODELS ALL WITH RPO 221

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1. VIEW REVISED
2. TITLE REVISED
3. 561471 REMOVED
4. WAS TAN
5. REDRAWN
6. REV. REVISION RECORD

ACCELERATOR PEDAL (FULL THROTTLE POSITION)

AFTER THROTTLE LINKAGE HAS BEEN ADJUSTED, ADJUST KICKDOWN SWITCH A SO THAT ACTUATING LEVER B AT FULL THROTTLE POSITION RESTS AGAINST END OF THREADED BARREL OF SWITCH.

3711382 BRACKET ADJUST SO THAT SWITCH CENTERS ON LEVER WHEN ACTUATED.

KICKDOWN SWITCH ASSY.

BLACK (IGN)

PINK (SW)

ORANGE (RELAY)

DARK GREEN (SOL)

OVERDRIVE HARNESS

AMMETER HARNESS

OVERDRIVE HARNESS

COLOR - BLACK

TO OIL SENDER

HIGH TENSION WIRE

TO DISTRIBUTOR

COIL
ELECTRIC WINDSHIELD WIPER INSTRUCTION
BLEEDING INSTRUCTION
SHEET 3.00

1118826 REGULATOR ASSY
ASSEMBLE THE SAME
AS REGULAR PRODUCTION

HYDRAULIC STEERING INSTRUCTION

MODELS
ALL

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HOSES SHOULD ARCH AS HIGH POSSIBLE TO PREVENT BEING WEDGED BETWEEN FENDER SKIRT AND STEERING GEAR HOUSING

OUTLET HOSE ASSY
3710814
3718738 RPO 221

INLET HOSE ASSY
3710815
3722697 RPO 221

INSTALL CURVED ENDS OF HOSES TO CYLINDER AND ARCH HOSES TO CLEAR TOP OF RELAY TIE ROD

GROMMET
3710617
3722698 RPO 221

3710618 CLAMP

IDENTIFICATION GROOVES ON THESE HOSES MUST BE AT TOP

171035 SCREW

103339 PW SLOTTED END ONLY

WITH RPO 221, ASSEMBLE INLET HOSE WITH YELLOW STRIPE POSITIONED EVEN WITH BOTTOM OF GROMMET

MODELS
ALL

HOSE INSTRUCTION
WIRING DIAGRAM

STARTER MOTOR

Solenoid

14 GA. BLACK

CONNECTOR

VOLT REG.

GENERATOR

14 GA. BLACK

14 GA. BLACK

STARTER MOTOR

Solenoid

NOT USED WITH HYDRAULIC STEERING EQUIPMENT.
NOT USED WITH SEAT & WINDOW ELECTRICAL CONTROL EQUIPMENT.

VOLT REG.

GENERATOR

12 GA. BLACK

TO BODY HARNESS (FISHER)

14 GA. BLACK

14 GA. BLACK

USED WITH SEAT & WINDOW ELECTRICAL CONTROL EQUIPMENT. ONLY

USED WITH SEAT & WINDOW ELECTRICAL CONTROL EQUIPMENT. ONLY

MODELS

ALL

NOT USED WITH HYDRAULIC STEERING EQUIPMENT (2434).
USED WITH SEAT & WINDOW ELECTRICAL CONTROL EQUIPMENT.
STABILIZER BAR INSTRUCTION

FRAME

100124 BOLT
103930 LW
102834 NUT

REWORK FLINT MFD FRAME TO SUIT BRACKET

FRAME SIDE MEMBER

.72
5.60
2.64
21
64 - 2 HOLES

.60

LOCATE HOLE "A" AND DRILL OTHERS WITH BRACKET IN PLACE.

21/64

HOLE "A"

1.46

LOWER ARM

DISTANCE FROM EDGE OF EYE TO VERTICAL WALL OF FRAME MUST BE EQUAL ON TWO SIDES WITHIN 0.06

BRACKET ASSEMBLY

3721852 LH
3721854 RH

BUMPER

LOWER ARM

384648 BOLT
384468 NUT

584321 SPACER

585780 GROMMET

048468 GROMMET RETAINER

MODELS

ALL EXCEPT 1506, 2439, 2444 & 3454

NAME

REPA0000 DRAWN
4066 CHECKED SHEET

PART No. 3712860

1 - 9 - 66 10A 64440 NUT 7762 F 10B50 WTC 12-5-64

REVISED 1

AUTH. DR. CR. 3712860
CARBURETOR INSTRUCTION

MODEL RPO 223

RPO 223

BRACKET
KICKDOWN SWITCH
LEVER

RPO 223

BRACKET
KICKDOWN SWITCH

CARBURETOR

153205 AIR CLEANER ASY
153450 O/F STUD
137195 CARBURETOR
137405 CONNECTOR
GASOLINE PIPE
3712852 SPARK PLUG ASY
371283 ROD
371283 SPRING
3712852 GASKET
3724620 GASKET
3724620 ROD

RPO 223

BRACKET
KICKDOWN SWITCH
LEVER

RPO 223
ECHEERET MOTOR DIVISION

GENERAL MOTORS CORPORATION

3718849 BRACKET  171109 SCREW
3698875 RETAINER

REMOVE PRODUCTION
BRACKET BY DRILLING
OUT WELD

3698875 RETAINER
3720426 INSULATOR ASSEMBLY
3698888 RETAINER
3718801 CLAMP

3718800 U BOLT
103320 LW
103025 NUT

110034 BOLT 103320 LW
103034 NUT

110034 BOLT 103320 LW
103034 NUT

3718848 BRACKET  171109 SCREW
3718848 BRACKET  171109 SCREW

110034 BOLT 103320 LW
103034 NUT

386642 CLAMP
100015 BOLT
103320 LW
103025 NUT

LH SIDE FRONT
ALL EXCEPT CONVERTIBLE

RH SIDE FRONT

RH SIDE REAR

EXHAUST INSTRUCTION

MODELS

ALL

NAME  PASSENGER CAR INSTRUCTION MANUAL

REF.  DRAWN  CHECKED  R.F.O.
ECR 3132  DM  QB

DATE  SYM.  REVISION RECORD  PART No.
11-13-61  1  100016 WAR 100014  8011  GB

AUTH.  DR.  CK.  11-17-54  3712600

410  SHEET  4.01
FUEL & BRAKE LINE INSTRUCTION

- 371248 BRACKET
- 171108 SCREW
- 168132 CLIP
- 372130 CLIP
- 372140 PIPE ASY
- DASH LEG
- 372140 PIPE ASY
- 372130 CLIP
- 372120 CLIP
- REAR BRAKE PIPE
- GAS FEED PIPE
- FRONT BRAKE PIPE
- CROSSOVER PIPE

BRACE CROSSOVER PIPE TO BE SLIGHTLY DISTORTED AFTER INSTALLATION TO PROVIDE CLEARANCE WITH GAS FEED PIPE
VACUUM POWER BRAKE INSTRUCTION

MODELS
ALL

NAME | PASSenger Car INSTRUCTION Manual
---|---

REF. | DRAWN | CHECKED | R.P.O. | SHEET
---|---|---|---|---

DATE | PART No.
---|---
5-1-54 | 3712500

412 | 1.00
3713993 MOUNTING PLATE ASSY
1.25 DIA HOLE LOCATED FROM Dimple

3713991 BOLT
120214 LW

371399 POWER CYL ASSY

121651 BOLT
120214 LW
103340 PW

103026 NUT
103321 LW

11/32 DIA 3 HOLES

11/32 DIA 4 HOLES LOCATE FROM DIMPLES IN DASH

SEE LUBRICATION INSTRUCTION

CYLINDER MOUNTING & DASH STEERING HOLE COVER INSTRUCTION

MODELS ALL

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NAME | PASSENGER CAR INSTRUCTION MANUAL
| | | | | | | | |
SEE LUBRICATION INSTRUCTION

BRAKE PEDAL & LINKAGE INSTRUCTION

MODELS
ALL

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[Table continued with additional notes and specifications]
FOR INSTALLATION INSTRUCTIONS
SEE SHEET 1.03

CONDITIONER ASSY
CAR HEATER & EVAPORATOR
COMPRESSOR
CONDENSER
TEMPERATURE CONTROL VALVE OUTLET
AIR DISTRIBUTION DUCT INLET
RELAY
CARSURETOR SHOWN REMOVED
(REMOVAL NOT NECESSARY FOR AIR CONDITIONING INSTALLATION)

MODEL
ALL

CONDITIONER INSTRUCTION

NAME

REF. 5452

DRAWN WTC

CHECKED EKN

R.F.O.

SHEET

450 1.01

DATE 1-25-55

AUTH.

DR.

CL.

PART No. 3712500
SEE ELECTRICAL INSTRUCTIONS FOR ATTACHING WIRING AND CONTROL INSTRUCTIONS FOR INSTALLING CABLES PRIOR TO MOUNTING DUCT ASSY. ON DASH

464943 CEMENT .50 OZ.

INSULATOR

SEAL

DUCT

3695016 CEMENT .50 OZ.

SECTION A-A

EVAPORATOR HOUSING AIR OUTLET

CEMENT TO BE EFFECTIVE IN THIS AREA.

MODELS ALL

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CUT OUT IN DASH BOARD
COMPRESS OR REMOVE SUFFICIENT AMOUNT OF FIBERS TO GIVE TIGHT FIT WITHOUT STRAINING HOUSING WHEN DUCT IS INSTALLED ON DASH PANEL

3717369 GROMMET

CABLE ASSY

161788 SCREW

3715859 HOUSING

3715727 VALVE ASSY

4 273446 SCREW

CAR HEATER & EVAPORATOR AIR DISTRIBUTION DUCT

CABLE TO CONTROL ASSY (SEE SHEET 8.00)

ASSEMBLE VALVE HOUSING TO DISTRIBUTION DUCT PRIOR TO INSTALLATION OF DUCT TO DASH PANEL (SEE SHEET 2.00)

5 273446 SCREW

DUCT INSTRUCTION

MODELS

ALL

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EVAPORATOR ADAPTER INSTRUCTION

MODELS
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161857 SCREW 3718303 NUT
3718774 PLATE
DASH PANEL

VIEW A

120854 BOLT 120380 LW
3718190 INSULATOR
3718197 INSULATOR
100025 BOLT 100321 LW
3723397 ADAPTER ASSY
3695016 CEMENT USED TO CEMENT INSULATORS 3718195-197-198-199

KICKBOARD
COMPRESSOR ASSEMBLY INSTRUCTION

MODELS
ALL

COMPRESSOR

WATER PUMP

EXHAUST MANIFOLD

100025 BOLT
103321 LW
103341 PW

3718511 BRACE

103341 PW
(ASS REQUIRED)

179848 BOLT

179839 BOLT
103341 PW

3718605 SUPPORT ASSY

106284 BOLT
103321 LW

THREAD HEATER HOSE
THROUGH HOLE IN
SUPPORT ASSY, BEFORE
ATTACHING COMPRESSOR

WATER OUTLET

179842 BOLT

3719111 BRACKET ASSY.
100279 BOLT
103320 WASHER

3938710 PW
(OMIT WHEN RPO 237
IS SPECIFIED)

VIEW A

COMPRESSOR
DEFROSTER DUCT INSTRUCTION

MODELS
ALL

INSTRUMENT PANEL
COWL PANEL
444267 SCREW
DUCT
3714003 DUCT ASSEY
3719110 SEAL
CAR HEATER & EVAPORATOR AIR DISTRIBUTION DUCT ASSEY
3086635 ADHESIVE CEMENT .5 OZ

NAME PASSENGER CAR INSTRUCTION MANUAL
REF. BCR 2000
DRAWN WL
CHECKED WTC
B.P.O. SHEET
450 6.00

1-28-55 I REDRAWN & REVISED 5452 C
WAS SHEET 7.00
DATE SYM. REVISION RECORD AUTH. DL. OK.
11-9-54 PART No. 3712800
AIR OUTLET INSTRUCTION

- Position mounting bracket to front of car before installing outlet assy. in hole in instrument panel. After installation turn bracket 180 degrees and tighten 188977 screws being sure that ends of screws are in the cavities of the reinforcement ring.
- Thread 371733 hose through instrument panel supports as shown.

MODELS
- ALL

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- R.P.O. 450
- SHEET 7.00

- 195063 Screw
- NUT 3858398
- 3718137 LH
- 3718138 RH

- 371906 Insulator
- 371910G Tapf (22 inches)
- (2 pcs 11 inches long)
- Locate 371910G insulator 11 inches from right end of 371733 hose

- 371733 hose LH
- 3717334 hose RH

- 3695015 cement 1 oz used to cement ends of air outlet tubes

- Support inner
- Brackets on plenum chamber
- Brake cylinder
- Dash panel

- 144 DIA. DRILL AT ASSY. USING HOUSING FOR TEMPLATE. FIT OUTLET ASSY. TO INSTRUMENT PANEL BEFORE DRILLING HOLE MAKING SURE FIT IS BEST POSSIBLE.
CONTROLS INSTRUCTION

ADJUST GUIDES TO GIVE MAXIMUM THERMOSTAT SETTING OF 90° ENGINE R.P.M. WITH TRANSMISSION IN NEUTRAL. GUIDES MUST NOT RESTRICT OPERATION OF THERMOSTAT LEVER WHEN ACCELERATOR FUEL CONTROL ADJUSTMENT SET AT MINIMUM R.P.M.

.18 MAX.

.13 MAX.

.13 MAX.

.13 MAX.
ELECTRICAL INSTRUCTION
Wiring Diagram

Electrical Instruction

Wires marked △ are not part of a harness.

Wires marked ———- are furnished in a separate harness.

Models All

Chevrolet Motor Division

General Motors Corporation