DASH PANEL MAT INSTRUCTION

MODELS
ALL

<table>
<thead>
<tr>
<th>DATE</th>
<th>SYM.</th>
<th>REVISION RECORD</th>
<th>AUTH.</th>
<th>DR. CK.</th>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-8-56</td>
<td>4</td>
<td>WAS 3726785</td>
<td>7177</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>VIEW ADDED</td>
<td></td>
<td>4491</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>11-1-55</td>
<td>1</td>
<td>1 MAT FASTENER REMOVED</td>
<td>4137</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

DATE: 7-25-55  PART NO: 3726600

SHEET 1 4.00
INSTRUMENT PANEL BRACE INSTRUCTION

RUN UPPER NUT DOWN SUFFICIENTLY TO BRING BRACE AND INSTRUMENT PANEL INTO FIRM CONTACT WITHOUT DISTORTING INSTRUMENT PANEL. THEN TIGHTEN LOWER NUT.

MODELS
ALL

NAME

REF.

DRAWN

CHECKED

F

SECT.

SHEET

DATE

SYM.

REVISION RECORD

AUTH.

DR. OK.

7-25-55

3726600

1

6.00
INSTRUMENT PANEL ACCESSORY
HOLE COVER INSTRUCTION

MODELS
ALL

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSIONER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>REF.</td>
<td>DRAWN</td>
</tr>
<tr>
<td>11-7-55</td>
<td>REDRAWN &amp; REVISED</td>
</tr>
</tbody>
</table>

INSTRUMENT PANEL

446059 NUT

3713048 CLOCK HOLE COVER
1500-2100

RADIO HOLE COVER
3714216 1500-2100
3722047 2400

3717784 HEATER CONTROL
HOLE COVER LD

441239 NUT

3713366 RETAINER LD

VIEW A
STEERING GEAR JACKET COVER INSTRUCTION

INSTRUMENT CLUSTER

3711015 UPPER COVER ASSY

COVERS & STEERING COLUMN MUST BE CONCENTRIC WITHIN 1/16

STEERING COLUMN

3717688 SEAL MUST BE ASSEMBLED ON OUTSIDE OF COVERS

3713579 LOWER COVER

456383 SCREW 178378 WASHER

MODELS ALL

NAME PASSENGER CAR INSTRUCTION MANUAL
REF. DRAWN CHECKED F SECT. SHEET
DATE 7-25-55 PART No. 3726600 1 8.00
INSTRUMENT PANEL NAME PLATE INSTRUCTION

NAME PLATE
3711574 1500-2100 (SHOWN ABOVE)
3711609 2400

VIEW A

3713432 NUT

MODELS
ALL

INSTRUMENT PANEL NAME PLATE
INSTRUCTION

NAME

PASSenger Car Instruction Manual

REF. DRAWN CHECKED F SECT. SHEET

DATE 7-25-55 PART No. 3726600

1 9.00

DATE SYM. REVISION RECORD AUTH. DR. OK
SEE LUBRICATION INSTRUCTION

ASH TRAY INSTRUCTION

ADJUST TABS TO PERMIT EASY OPERATION AND ALIGNMENT

INSTRUMENT PANEL

3711131 ASH TRAY ASSY

BRUSH LIGHTLY WITH LUBRIPLATE

3711137 RETAINER

161857 SCREW

VIEW A

MODELS

1  ALL

NAME

PASSenger CAR INSTRUCTION MANUAL

REF. DRAWN CHECKED
11-7-55 1 WAS 2100-2400 2252 F
DATE SYM. REVISION RECORD AUTH. DR. CK.
7-35-55 3726600
INSTRUMENT PANEL TRIM PLATES INSTRUCTION

TRIM PLATE
3722843 LD
3722845 RD

168584 SCREW

TRIM PLATE
3722846 LD
3722844 RD

ASSEMBLED UNDER BEZEL AS SHOWN ABOVE
HELD IN PLACE BY RADIO HOLE COVER
ATTACHING PARTS

INSTRUMENT PANEL

BEZEL

TRIM PLATE
ASSEMBLED UNDER BEZEL
TYPICAL 4 PLACES

VIEW B

MODELS
2400

INSTRUMENT PANEL TRIM PLATES INSTRUCTION

NAME

PASSenger CAR INSTRUCTION MANUAL

REF.

DRAWN

CHECKED

F

SECT.

SHEET

DATE

7-25-55

SYM.

REVISION RECORD

AUTH.

DR.

CK.

PART No.

3722600

11.00
DASH PANEL HEATER HOLE COVER
INSTRUCTION

MODELS
ALL LD

DASH PANEL

3711047 COVER

138917 SCREW

VIEW A
COWL VENTILATOR INSTRUCTIONS

1950920 - L. D. & L. H. R. D.
1950933 - R. H. R. D.

ASSEMBLE CONTROL ROD & TUBE ASSEMBLIES SO THAT KNOB IS 3/16 TO 9/16 FROM SEATED POSITION WHEN THE FRESH AIR VALVE ASSEMBLIES ARE CLOSED.

135741 RIVET
GRILLE TO KICK PAD

371117 VALVE ASSY
OPENING IN KICK PAD

3713413 GRILLE ASSY

135741 RIVET
GRILLE TO KICK PAD

KICK PAD RETAINER

EMISSION LEATHER TAB (PART OF WINDLACE) TO REMAIN TUCKED INTO RETAINER AFTER INSTALLATION OF KICK PAD

MODELS
ALL

<table>
<thead>
<tr>
<th>PART NO.</th>
<th>3726500</th>
</tr>
</thead>
<tbody>
<tr>
<td>DATE</td>
<td>7-35-55</td>
</tr>
<tr>
<td>DRAWN</td>
<td>1</td>
</tr>
</tbody>
</table>

13.00
INSTRUMENT PANEL

BLADE ASSY
3711818 OPT.

ROD ASSY
3711819 LH 2113-54
3711820 RH 2113-29-34-54
3723217 LH OTHERS
3723218 RH

456821 SCREW ASSY

1 MINIMUM

AUXILIARY DRIVE ASSY
ON FRONT OF DASH PANEL
INSTALLED BY FISHER BODY

3076321 HOSE

CONTROL CABLE

3730552 W/S WIPER

MOTOR ASSY

1 MINIMUM

40° ± 5°

3707979 CONNECTOR

INSTRUMENT CLUSTER
INSTRUMENT PANEL

SHOWING CONNECTION OF
CONTROL CABLE & W/S WIPER MOTOR

CONTROL KNOB ASSY
1990824-1500
1990823-2100
1990822-2400

WINDSHIELD WIPER CONTROL ASSY
INSTALLED BY FISHER BODY

ESCUTCHEON - 2400
INSTALLED BY FISHER BODY.

VIEW A

SCREW

VIEW B

WINDSHIELD WIPER INSTRUCTION

MODELS
ALL

<table>
<thead>
<tr>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>SECT.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>3721849 OPT ADDED</td>
<td>4177</td>
<td>F</td>
<td>1</td>
</tr>
</tbody>
</table>

DATE SYM. REVISION RECORD AUTH. DR. OK. PART No. 3726600

7-25-55 14.00
NAME PLATE & EMBLEM INSTRUCTION

<table>
<thead>
<tr>
<th>MODELS</th>
<th>ALL</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>3</td>
<td>VIEW D ADDED 8015 F</td>
</tr>
<tr>
<td>2</td>
<td>VIEW A REVISED</td>
</tr>
<tr>
<td>1</td>
<td>WAS 3705489 3637 DATE 7-25-55</td>
</tr>
<tr>
<td></td>
<td>PART No. 3728600</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>REF. DRAWN CHECKED F</th>
<th>SECT.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>15.00</td>
</tr>
</tbody>
</table>

DECK LID ASSY
3729962 NUT
1

VIEW A
ALL STYLES EXCEPT STATION WAGON & SEDAN DELIVERY

VIEW B
1500-2100

VIEW C
2400

REAR FENDER
4635016 CLIP

REAR FENDER
4635016 CLIP

NAME PLATE
3710488 NAME PLATE

EMBLEM
3722450 EMBLEM ASSY

EMBLEM
3725209 EMBLEM

EMBLEM
3725207 NAME PLATE

CLIP
3728703 CLIP

CLIP
3728703 CLIP
REAR EMBLEM INSTRUCTION

MODELS

NAME

PASSenger Car Instruction Manual

REF.

DRAWn

CHECKED

F

SECT.

SHEET

DATE  SYM.  REVISION RECORD  AUTH.  DR.  CK.  7-25-55  PART No.  3726600  1  16.00
NO. 2 INNER BODY MOUNTING &
GAUGE HOLE INSTRUCTION

3084963 CEMENT
(.23 OZ)

3098078 COVER

UNDERBODY

VIEW B
ALL EXCEPT CONVERTIBLE

3714409 SHIM

3713590 SHIM
AS REQUIRED

333066 WASHER

FIRST SHIM TO BE ROTATED
UNTIL TABS CONTACT CORNERS
AS SHOWN. ADDITIONAL SHIMS
MUST BE STAGGERED AS SHOWN.

CROSS MEMBER
VIEW A
CONVERTIBLE

MODELS
ALL

NAME

PASSenger CAr INSTRUCTION MANUAL

REF.

DRAWN

CHECKED

F

SECT.

SHEET

DATE

SYM.

REVISION RECORD

AUTH.

DR.

CK.

7-25-55

3726600

1

19.00
1. **NO. 2 OUTER BODY MOUNTING INSTRUCTION**

First Shim to be rotated until tabs contact corners as shown. Additional shims must be staggered as shown.

---

**MODELS**

All

---

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>REF.</td>
</tr>
<tr>
<td></td>
<td>DATE</td>
</tr>
<tr>
<td>10-24-55</td>
<td>OUT</td>
</tr>
</tbody>
</table>

1 20.00
NO. 3 INNER BODY MOUNTING INSTRUCTION

FIRST SHIM TO BE ROTATED UNTIL TABS CONTACT CORNERS AS SHOWN. ADDITIONAL SHIMS MUST BE STAGGERED AS SHOWN.

UNDERBODY
3711610 SPACER
3712559 SHIM AS REQUIRED
3711814 CUSHION ASSY
BODY BRACKET
3711608 CUSHION
3723392 WASHER
3706892 BOLT

UNDERBODY
3714409 SHIM
BODY BRACKET
3658157 BOLT
333066 WASHER

VIEW A
ALL EXCEPT CONVERTIBLE

VIEW B
CONVERTIBLE

MODELS
ALL

NAME

PASSenger Car Instruction Manual

REF.

DRAWN

CHECKED

F

SECT.

SHEET

DATE

SYN.

REVISION RECORD

AUTH.

DR.

CK.

7-25-55

3726600

1

21.00
NO. 3 OUTER BODY MOUNTING INSTRUCTION

FIRST SHIM TO BE ROTATED
UNTIL TABS CONTACT CORNERS
AS SHOWN. ADDITIONAL SHIMS
MUST BE STAGGERED AS SHOWN.

3712559 SHIM AS REQUIRED
3711610 SPACER
3711614 CUSHION ASSY

BODY BRACKET

3723392 WASHER
3706892 BOLT

VIEW A
ALL EXCEPT CONVERTIBLE

3714409 SHIM

3712559 SHIM AS REQUIRED

BODY BRACKET

3658157 BOLT
333066 WASHER

VIEW B
CONVERTIBLE

MODELS
ALL

NAME

PAASSENGER CAR INSTRUCTION MANUAL

REF.

DRAWN

CHECKED

F

SECT.

SHEET

DATE

SYM.

REVISION RECORD

AUTH.

DR.

OK

7-25-55

3726600

1

22.00
NO. 3-A BODY MOUNTING INSTRUCTION

MODELS
SPORT COUPE

DATE 97M.  REVISION RECORD  AUTH. DR. CK.  1-25-55  3726600

<table>
<thead>
<tr>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>SECT.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>3453</td>
<td>F</td>
<td></td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>8272</td>
<td>F</td>
<td></td>
<td></td>
<td>2</td>
</tr>
</tbody>
</table>

Washers and spacers are required as indicated.

Notes:
- 372392 WASHERS
- 3712552 SHIM AS REQUIRED
- 3711614 CUSHION ASSY.
- 3711608 CUSHION
- 3711610 SPACER
NO. 3-A BODY MOUNTING INSTRUCTION

MODELS
CONVERTIBLE

VIEW A

FIRST SHIM TO BE ROTATED UNTIL TABS CONTACT CORNERS AS SHOWN. ADDITIONAL SHIMS MUST BE STAGGERED AS SHOWN.

3712559 SHIM AS REQUIRED

333066 WASHER

3714409 SHIM

OUTER BODY BRACKET

3658157 BOLT
333066 WASHER
102635 NUT

UNDERBODY
NO. 4 BODY MOUNTING INSTRUCTION

UNDERBODY

3711610 SPACER

3712559 SHIM AS REQUIRED

3711614 CUSHION ASSY

3711608 CUSHION

BODY BRACKET

VIEW A
ALL EXCEPT CONVERTIBLE

FIRST SHIM TO BE ROTATED UNTIL TABS CONTACT CORNERS AS SHOWN. ADDITIONAL SHIMS MUST BE STAGGERED AS SHOWN

3712559 SHIM AS REQUIRED

MODELS
ALL

NAME

PASSenger CAR INSTRUCTION MANUAL

REF.

DRAWN

CHECKED

F

SECT.

SHEET

DATE

SYM.

REVISION RECORD

AUTH.

DR.

CL.

7-25-55

3726600

1

25.00
NO. 5 BODY MOUNTING INSTRUCTION

ALL EXCEPT CONVERTIBLE & 9 PASSENGER STATION WAGON

VIEW A

UNDERBODY
3712559 SHIM AS REQUIRED
3711614 CUSHION ASSY
3711610 SPACER
3711608 CUSHION
BODY BRACKET

3708892 BOLT
3723922 WASHER

VIEW B

UNDERBODY
3712559 SHIM AS REQUIRED
3711614 CUSHION ASSY
3711610 SPACER
3711608 CUSHION
BODY BRACKET

3688157 BOLT
333066 WASHER

VIEW C

UNDERBODY
3712559 SHIM AS REQUIRED
3711614 CUSHION ASSY
3711610 SPACER
3711608 CUSHION
BODY BRACKET

3708892 BOLT
3723922 WASHER

FIRST SHIM TO BE ROTATED UNTIL TABS CONTACT CORNERS AS SHOWN. ADDITIONAL SHIMS MUST BE STAGGERED AS SHOWN

MODELS
ALL

NAME
PASSenger car instruction manual

REF.

DRAWN

CHECKED

F

SECT.

SHEET

DATE

8/7/55

REVISION RECORD

AUTH.

DR.

CK.

7-25-55

PART No.

3726600

26.00
FIRST SHIM TO BE ROTATED UNTIL TABS CONTACT CORNERS AS SHOWN. ADDITIONAL SHIMS MUST BE STAGGERED AS SHOWN.

3712559 SHIM AS REQUIRED

UNDERBODY

3712559 SHIM
371610 SPACER
371614 CUSHION
371608 CUSHION
3723592 WASHER

BRACKET

3724102 BOLT

VIEW A

9 PASSENGER STATION WAGON

MODELS
CONVERTIBLE & 9 PASSENGER STATION WAGON

NO. 5-A BODY MOUNTING INSTRUCTION

DATE  SYM.  REVISION RECORD  AUTH.  OR.  CL.  F 7-26-55  PART NO.  3726600

NAME  REF.  DRAWN  CHECKED  F  SECT.  SHEET
11-3-55 1 WAS 3711611 9393 F 7 27.00
NO. 6 BODY MOUNTING INSTRUCTION

MODELS
ALL

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>REF.</td>
</tr>
<tr>
<td>2</td>
<td>WAS 3701780 TAPE</td>
</tr>
<tr>
<td>4-9-56</td>
<td>WAS 3701780 TAPE</td>
</tr>
<tr>
<td>DATE</td>
<td>SYM.</td>
</tr>
<tr>
<td></td>
<td></td>
</tr>
<tr>
<td>7-25-55</td>
<td></td>
</tr>
</tbody>
</table>
BODY SHIM INSTRUCTION

MODELS
ALL

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSenger car instruction manual</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>300625 CEMENT REMOVED 4060 F</td>
</tr>
<tr>
<td>11-1-55</td>
<td>3717194 SHIM REMOVED 1832</td>
</tr>
<tr>
<td>DATE</td>
<td>SYM.</td>
</tr>
<tr>
<td>7-25-55</td>
<td>REVISION RECORD</td>
</tr>
<tr>
<td>PART No.</td>
<td>3726600</td>
</tr>
<tr>
<td>SHEET</td>
<td>1 29.00</td>
</tr>
</tbody>
</table>
CLUTCH SHAFT FRAME BRACKET
INSTRUCTION

MODELS
ALL

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>REF.</td>
</tr>
<tr>
<td>2</td>
<td>WAS 15.16±.06</td>
</tr>
<tr>
<td>9-22-55</td>
<td>WAS 3714180</td>
</tr>
</tbody>
</table>

DATE | SYM. | REVISION RECORD | AUTH. DR. CK. | 7-25-55 | 3726600
ALL BODY MOUNTING BRACKETS ARE LOCATED FROM THE "C" OF THIS GAUGE HOLE

NO. 3 BRACKET 3726697

40.24 ± 0.09

3.58 ± 0.06

28.64 ± 0.09

"C" FRAME AT "O" LINE

 THESE TWO WELDS MAY BE OPTIONALLY PLACED ON THE Underside of the Bracket.

ARC WELD
.75 MIN. LENGTH
8 PLACES

VIEW A

NO. 3 OUTER BODY BRACKET
INSTRUCTION

MODELS
4 DOOR SPORT SEDAN
NO. 3-A
BODY BRACKET INSTRUCTION

3711820 BRACKET
PROJECTION WELD 3 PLACES

3713728 BRACKET
PUDDLE WELD 3 PLACES

VIEW A

VIEW B
CKD BLOOMFIELD

MODELS
SPORT COUPE

NAME

PASSenger CAR INSTRUCTION MANUAL

REF.

DRAWN

CHECKED

F

SeCT.

SHEET

DATE

SYN.

REVISION RECORD

AUTH.

DR.

CL.

Date 7-25-55

Part No. 3726600

2 5.00
FRONT CROSS MEMBER INSTRUCTION

MODELS
ALL
CPE BLOOMFIELD

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>WAS 3712427</td>
<td>2593</td>
</tr>
<tr>
<td>443555 OPT REMOVED</td>
<td>2992</td>
</tr>
</tbody>
</table>

DATE: 10-18-55
SYM.: 2
REVISION RECORD: 1
DATE: 7-25-55
AUTH: DR. CK
PART #: 3726600

DRAWN | CHECKED | F | SECT. | SHEET
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>2</td>
</tr>
</tbody>
</table>

20.00 (REF.) F.O.D.

RIVET 3715871
(4 PLACES)

GAGE HOLE

CROSS MEMBER
& UPPER CONTROL ARM BRACKET ASSY.

VIEW OF RIVET
TYPICAL

ROUND RIVET HEAD
BEFORE FORMING

VARY AS TO LENGTH OF RIVET

VIEW A

VIEW B

RH SIDE MEMBER

LH SIDE MEMBER

ARC WELD

RIVET 3715871
(4 PLACES)

Puddle Weld

3730178 CROSS MEMBER

18 PLACES

F.O.D.
CROSS MEMBER BRACE & RADIATOR SUPPORT INSTRUCTION

MODELS
ALL
CKD BLOOMFIELD

<table>
<thead>
<tr>
<th>DATE</th>
<th>SYM.</th>
<th>REVISION RECORD</th>
<th>NAME</th>
<th>PASSenger CAR ISTRUCTION MANUAL</th>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>SECT.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>3-27-56</td>
<td>4</td>
<td>WAS (4 PLACES)</td>
<td>F</td>
<td>7314</td>
<td>F</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>10-18-55</td>
<td>1</td>
<td>443655 - OPT REMOVED</td>
<td>2992</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>PART No.</td>
<td>3726600</td>
<td>2</td>
<td>7.00</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

RIVET HEAD MUST NOT EXCEED .40 R
SEE VIEW A

FRAME AT "O" LINE

RIVET HEAD BEFORE FORMING

VARY AS TO LENGTH OF RIVET

ROUND RIVET HEAD

BRACE 3710033 LH 3710034 RH

ARC WELD .76 MIN LENGTH (13 PLACES)

RIVET 3715871 (2 PLACES)

RIVET 3715871 (2 PLACES)

6.02 ± .06

1.25 ± .03

11.38 ± .06

FRONT CROSS MEMBER

GAGE HOLE

3710003 BRACKET

ARC WELD .76 MIN LENGTH (7 PLACES)

ARC WELD
ALL BODY MOUNTING BRACKETS ARE LOCATED FROM THE CIRCLE OF THIS GAUGE HOLE.

NO. 1 BRACKET
3712401 LH
3712402 RH

NO. 2 BRACKET
3710195 LH
3710196 RH

27.74 ± 0.09
4.06 ± 0.06
1.24 ± 0.09
11.84 ± 0.09

Q FRAME AT "O" LINE

ARC WELD
.75 MIN. LENGTH
5 PLACES AS SHOWN

VIEW A

MODELS
ALL
CKD BLOOMFIELD

NO. 1 & NO. 2 BODY BRACKET INSTRUCTION

NAME

PASSenger Car INSTRUCTION Manual

REF.

DRAWN

CHECKED

F

SECT.

SHEET

DATE

SYN.

REVISION RECORD

AUTH.

DR.

CL.

7-25-65

PART No.

3726600

2

10.00
NO. 3 INNER & OUTER BODY BRACKET INSTRUCTION

MODELS
ALL
CKD BLOOMFIELD

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>DATE</th>
<th>SYM.</th>
<th>REVISION RECORD</th>
<th>AUTH.</th>
<th>DR. OK.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>3726600</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>F</th>
<th>SECT.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>2</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>11.00</td>
</tr>
</tbody>
</table>
NO. 4 & NO. 5 INNER BODY BRACKET INSTRUCTION

MODELS
ALL
CKD BLOOMFIELD

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSenger CAR Instruction MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>F</th>
<th>SECT.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>2</td>
</tr>
</tbody>
</table>

DATE 7-25-55 PART No. 3726600
NO. 5 & NO. 5A BODY BRACKET INSTRUCTION

MODELS
9 PASSENGER STATION WAGON
CKD BLOOMFIELD

<table>
<thead>
<tr>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>F</th>
<th>SECT.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>WAS3724653 LH &amp; 3724654 RH</td>
<td>F</td>
<td>2</td>
<td>13.00</td>
<td></td>
<td></td>
</tr>
<tr>
<td>8-22-55</td>
<td>WAS3724655 LH &amp; 3724656 RH</td>
<td>2608</td>
<td>7-23-55</td>
<td>3726600</td>
<td></td>
</tr>
</tbody>
</table>
REAR SPRING HANGER INSTRUCTION

HANGER 3712417 LH
3712418 RH

HANGER 3724953 LH
3724954 RH

57.33 ±12 R

10.94 ±12

2.23 ±.06

91.31 ±.09 RH
.03 LH

22.00 ±.09

22.00 ±.09

44.00 ±.06

G FRAME AT "O" LINE

G GAGE HOLE

G INNER SURFACE MUST BE WITHIN 0° 30' OF BEING NORMAL TO LONGITUDINAL & OF CAR

21.71 ±.09 TO G FRAME

2.58 ±.02

ARC WELD 5 PLACES

H OLES MUST BE IN LINE
AND AXIS MUST BE NORMAL
WITH LONGITUDINAL & OF
FRAME WITHIN .18 IN 18 INCHES

MODELS
ALL
CKD BLOOMFIELD

REAR SPRING HANGER INSTRUCTION

NAME

PASSenger CAR INSTRUCTION MANUAL

REF.

DRAwn

CHECKED

F

SECT.

SHEET

DATE

SYM.

REVISION RECORD

AUTH.

DR. CHK.

7-25-55

3726600

2

14.00
BRAKE HOSE BRACKET & BRAKE CABLE GUIDE INSTRUCTION

MODELS
ALL
CKD BLOOMFIELD

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>F</th>
<th>SECT</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>2</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>DATE</th>
<th>SYM.</th>
<th>REVISION RECORD</th>
<th>AUTH.</th>
<th>DR.</th>
<th>CK.</th>
<th>7-25-55</th>
<th>PART NO.</th>
<th>3726600</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
FRAME ASSEMBLY CHECKING INSTRUCTION

RIGHT HAND AND LEFT HAND MUST BE WITHIN .06 OF EACH OTHER

RIGHT DRIVE
CHECKING DIMENSIONING INSTRUCTION
IDENTICAL WITH LEFT DRIVE EXCEPT
POINT "A" (STEERING IDLER LEVER MOUNTING HOLE) 26 ON LH SIDE MEMBER & POINT "B" (STEERING GEAR MOUNTING HOLE) ON RH SIDE MEMBER.

FOR INSPECTION PURPOSES, Ø OF FRAME SHALL BE A STRAIGHT LINE THAT PASSES THROUGH THE Ø OF HOLE MARKED "M" AND MIDWAY BETWEEN POINTS MARKED "N." TOLERANCES MARKED "J." TAKE INTO ACCOUNT LATERAL DISPLACEMENT OF FRAME ASSEMBLY RELATIVE TO THEORETICAL Ø ESTABLISHED AS SPECIFIED ABOVE.

UNLESS TOLERANCE IS SHOWN, HOLES ON NOMINAL LOCATING DIMENSIONS MUST FREELY DETERMINE ACTUALLY LOCATED GAGE PINS UNDER MINIMUM HOLE SIZES AS FOLLOWS:
.0003 WHERE MARKED C, D, E, F, G OR X .001 OTHERWISE.

FRAME TO BE CHECKED WITH 50 LB. LOAD APPLIED AT ALL FOUR GAGING FIXTURE MOUNTING POINTS MARKED "L." RIGHT HAND MUST BE WITHIN .12 OF LEFT HAND

MODELS
ALL CKD BLOOMFIELD

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>SHEET</th>
<th>2</th>
</tr>
</thead>
<tbody>
<tr>
<td>PAGE</td>
<td>17.00</td>
</tr>
</tbody>
</table>
SEE LUBRICATION INSTRUCTION

UPPER & LOWER CONTROL ARM INSTRUCTION

<table>
<thead>
<tr>
<th>MODELS</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALL</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th></th>
<th>WAS 3728360</th>
<th></th>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>7</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>WAS 118170</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>WAS 118170</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>4-2-56</td>
<td>REDRAWN</td>
<td>6225</td>
<td>DATE</td>
<td>7/25/55</td>
</tr>
<tr>
<td>DATE</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>SYM.</td>
<td>REVISION RECORD</td>
<td></td>
<td>AUTH.</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>DR.</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>OK.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>SHEET</th>
<th>2.00</th>
</tr>
</thead>
</table>
SEE LUBRICATION INSTRUCTION

STEERING KNUCKLE & WHEEL HUB INSTRUCTION

<table>
<thead>
<tr>
<th>DATE</th>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>SECT.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>4-2-56</td>
<td>WAS 3710240</td>
<td>6225</td>
<td>V</td>
<td>F</td>
<td>3</td>
</tr>
<tr>
<td>2</td>
<td>WAS 3707909 LH &amp; 3707910 RH</td>
<td>1139</td>
<td>F</td>
<td></td>
<td></td>
</tr>
<tr>
<td>9-22-55</td>
<td>1</td>
<td>271290 OPT ADDED</td>
<td>2466</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

NAME | PASSENGER CAR INSTRUCTION MANUAL

3726600
STEERING AXLE INCLINATION

LOWER CONTROL ARM SHAFT FRONT END

FRAME

AXLE HOUSING

CAMBER ANGLE

CASTER ANGLE

FRONT VIEW

DIMENSION WITH VEHICLE UNDER ACTUAL DESIGN LOAD CONDITION
(5 - 150 LB PASSENGERS, 2 FRONT & 3 REAR SEAT)

DIMENSION WITH VEHICLE UNDER ACTUAL CURB LOAD CONDITION
(NO PASSENGERS, BUT INCLUDING OIL, WATER & A FULL TANK OF
GASOLINE OR EQUIV.)

<table>
<thead>
<tr>
<th>TOE-IN PER WHEEL</th>
<th>CAMBER ANGLE</th>
<th>CASTER ANGLE</th>
<th>FRONT HEIGHT</th>
<th>REAR HEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 TO 1/16</td>
<td>+38°±30°</td>
<td>+2°15'±30'</td>
<td>≈ 10.000</td>
<td>≈ 3.625</td>
</tr>
<tr>
<td>1/16 TO 1/8</td>
<td>+30°±30°</td>
<td>+1°30'</td>
<td>≈ 11.000</td>
<td>≈ 5.725</td>
</tr>
</tbody>
</table>

* RIGHT AND LEFT SIDES EQUAL WITHIN 15°.
* THESE DIMENSIONS ARE THEORETICAL AND ARE FOR REFERENCE ONLY, NOT TO BE USED FOR CHECKING WHEEL ALIGNMENT.

MODELS

ALL

FRONT SUSPENSION GEOMETRY

<table>
<thead>
<tr>
<th>DATE</th>
<th>SHAPE</th>
<th>SHEET</th>
<th>5.00</th>
</tr>
</thead>
<tbody>
<tr>
<td>11-14-55</td>
<td>1</td>
<td>3</td>
<td>5.00</td>
</tr>
</tbody>
</table>
BRUSH LUBRIPATE LIGHTLY ON O.D. OF BRAKE PEDAL HUB
THIS DISTANCE BEFORE ASSEMBLY
SEE LUBRICATION INSTRUCTION

BRACE ASSY

3711238 BUMPER

CLEVIS
104036
3711967

OPT

103026 NUT
103321 LW

3657980 COVER

3708034 PEDAL ASSY

5450551 BOOT

5454412 ROD
ADJUST ROD TO OBTAIN 1/16 INCH FREE MOVEMENT OF BRAKE PEDAL

3709590 SPRING

100013 BOLT
103026 NUT
103320 LW

MAY BE ASSEMBLED WITH HEAD IN EITHER DIRECTION

3709590 BUSHING

3709583 SLEEVE ASSY

BRUSH LUBRIPATE LIGHTLY ON O.D. OF PEDAL SLEEVE THIS DISTANCE BEFORE ASSEMBLY

3709580 BUSHING

138078 - CLEVIS PIN
103373 - CP

MODELS
ALL

BRAKE PEDAL & MAIN CYLINDER INSTRUCTION
FRONT BRAKE PIPES INSTRUCTION

- View A: Diagram showing the brake pipe assembly and related parts.
- View B: Close-up of the main cylinder and pipe assembly.
- View C: Detail of the brake hose assembly.
- View D: Knuckle and hub assembly.

Models:
- ALL RD

Table:

<table>
<thead>
<tr>
<th>Models</th>
<th>Name</th>
<th>Passenger Car Instruction Manual</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Legend:
- 371382 PIPE ASY
- 372844 PIPE ASY
- 373626 PIPE ASY
- 140845 CLIP 171309 SCREW
- 371480 HOSE ASY
- 115187 CLIP TO DASH
- 9231 PIPE ASY
- MAIN CYLINDER PIPE ASY
- 790303 GASKET
- 96385 CONNECTOR
- 790300 GASKET
- 478146 BOLT
- 478737 SPRING
- BRAKE PIPE ASY
- BRAKE HOSE ASY
- 321542 WASHER
- REAR PIPE ASY
- CROSSOVER PIPE ASY
- MAIN CYLINDER PIPE ASY
- REAR PIPE ASY
- VIEW A
- VIEW B
- VIEW C
- VIEW D

Instructions:
- The section to be held in vertical position as rear as possible.

Parts List:
- 371382 PIPE ASY
- 372844 PIPE ASY
- 373626 PIPE ASY
- 140845 CLIP 171309 SCREW
- 371480 HOSE ASY
- 115187 CLIP TO DASH
- 9231 PIPE ASY
- MAIN CYLINDER PIPE ASY
- 790303 GASKET
- 96385 CONNECTOR
- 790300 GASKET
- 478146 BOLT
- 478737 SPRING
- BRAKE PIPE ASY
- BRAKE HOSE ASY
- 321542 WASHER

Date: 9-25-55

Revision Record:
- SHEET 5 4.00
ALL EXCEPT CKD BLOOMFIELD

3729136 DECALCOMANIA

3727975 COMPOUND

3730569 COMPOUND

1163105 INSEALATOR (CAPSULE)

1 OPT.

THIS CAPSULE TO BE PLACED IN THE OUTLET HOSE OR THERMOSTAT HOUSING NECK AT ASSY OPTIONAL

3709444 OUTLET HOSE

272863 CLAMP

CLAMPS TO BE ASSEMBLED APPROX.
1/4 INCH FROM THE END OF THE HOSE

SEE LUBRICATION INSTRUCTION

RADIATOR HOSE & ENGINE DECALCOMANIA INSTRUCTION

MODELS

ALL

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>7</td>
<td>3727939 COMPOUND OPT. F</td>
</tr>
<tr>
<td>REMOVED</td>
<td>DRAWN CHECKED F</td>
</tr>
<tr>
<td>5-1-55</td>
<td>6 REDRAWN 8440</td>
</tr>
<tr>
<td>DATE</td>
<td>SYM. REVISION RECORD</td>
</tr>
<tr>
<td>AUTH. DR. CK.</td>
<td>7-25-55 3726600</td>
</tr>
<tr>
<td>SECT.</td>
<td>SHEET 6 3.00</td>
</tr>
</tbody>
</table>
ACCELERATOR CONTROL INSTRUCTION

MODELS
ALL LD

ACCELERATOR CONTROL INSTRUCTION

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>SECT.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>6</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>F</th>
<th></th>
<th></th>
<th>7.00</th>
</tr>
</thead>
<tbody>
<tr>
<td>D</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>DATE</th>
<th>SYM.</th>
<th>REVISION RECORD</th>
<th>AUTH.</th>
<th>DR.</th>
<th>CL.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
ACCELERATOR CONTROL INSTRUCTION

MODELS
ALL RD

<table>
<thead>
<tr>
<th>NAME</th>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>SECT.</th>
<th>SHEET</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>DATE</th>
<th>SYM.</th>
<th>REVISION RECORD</th>
<th>AUTH. DR.</th>
<th>CK.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>7-25-55</td>
<td>3726600</td>
<td>8.00</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
WITH ACCELERATOR ROD A
POSITIONED AS SHOWN, AND
ROD B IN WIDE OPEN THROTTLE
POSITION, ADJUST ROD C TO
SUIT
ENGINE REAR MOUNTING INSTRUCTION

MOUNTING BRACKET

RUBBER MUST BE FREE FROM TWIST OR STRAIN WHEN ASSY IS COMPLETED

3725507 LH MOUNTING ASSY
103872 BOLT
NUT
117212
451010

BOLT HEADS MUST BE AGAINST ENGINE MOUNTINGS.

18669 BOLT
103321 LW

TIGHTEN NUTS TO SPECIFIED TORQUE WHEN FULL WEIGHT OF ENGINE IS ON MOUNTS

3725508 RH MOUNTING ASSY
103872 BOLT
103341 FW
NUT
117212
451010

VIEW A

MODELS
ALL

NAME
2 WAS 3713428

MANUFACTURER
PASSenger CAR INSTRUCTION MANUAL

REF.

DRAWN
2709

CHECKED

F

DATE
10-10-55

SYM.

REVISION RECORD

AUTH.

DR.

OK

SECT.

SLEET

DATE
7-25-55

PART No.
3726600

6

11.00
CLUTCH RELEASE BEARING & FLYWHEEL UNDER PAN INSTRUCTION

SEE LUBRICATION INSTRUCTION -

BRUSH A UNIFORM LAYER OF LUBRICANT TO THESE SURFACES FOR FULL CIRCUMFERENCE

FILL THIS GROOVE WITH LUBRICANT FOR FULL CIRCUMFERENCE. APPLY WITH SPECIAL GUN

MODELS
ALL

<table>
<thead>
<tr>
<th>DATE</th>
<th>SYM</th>
<th>REVISION RECORD</th>
<th>AUTH</th>
<th>DR.</th>
<th>OK</th>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>F</th>
<th>SECT.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>6</td>
</tr>
</tbody>
</table>

PART No. 3726600
1. **LOCATE CLUTCH PEDAL BY ADJUSTING CLUTCH PEDAL LEVER BUMPER BRACKET & UNTIL PEDAL IS AT SAME HEIGHT AS BRAKE PEDAL**

2. **ADJUST PULL BACK SPRING INSTALLED ADJUST PULL BACK SPRING LEVER & UNTIL AN 8 LB LOAD IS REQUIRED TO PULL PEDAL OFF BUMPER. ADJUSTMENT MAY BE MADE BEFORE 3706574 ROD IS ADJUSTED.**

3. **ADJUST OFFSET NUT TO ALLOW 3/4 TO 1 INCH PULL TRAVEL OF PEDAL BEFORE CLUTCH ENGAGES & RELEASE THEN LOCK IN PLACE.**

4. **OPTIONAL NOTE**

5. **NOTE**

6. **STK 8620 ASSEMBLY CHART**

---

**CLUTCH LINKAGE INSTRUCTION**

---

**MODELS**

ALL LD
CLUTCH PEDAL ADJUSTMENT INSTRUCTION
1. Locate clutch pedal by adjusting clutch pedal bumper bracket until pedal pad is at same height as brake pedal.
2. With full back spring installed, adjust full back spring lever B in until an 8 lb load is required to pure pedal off bumper.
3. Adjust off set rod A to allow 1/4 to 1 inch free travel of pedal before clutch begins to release.
4. Optional with note 3 to obtain proper travel of clutch pedal before clutch begins to release. Adjust nut F until gap between IT and throw-out lever is just taken up. Back off nut F two turns and lock in place.

SEE LUBRICATION INSTRUCTION

CLUTCH LINKAGE INSTRUCTION

<table>
<thead>
<tr>
<th>VIEW</th>
<th>MODEL</th>
<th>VIEWS</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>B</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>C</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>D</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

CLUTCH PEGAL ADJUSTMENT INSTRUCTION
1. Locate clutch pedal by adjusting clutch pedal bumper bracket until pedal pad is at same height as brake pedal.
2. With full back spring installed, adjust full back spring lever B until an 8 lb load is required to pure pedal off bumper.
3. Adjust off set rod A to allow 1/4 to 1 inch free travel of pedal before clutch begins to release.
4. Optional with note 3 to obtain proper travel of clutch pedal before clutch begins to release. Adjust nut F until gap between IT and throw-out lever is just taken up. Back off nut F two turns and lock in place.

SEE LUBRICATION INSTRUCTION

CLUTCH LINKAGE INSTRUCTION

<table>
<thead>
<tr>
<th>VIEW</th>
<th>MODEL</th>
<th>VIEWS</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>B</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>C</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>D</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
SEE LUBRICATION INSTRUCTION

GENERATOR INSTRUCTION

NAME | PASSENGER CAR INSTRUCTION MANUAL
--- | ---

REF. | DRAWN | CHECKED | F | SECT. | SHEET
--- | --- | --- | --- | --- | ---

DATE | SYM. | REVISION RECORD | AUTH. | DR. | CK. | 7-25-55 | PART No. | 3726600 | 6 | 15.00
SEE LUBRICATION INSTRUCTION

GASOLINE & SPARK CONTROL PIPES INSTRUCTION

MODELS
ALL

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>REF.</td>
<td>DRAWN</td>
</tr>
<tr>
<td>5-1-56</td>
<td>WAS 3710853</td>
</tr>
<tr>
<td>DATE</td>
<td>SYM.</td>
</tr>
</tbody>
</table>
TRANSMISSION & CONTROLS INSTRUCTION
SEE LUBRICATION INSTRUCTION

TRANSMISSION MOUNTING INSTRUCTION

MODELS

ALL

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>REF.</td>
</tr>
<tr>
<td></td>
<td></td>
</tr>
<tr>
<td>1</td>
<td>WAS 3845199 R.D.</td>
</tr>
<tr>
<td>12-3-55</td>
<td>WAS 3845199 L.D.</td>
</tr>
<tr>
<td></td>
<td>DATE</td>
</tr>
</tbody>
</table>
GEARSHIFT CONTROL INSTRUCTION

SEE LUBRICATION INSTRUCTION

GEARSHIFT CONTROL INSTRUCTION

SIGNAL SWITCH ASSY
(SEE SECT. 13)

571030 BENDING ASSY.
3192019 CEMENT
COAT ENTIRE D.D. OF BENDING
ASSY. BEFORE ASSEMBLY

264131 SEAT

256832 SPRING

450453 SCREW ASSY

311053 KNOB

371053 SPRING

371057 GROMMET

3711072 TUBE ASSY

HORN WIRE

CLIP
(SEE SECT. 11)

3736245 STEERING GEAR JACKET

WASHER
3113229
3710530
3710521
3710535 END PLAY

37105350 LEVER

3736450 BOLT ASSY

COVER

SECTION THRU LOCKING PLATE TA5
& GEARSHIFT LEVER

3710532 LEVER

SE10532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER

3710532 LEVER
TRANSMISSION GEARSHIFT CONTROL ADJUSTMENT

1. SET CONTROL SHAFT RODS S & T IN NEUTRAL POSITION
2. LOOSE ASSEMBLE SWIVEL CLAMPS ON CONTROL SHAFT RODS
3. INSTALL GAGE WHICH HOLDS GEARSHIFT LEVERS U & V AND ESTABLISHES PROPER POSITION OF UPPER LEVER X TIGHTEN CLAMPS AND REMOVE GAGE

TRANSMISSION CONTROL LINKAGE INSTRUCTION

<table>
<thead>
<tr>
<th>MODELS</th>
<th>ALL LD</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSenger CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>DATE</th>
<th>PART No.</th>
</tr>
</thead>
</table>

| 7-25-55 | 3726600 |

| SHEET. | 6.00 |

| 2-28-56 | 5 REDRAWN |

| 4007 | 5000 |
CLIP MUST BEAR AGAINST LEVER THIS DISTANCE

VIEW A

3710156 ROD
3712369 CLIP
3710158 ROD
3710152 ROD
3710154 ROD
3710162 LEVER

1 TRANSMISSION GEARSHIFT CONTROL ADJUSTMENT
SEE SHEET 6.00

3712384 SWIVEL
3725298 CLAMP
3712388 SLEEVE
3712382 GROMMET
103340 PW
103320 LW
114493 NUT
3710160 SPACER

SUPPORT

4554417 WASHER
3710401 BUSHING
3710401 BUSHING

SEE LUBRICATION INSTRUCTION
VIEW B

GEARSHIFT LINKAGE INSTRUCTION

MODELS
ALL RD

---

GEARSHIFT LINKAGE INSTRUCTION

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>REF.</td>
</tr>
<tr>
<td></td>
<td>9-23-55</td>
</tr>
<tr>
<td>DATE</td>
<td>SYM.</td>
</tr>
</tbody>
</table>
TRANSMISSION & EXTENSION

3715930 ROD
3710168 ROD

CLIP MUST BEAR AGAINST LEVER THIS DISTANCE

3712496 SHAFT
3712389 CLIP

BRACKET

3698239 SPACER

100029 BOLT
103026 NUT
103321 LW

3698237 SPRING
3686836 LEVER

SEE LUBRICATION INSTRUCTION

GEARSHIFT LINKAGE INSTRUCTION

MODELS
ALL RD

GEARSHIFT LINKAGE INSTRUCTION

NAME PASSENGER CAR INSTRUCTION MANUAL
REF. DRAWN CHECKED F SECT. SHEET

DATE SYM. REVISION RECORD AUTH. DIR. CK. 7-25-55 3725600 7 8.00
GEARSHIFT LEVER POSITION INSTRUCTION

NOTE ADDED 2517 F 7-25-55 3726600

GAP BETWEEN STEERING WHEEL & DIRECTIONAL SIGNAL HOUSING IS .085 ± .050

MODELS ALL
SEE LUBRICATION INSTRUCTION

GASOLINE TANK INSTRUCTION

MODELS
ALL EXCEPT SEDAN DELIVERY & STATION WAGON

<table>
<thead>
<tr>
<th>DATE</th>
<th>SYM.</th>
<th>REVISION RECORD</th>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>3-20-56</td>
<td>4</td>
<td>3710921 OPT. REMOVED</td>
<td>8718</td>
<td>F</td>
</tr>
<tr>
<td>1-50-56</td>
<td>3</td>
<td>SECTION ADDED</td>
<td>8376</td>
<td>F</td>
</tr>
<tr>
<td>1-28-55</td>
<td>2</td>
<td>3711840 OPT. ADDED</td>
<td>4420</td>
<td>F</td>
</tr>
<tr>
<td>1-28-55</td>
<td>1</td>
<td>NOTE ADDED</td>
<td>4382</td>
<td>F</td>
</tr>
</tbody>
</table>

DATE | REF. | DRAWN | CHECKED | F | SECT. | SHEET
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>7-25-55</td>
<td>7-25-55</td>
<td>PART NO.</td>
<td>3726600</td>
<td>8</td>
<td>2.00</td>
<td></td>
</tr>
</tbody>
</table>
GASOLINE TANK INSTRUCTION

MODELS
2119 — 2419

3732431 SEAL
LUBRICATE SEAL WITH
3704876 AT ASSEMBLY
OF FILLER NECK
THROUGH SEAL

1518495 METER ASSY
1516081 GASKET
3723137 NECK ASSY

DIMENSION FROM
CORNER OF GAS CAP
TO GROOVE IN SEAL
TO BE BETWEEN
3 1/8 AND 3 1/2 INCHES

SECTION A-A

120614 NUT
106497 LW
3964439 CABLE ASSY

3710537 SEAL
LUBRICATE SEAL WITH
3704876 BEFORE
ASSEMBLY OF FILLER
NECK TO TANK

3723133 TANK ASSY

FILLER NECK
CLAMP ASSY
3739721

PIECE MUST BOTTOM AGAINST
END OF STRAINER

#6 BODY BOLT
ANCHOR PLATE

EXTENSION PIPE ASSY

GASOLINE TANK INSTRUCTION

2-28-56 5 446771 OPT ADDED 3457 F
1-30-56 4 SECTION ADDED 6376 F
3 NOTE ADDED 4382 F
2 VIEW A REVISED & REDRAWN
10-13-55 1 VIEW B REMOVED 3457 F

DATE 7-25-55 PART No. 3726600

AUTH: DR. CK.

REF. DRAWN CHECKED
8 4.00
EXHAUST SYSTEM INSTRUCTION

MANIFOLD
3696990 PACKING
3696988 OPT
3710078 EXHAUST PIPE ASSY
3671946 NUT

FLANGE
3696988 3701909

EXHAUST PIPE
374217 U BOLT
374215 CLAMP
103320 LW
103025 NUT

VIEW B

119034 BOLT
103320 LW
102834 NUT

3696888 RETAINER
3710044 MUFFLER ASSY

TAIL PIPE
3718801 CLAMP
3718845 BRACKET
103025 NUT
103320 LW
3718800 U BOLT

VIEW C

MODELS CONVERTIBLE

EXHAUST SYSTEM INSTRUCTION

NAME

REF.

5088

F

DRAWN

CHECKED

F

DATE

7-25-55

PART No.

3726600

SHEET

8

6.00
STEERING LINKAGE INSTRUCTION

SEE LUBRICATION INSTRUCTION

MODELS

ALL

<table>
<thead>
<tr>
<th>DATE</th>
<th>SYM.</th>
<th>REVISION RECORD</th>
<th>AUTH.</th>
<th>DR.</th>
<th>CL.</th>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>F</th>
<th>SECT.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-50-56</td>
<td>4</td>
<td>NOTE REVISED</td>
<td>6481</td>
<td>F</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>E7128T OPT ADDED</td>
<td>2458</td>
<td>F</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>WAS 720851 LD 720852 RD</td>
<td>4371</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>10-10-55</td>
<td>1</td>
<td>NOTE ADDED</td>
<td>4280</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

NAME | PASSENGER CAR INSTRUCTION MANUAL

SHAFT MARK MUST BE AT TOP WITH WHEELS IN STRAIGHT AHEAD POSITION

TIGHTEN THESE NUTS AFTER IDLER LEVER IS ATTACHED TO LEVER SUPPORT AND WITH WHEELS IN STRAIGHT AHEAD POSITION.

ENDS OF ADJUSTABLE TIE RODS MUST BE HELD IN CORRECT ANGULAR RELATIONSHIP TO EACH OTHER AFTER ADJUSTMENT.

WITH MARK ON STEERING GEAR SHAFT AT 12 O'CLOCK, ADJUST TIE RODS (EA. SIDE) TO GET SPECIFIED TOE-IN PER WHEEL. SEE SECTION 3 SHEET 5.00 FOR ADJUSTMENT.
STEERING GEAR INSTRUCTION

SEE LUBRICATION INSTRUCTION

MODELS
ALL

STEERING GEAR INSTRUCTION

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>NOTE REVISED</td>
</tr>
<tr>
<td>9-23-55</td>
<td>DATE SYM. REVISIO...</td>
</tr>
<tr>
<td>1</td>
<td>NOTE ADDED</td>
</tr>
<tr>
<td>4780</td>
<td>REF. DRAWN CHECKED F SECT. SHEET</td>
</tr>
</tbody>
</table>
NOTE - MARK ON HUB OF STEERING WHEEL MUST BE IN LINE WITH MARK ON SHAFT AND STAKE NUT AT ASSEMBLY

MODELS ALL

STEERING WHEEL INSTRUCTION

<table>
<thead>
<tr>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>SECT.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>11</td>
<td>WAS 760848</td>
<td>F</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2-16-56</td>
<td>10 REDRAWN</td>
<td>6199</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

DATE 7-26-55  PART NO. 3726600
STEERING GEAR CLAMP INSTRUCTION

INSTRUMENT PANEL TO DASH BRACE

3710850 BRACKET

RUBBER BAND MASKING TAPE OPT

3720602 SHIM

3713578 CLAMP ASSY

DASH PANEL

112608 BOLT
103340 PW
103320 LW
102634 NUT
BOLT MAY BE ASSEMBLED FROM EITHER END.

1 3726437 CLAMP

2 NUT 273790

3710662 PLATE

100122 BOLT
103320 LW

STEERING GEAR JACKET

MODELS
ALL

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>REF.</td>
<td>DRAWN</td>
</tr>
<tr>
<td>7-23-56 2 WAS 3695264</td>
<td>9381</td>
</tr>
<tr>
<td>3-8-56 1 WAS 3710885</td>
<td>2092</td>
</tr>
</tbody>
</table>
STEERING COLUMN & CLUTCH ROD
DASH SEAL INSTRUCTION

MODELS
ALL
SKIRT SUPPORT & SEAL INSTRUCTION

MODEL S

- FENDER ASSY
- 3721323 SEAL
- SCREW & P.W. ASSY
  - 3694364
  - 3695237
- SKIRT ASSY
- EXT. ASSY
- SUPPORT
- EXT. SEAL
- SKIRT SEAL
- SCREW & P.W. ASSY
- 468066 STAPLE
- SUPPORT
  - 3721321 LH
  - 3721322 RH
- 455845 RIVET
- FENDER ASSY

VIEW A

MODELS

ALL

NAME

PAASSENGER CAR INSTRUCTION MANUAL

REF.

DRAWN

CHECKED F

SECT.

SHEET

DATE 7-25-55

PART No. 3726600

11

4.00

DATE

SYM.

REVISION RECORD

AUTH.

DR.

CK.
SKIRT EXTENSION & SEAL INSTRUCTION

VIEW B

EXT. ASSY

APPROX 15.00

3686683 UNDERBODY PROTECTIVE COATING (8 OZ.)

VIEW A

3850059 SCREW 120290 L.W.

MODELS ALL

SKIRT EXTENSION & SEAL INSTRUCTION

NAME

PAASSENGER CAR INSTRUCTION MANUAL

<table>
<thead>
<tr>
<th>DATE</th>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>SECT.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>10-10-63</td>
<td>4068</td>
<td>7-25-55</td>
<td>3726600</td>
<td>11</td>
<td>5.00</td>
</tr>
<tr>
<td>1 VIEW REVISED</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2 VIEW CORRECTED</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3 NOTE ADDED</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
FENDER TO SIDE RAIL INSTRUCTION

| MODELS | ALL |

<table>
<thead>
<tr>
<th>PART</th>
<th>WAS</th>
<th>DATE</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>3-12-56</td>
<td>3711834 (AS REQ.)</td>
<td>8233</td>
<td>11</td>
</tr>
<tr>
<td>4</td>
<td>3711834 (2 MIN., 5 MAX.)</td>
<td>8233</td>
<td>7.00</td>
</tr>
<tr>
<td>3</td>
<td>WAS ONE ARROW</td>
<td>------</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>WAS 122138</td>
<td></td>
<td></td>
</tr>
<tr>
<td>11-21-55</td>
<td>WAS 120233</td>
<td>5048</td>
<td></td>
</tr>
</tbody>
</table>

NAME

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>5</td>
<td>F</td>
</tr>
<tr>
<td>4</td>
<td>F</td>
</tr>
<tr>
<td>3</td>
<td>F</td>
</tr>
<tr>
<td>2</td>
<td>F</td>
</tr>
<tr>
<td>1</td>
<td>F</td>
</tr>
</tbody>
</table>

REF. | DRAWN | CHECKED | F | SECT. | SHEET |
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>11</td>
<td>7.00</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
IGNITION LOCK INSTRUCTION

MODELS
ALL

DARK GREEN - TEMPERATURE GAGE SENDER

VIOLET - SOLENOID

BLACK - BATTERY

RED - BATTERY

BROWN IGNITION #1
GEN TEL-TALE

DARK GREEN IGNITION #2
AMMETER WIRING HARNESS

GRAY - IGNITION SWITCH LIGHT

131282 LAMP 2

3711713 BEZEL - 2400

1118512 SWITCH ASSY

INSTRUMENT PANEL

CYLINDER ASSY (FISHER)

KEY (FISHER)

3719498 WASHER 1500

1929529 NUT ASSY

WIRING HARNESS

DIAL
3711710 3100
3711712 2400

PINK - ACCESSORY

BROWN IGNITION #1

11-7-55
1 VIEW REVISED & NOTE ADDED

DATE SYM.
REVISION RECORD
AUTH. DR.
CK.
12-28-55
2 NO. ADDED

REF.
F
F

CHECKED
DATE
7-25-55

PART No.
3726600

PASSENGER CAR INSTRUCTION MANUAL

NAME

SHEET

12
6.00
GLOVE BOX LIGHT INSTRUCTION

<table>
<thead>
<tr>
<th>DATE</th>
<th>SYM.</th>
<th>REVISION RECORD</th>
<th>AUTH. DR.</th>
<th>CHK.</th>
</tr>
</thead>
<tbody>
<tr>
<td>5-1-56</td>
<td>3</td>
<td>3737200 OPT.  ADDED</td>
<td>8968</td>
<td>V F</td>
</tr>
<tr>
<td>2-15-56</td>
<td>2</td>
<td>VIEW B ADDED</td>
<td>6951</td>
<td>F</td>
</tr>
<tr>
<td>1-9-56</td>
<td>1</td>
<td>WAS 1998148</td>
<td>48292</td>
<td>F</td>
</tr>
</tbody>
</table>

MODELS
ALL

<table>
<thead>
<tr>
<th>NAME</th>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>SECT.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>PASSENGER CAR INSTRUCTION MANUAL</td>
<td>3726600</td>
<td>12</td>
<td>10.00</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
STOP LAMP SWITCH & SIGNAL FLASHER INSTRUCTION

<table>
<thead>
<tr>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>SECT.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>3</td>
<td>WAS 3712858 &amp; 3712934 OPT &amp; 3054</td>
<td>F</td>
<td></td>
<td>11.00</td>
</tr>
<tr>
<td>12-28-55</td>
<td>(L. D. ONLY) ADDED</td>
<td>9758</td>
<td></td>
<td></td>
</tr>
<tr>
<td>11-7-55</td>
<td>(L. D. ONLY) ADDED</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1</td>
<td>VIEW REVISED &amp; NOTE ADDED</td>
<td>F</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

DATE: SYM. REVISION RECORD AUTH. DR. CK. DATE: 7-25-55 PART No. 3726600

- After adjustment of brake pedal, adjust switch assy so that electrical contact is made when brake pedal is depressed to dimension shown.
- Line on face of pedal when electrical contact is made.
- Line on face of pedal in normal position.
DIMMER SWITCH INSTRUCTION

<table>
<thead>
<tr>
<th>DATE</th>
<th>REF.</th>
<th>PART NO.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>SECT.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>10-25-56</td>
<td>F</td>
<td>100972-103319 OPT. ADDED</td>
<td>9578</td>
<td>F</td>
<td></td>
<td>12</td>
</tr>
<tr>
<td>5-6-56</td>
<td>F</td>
<td>WAS 455489</td>
<td>8284</td>
<td>F</td>
<td></td>
<td>13.00</td>
</tr>
<tr>
<td>5-10-55</td>
<td>F</td>
<td>VIEW REVISED</td>
<td>4059</td>
<td>F</td>
<td></td>
<td></td>
</tr>
<tr>
<td>10-10-55</td>
<td>F</td>
<td>VIEW REVISED</td>
<td>4059</td>
<td>F</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>DATE</td>
<td>SYM.</td>
<td>REVISION RECORD</td>
<td>AUTH.</td>
<td>DR. CK.</td>
<td>7-25-55</td>
</tr>
</tbody>
</table>

MODELS ALL
RESISTOR, OIL PRESSURE SWITCH & THERMO GAUGE INSTRUCTION

NAME: PASSENGER CAR INSTRUCTION MANUAL

<table>
<thead>
<tr>
<th>NAME</th>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>SECT.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>1508436. OPT REMOVED</td>
<td>2</td>
<td>2236</td>
<td>F</td>
<td></td>
<td></td>
</tr>
<tr>
<td>SECTION ADDED</td>
<td></td>
<td>5546</td>
<td>F</td>
<td></td>
<td></td>
</tr>
<tr>
<td>DATE</td>
<td>SYM.</td>
<td>REVISION RECORD</td>
<td>AUTH. DR. CLK.</td>
<td>PART NO.</td>
<td></td>
</tr>
<tr>
<td>7-25-55</td>
<td></td>
<td></td>
<td></td>
<td>3726600</td>
<td></td>
</tr>
</tbody>
</table>
COIL & SPARK PLUG WIRES INSTRUCTION

MODELS
ALL

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-28-55</td>
<td>8 WAS 5298139 7561 F</td>
</tr>
<tr>
<td>2-2-56</td>
<td>7 WAS 2064588 6303 F</td>
</tr>
<tr>
<td>2-3-56</td>
<td>6 REDRAWN 7-25-55 3726600</td>
</tr>
</tbody>
</table>

DATE SYM. REVISION RECORD AUTH. DR. CK.
GENERATOR WIRING INSTRUCTION

MODELS
ALL

NAME
PASSenger CAR INSTRUCTION MANUAL

REF.

DRAWN

CHECKED

SECT.

SHEET

DATE

SYM.

REVISION RECORD

AUTH.

DR.

CK.

7-25-55

3726600

12

19.00
## HEADLAMP INSTRUCTION

<table>
<thead>
<tr>
<th>DATE</th>
<th>SYM.</th>
<th>REVISION RECORD</th>
<th>AUTH.</th>
<th>DR. OK.</th>
<th>PASSenger CAR INSTRUCTION MANUAL</th>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>SECT.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-15-56</td>
<td>4</td>
<td>WAS 5947207</td>
<td>6866</td>
<td>F</td>
<td>ALL</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2-8-56</td>
<td>3</td>
<td>WIRE RE-Routed</td>
<td>7333</td>
<td>V</td>
<td>F</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2-8-56</td>
<td>2</td>
<td>WIRE RE-Routed</td>
<td>5285</td>
<td>F</td>
<td>F</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>12-28-55</td>
<td>1</td>
<td>WAS 5947094 &amp; 5947305</td>
<td>5788</td>
<td>F</td>
<td>F</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>10-28-55</td>
<td></td>
<td>L. D. OPT. IN PAIRS</td>
<td>3618</td>
<td>F</td>
<td>F</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**MODELS**

ALL

**VIEW A**

SECTION VIEW THROUGH HEADLAMP IN ASSEMBLED POSITION

**HEADLAMP ASSY**

**PRESS GASKET SNUGLY INTO CRIMPED SECTION**

**FENDER ASSY**

**DOOR**

**HEADLAMP ASSY**

**GASKET ASSEMBLED WITH SLIT AT BOTTOM OF DOOR**

**3722121 GASKET**

**3722122 GASKET**

**3721912 SCREW**

**SCREW 127884 ANCHOR NUT 3698396 OPT 3708875**

**LIGHT GREEN UPPER BEAM**

**TAN LOWER BEAM**

**BLACK GROUND**

**127933 SCREW 121801 LW**

**CLIP**
BEAM AIM SHALL BE CHECKED WITH NO LOAD IN THE
VEHICLE OTHER THAN THE DRIVER IN THE FRONT SEAT
ADJUSTMENTS TO BE MADE WITH UPPER BEAM ON. EACH
LAMP AIMED INDEPENDENTLY WITH OTHER LAMP COVERED

THIS DIM MUST BE HELD FROM FRONT
OF HEADLAMP TO FRONT FACE OF SCREEN

AIM VERTICALLY SO THAT CENTER OF
HOT SPOT IS 2.0 INCHES BELOW CENTER
OF LAMP ON CAR WITHIN ± 1.5 INCHES

25°

C LEFT LIGHT

C RIGHT LIGHT

C CAR & SCREEN

C CAR

LINE UP C OF CAR WITH C OF
SCREEN ON A LEVEL FLOOR.
FRONT OF CAR MUST BE SQUARE
WITH FACE OF SCREEN.

AIM HORIZONTALLY SO THAT
CENTER OF HOT SPOT IS
STRAIGHT AHEAD ± 4 INCHES

HEIGHT OF LAMP TO BE
MEASURED ON CAR BEING
CHECKED

SCREEN IS TO BE PAINTED FLAT WHITE WITH
BLACK LINES. SCREEN MUST BE SHIELDED
FROM OUTSIDE LIGHT, ENOUGH TO ALLOW
LINES TO BE CLEARLY SEEN

HEADLAMP ADJUSTING INSTRUCTION

MODELS
ALL

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>REF. DRAWN JB CHECKED F SECT. SHEET</td>
</tr>
<tr>
<td></td>
<td>DATE 7-25-55 PART No. 3726600</td>
</tr>
<tr>
<td>DATE</td>
<td>SYM. REVISION RECORD AUTH. DR. CK</td>
</tr>
<tr>
<td>12</td>
<td>21.00</td>
</tr>
</tbody>
</table>
1 760940 SEAL
ASSEMBLE JOINT OF SEAL TO INSIDE VERTICAL SECTION OF LAMP ASSY.

TAIL & STOP LAMP INSTRUCTION

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>WAS 899071 L.H.</td>
<td>7772 F</td>
</tr>
<tr>
<td>NOTE REMOVED</td>
<td></td>
</tr>
<tr>
<td>1 REDRAWN</td>
<td>7839</td>
</tr>
</tbody>
</table>

DATE 7-25-55
PART No. 3726600

MODELs ALL

<table>
<thead>
<tr>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>SECT.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>12</td>
</tr>
</tbody>
</table>

<p>| | | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>12</td>
<td>24.00</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
### LICENSE PLATE BRACKET INSTRUCTION

<table>
<thead>
<tr>
<th>NAME</th>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>SECT.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>12</td>
<td>26.00</td>
</tr>
</tbody>
</table>

**MODELS**

ALL EXCEPT

SEDAN DELIVERY & STATION WAGON

---

3711106 BRACKET - REAR

1

3659780 SCREW
3662988 WASHER

REAR DECK LID

---

**NAME**

**REF.**

**DRAWN**

**CHECKED**

**SECT.**

**DATE**

**SYN.**

**REVISION RECORD**

**AUTH.**

**DR.**

**CK.**

**PART No.** 3726000

---

2-2-55

---
GENERAL NOTES:
1. WIRE MARKED -- ARE FURNISHED WITH BODY
2. WIRE MARKED --- ARE NOT PART OF A WIRING HARNESS ASY.
3. WIRE SPLICE INDICATED BY A ...
4. WIRE MARKED $ ARE SUPPLIED WITH EQUIPMENT.
RADIATOR TO SUPPORT INSTRUCTION

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>4-23-56 3 WAS 3730809 &amp; 275575</td>
<td>8468 F</td>
</tr>
<tr>
<td>11-14-55 2 3730909 OPT ADDED</td>
<td>4530 F</td>
</tr>
<tr>
<td>10-10-55 1 WAS 310926</td>
<td>3090 F</td>
</tr>
<tr>
<td>DATE SYM.</td>
<td>REVISION RECORD</td>
</tr>
<tr>
<td>7-25-55</td>
<td>3726600</td>
</tr>
</tbody>
</table>

MODELS
ALL
TIE BAR TO FENDER & SUPPORT INSTRUCTION

MODELS
ALL

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>F</th>
<th>SECT.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>13</td>
<td>3.00</td>
</tr>
</tbody>
</table>

DATE: 7-25-55
PART No.: 3726600
RADIATOR SUPPORT TO FRAME INSTRUCTION

MODELS
ALL

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>REF.</td>
<td>DRAWN</td>
</tr>
<tr>
<td>DATE</td>
<td>7-25-55</td>
</tr>
</tbody>
</table>
GRILLE SPACER & REINFORCEMENT INSTRUCTION

| MODELS | ALL |

| DATE   | 10-10-55 | 1 | VIEW REVISED | 2828 |
| PART No. | 3726600 | | | |
| SHEET | 13 | 6.00 | | |
FILLER PANEL INSTRUCTION

MODELS
ALL

<table>
<thead>
<tr>
<th>NAME</th>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>SECT.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>WAS 3721529</td>
<td>5049</td>
<td>F</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

DATE 7-25-55
PART No. 3726600

12-28-55
VIEW COMPLETED

DATE SYM.
REVISION RECORD
AUTH. DR. CX.
FILLER SUPPORT & BUMPER
OUTER BRACKET INSTRUCTIONS

MODELS
ALL

<table>
<thead>
<tr>
<th>Date</th>
<th>Ref.</th>
<th>Name</th>
<th>Drawn</th>
<th>Checked</th>
<th>Sect.</th>
<th>Sheet</th>
</tr>
</thead>
<tbody>
<tr>
<td>4-23-56</td>
<td>5</td>
<td>WAS 3730909 &amp; 273573</td>
<td>8466</td>
<td>F</td>
<td></td>
<td></td>
</tr>
<tr>
<td>11-14-55</td>
<td>4</td>
<td>3730909 OPT ADDED</td>
<td>4530</td>
<td>F</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>WAS 3710926</td>
<td>3090</td>
<td>F</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>VIEW REVISED</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>10-17-55</td>
<td>1</td>
<td>WAS 3721830</td>
<td>2876</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

AUTH. DR. CK.
REVISON RECORD

DATE 7-25-55
PART No. 3726600

3.00
SPOTWELD 2 PLACES

14 3/32 APPROX TO Q OF UPPER HINGE TOP ATTACHING BOLT

3701572 SERIAL NO. PLATE

ALL MODELS EXCEPT
NOMAD, SPORT COUPE,
CONV, 4 DOOR SPORT
SEDAN & CKD BLOOMFIELD

.1094 DIA 2 HOLES DRILLED AT ASSEMBLY

3 25/32 APPROX

DOME LAMP SWITCH HOLE

FRONT HINGE PILLAR

14 3/32 APPROX TO Q OF UPPER HINGE TOP ATTACHING BOLT

CKD BLOOMFIELD

FRONT HINGE PILLAR

3695654 SERIAL NO. PLATE

3695654 RIVET

MODELS
ALL.

SERIAL NUMBER PLATE INSTRUCTION

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>F</td>
</tr>
</tbody>
</table>

S
NOTE REVISED
2
PLATE RELOCATED
2-15-58
NOTE REVISED

DATE
SYM.
REVISION RECORD
AUTH.
DR.
CK.

REF.
7333
DATE 7-25-55
PART No. 3726600

SECT.
SHEET
14
6.00
<table>
<thead>
<tr>
<th>CHEV. NO.</th>
<th>SPEC. NO.</th>
<th>DESCRIPTION</th>
<th>QUANTITY FOR 1000 JOBS</th>
<th>WHERE USED</th>
</tr>
</thead>
<tbody>
<tr>
<td>5716885</td>
<td>GM-4705-M (SEE DRWG)</td>
<td>ENGINE OIL (SEE DRWG)</td>
<td>1250 GAL OIL PAN - THRU FILLER HOLE IN VALVE ROCKER COVER</td>
<td>6</td>
</tr>
<tr>
<td>377121</td>
<td>GM-4906 M</td>
<td>ENGINE OIL A-60</td>
<td>128 GAL CARBURETOR AIR CLEANER - OIL BATH TYPE</td>
<td>A</td>
</tr>
<tr>
<td>350874</td>
<td>GM-4673 M</td>
<td>STEERING GEAR LUBRICANT</td>
<td>750 LB (MIN) STEERING GEAR - THRU FILLER HOLE IN HOUSING</td>
<td>9</td>
</tr>
<tr>
<td>2175866</td>
<td>GM-4653 M</td>
<td>BRAKE FLUID DEXCO SUPER NO. 11 SAE TO R1</td>
<td>75 GAL HYDRAULIC BRAKE SYSTEM</td>
<td>B</td>
</tr>
<tr>
<td>596422</td>
<td>SEE DRWG</td>
<td>GRAPHITE GREASE</td>
<td>5.5 LB CLUTCH RELEASE BEARING COLLAR - SEE VIEW</td>
<td>6</td>
</tr>
<tr>
<td>379683</td>
<td>GM-4845 M</td>
<td>SMOOTH TYPE CHASSIS LUBRICANT (PRESSURE GUN LUBRICANT)</td>
<td>100 LB FRONT SUSPENSION UPPER CONTROL ARM BALL STUD ASSY - 1 FITTING EACH SIDE</td>
<td>3</td>
</tr>
<tr>
<td>597663</td>
<td>GM-4846 M</td>
<td>VISCOSITY TYPE CHASSIS LUBRICANT (PRESSURE GUN LUBRICANT)</td>
<td>5 LB END &amp; 3RD IDLER LEVER SHAFT - BUSHING CONTACT SURFACES</td>
<td>7</td>
</tr>
<tr>
<td>10 LB</td>
<td>COAT CLUTCH SHAFT ASSY &amp; CLUTCH FORK BALL STUD</td>
<td>6</td>
<td></td>
<td></td>
</tr>
<tr>
<td>9 LB</td>
<td>BATTERY TERMINAL WASHER - COAT</td>
<td>12</td>
<td></td>
<td></td>
</tr>
<tr>
<td>9 LB</td>
<td>DISTRIBUTOR - FILL GREASE CUP</td>
<td>8</td>
<td></td>
<td></td>
</tr>
<tr>
<td>12 LB</td>
<td>FUEL PUMP PUMP NOD - LUBRICATE APPROX 1 INCH ON CAMSHAFT END</td>
<td>RPO 221</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**LUBRICATION INSTRUCTION**

A FOR USE ON JOBS THAT ARE DRIVEN AWAY

B TO PREVENT LEAKAGE OF BRAKE FLUID DURING SHIPMENT, THE QUANTITY SHOWN ABOVE IS APPROXIMATELY 50 CC LESS THAN REQUIRED TO FILL THE RESERVOIR
**INSTRUCTIONS FOR FILLING POWERSHIFT TRANSMISSION**

ADD THE SPECIFIED AMOUNT OF FLUID THROUGH TRANSMISSION OIL FILLER TUBE. IF FLUID IS ADDED WITH TRANSMISSION STATIONARY, THE UPPER FRONT SERVO COVER ATTACHING BOLT MUST BE REMOVED TO PERMIT ESCAPE OF THE DISPLACED AIR. REINSTALL BOLT TO 45 TO 55 FT. LBS. TORQUE. FLUID MAY BE ADDED IMMEDIATELY AFTER STARTING ENGINE FOR THE FIRST TIME ON THE FINAL ASSEMBLY LINE. WITH THIS PROCEDURE IT IS UNNECESSARY TO REMOVE THE UPPER FRONT SERVO COVER ATTACHING BOLT SINCE THE FLUID WILL BE PICKED UP THROUGH THE FRONT PUMP SUCTION TUBE RAPIDLY ENOUGH TO AVOID BLOCKING OFF THE LOWER END OF THE FILLER TUBE.

AFTER ROAD TEST THE OIL LEVEL (MEASURED WITH ENGINE IDLING AND TRANSMISSION IN NEUTRAL RANGE), MUST BE WITHIN 1/4 INCH OF FULL MARK ON DIP STICK.

CAUTION: TO AVOID DAMAGE TO THE TRANSMISSION, THE CAR MUST NOT BE DRIVEN WITH THE FLUID LEVEL MORE THAN 1 INCH ABOVE OR BELOW THE "FULL" MARK ON THE DIP STICK.

**OPTIONAL FILLING PROCEDURE**

REMOVE UPPER FRONT SERVO COVER ATTACHING BOLT AND WHILE ADDING THE SPECIFIED AMOUNT OF FLUID, ROTATE THE CONVERTER ON THE ENGINE STEM LINE IN EITHER "NEUTRAL" OR "DRIVE" RANGE AT APPROXIMATELY 800 RPM FOR AT LEAST A MINUTE. REINSTALL UPPER FRONT SERVO COVER ATTACHING BOLT TO 45 TO 55 FT. LBS. TORQUE. SINCE THIS DOES NOT COMPLETELY FILL THE CONVERTER, IT IS NECESSARY THAT THE CONVERTER BE FURTHER ROTATED AT FAST IDLE ON THE FINAL LINE IN "NEUTRAL" RANGE TO BRING LEVEL WITHIN 1 INCH OF "FULL" MARK ON DIP STICK.

AFTER ROAD TEST, LEVEL MUST BE WITHIN 1/4 INCH OF "FULL" MARK.

CAUTION: TO AVOID BURNING OF HIGH CLUTCH PLATES OR THE LOW AND REVERSE BANDS, DO NOT MOTOR THE CONVERTER IN "DRIVE" RANGE ON FINAL ASSEMBLY OR DRIVE THE CAR WITH FLUID LEVEL MORE THAN 1 INCH ABOVE "FULL" MARK ON DIP STICK.

---

**LUBRICATION INSTRUCTION**
<table>
<thead>
<tr>
<th>CHEV. NO.</th>
<th>SPEC. NO.</th>
<th>DESCRIPTION</th>
<th>QUANTITY FOR 1000 JOBS</th>
<th>WHERE USED</th>
<th>SECT.</th>
</tr>
</thead>
<tbody>
<tr>
<td>166823</td>
<td>SEE DRWG</td>
<td>SPECIAL LUBRICANT (LUBRIFLATE)</td>
<td>FOR QUANTITY SEE SHEET 9.00</td>
<td>DIRECTION SIGNAL LIGHT HOUSING OR STEERING WHEEL HUB COVER - LUBRICATE BASE &amp; INSIDE DIAMETER</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>TRANSMISSION CONTROL SHIFTER TUBE - LUBRICATE UPPER &amp; LOWER ENDS</td>
<td>7</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>TRANSMISSION CONTROL SHIFTER LEVERS - SHIFTER TUBE ENDS ALL OVER</td>
<td>6</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>BRAKE &amp; CLUTCH PEDAL SLEEVE ASSEMBLY</td>
<td>6</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>CLUTCH PEDAL SHAFT</td>
<td>5</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>BRAKE PEDAL HUB</td>
<td>5</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>CLUTCH PEDAL PUSH ROD - BOTH ENDS</td>
<td>8</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>CLUTCH PEDAL PUSH ROD - FORWARD END &amp; BALL NUT</td>
<td>8</td>
</tr>
<tr>
<td>310078</td>
<td></td>
<td>RUBBER LUBRICANT</td>
<td>100 LB.</td>
<td>PADING BRAKE LEVER ASY - COAT LEVER OVER ITS ENTIRE LENGTH</td>
<td>5</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>BRAKE PEDAL LEVERS - COAT BOLTS WHEN ASSEMBLING</td>
<td>5</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>ASSEMBLY TO RETAINER - COAT CONTACTING WITH ASSEMBLY SPRING - COAT RETAINER ENDS &amp; TUBE</td>
<td>5</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>TRANSMISSION TORQUE CONVERTER COVER PILOT HOLE IN CRANKSHAFT - LUBRICATE INSIDE DIAMETER</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>TRANSMISSION CONTROL SHIFTER TUBE RETURN SPRING - BOTH ENDS</td>
<td>RPO 315</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>TRANSMISSION CONTROL ROD BELL CRANK STUD</td>
<td>RPO 315</td>
</tr>
<tr>
<td>372683</td>
<td>GM 4736-M</td>
<td>SPECIAL LUBRICANT</td>
<td>350 GALLON</td>
<td>TRANSMISSION - 3 SPEED - THRU FILLER HOLE IN CASE</td>
<td>7</td>
</tr>
<tr>
<td>③</td>
<td></td>
<td></td>
<td></td>
<td>TRANSMISSION - OVERDRIVE - THRU FILLER HOLE IN TRANSMISSION CASE</td>
<td>RPO 315</td>
</tr>
<tr>
<td>354494</td>
<td>GM 4409-M</td>
<td>A-9 HYPOL LUBRICANT (SAY 90) LEAD SOAP - ACTIVE SULPHUR TYPE</td>
<td>3700 LB.</td>
<td>REAR AXLE - THRU FILLER HOLE &amp; LEVEL PLUG IN HOUSING</td>
<td>4</td>
</tr>
</tbody>
</table>

**A. CAUTION** - THE LUBRICANT, IF PERMITTED TO STAND UNUSED FOR TWO WEEKS OR MORE, MUST BE THOROUGHLY AGITATED BEFORE USING IN REAR AXLES.

**B. CONCENTRATED MATERIAL (AS PURCHASED) TO BE DILUTED WITH FROM FOUR TO EIGHT parts WATER FOR TIRE MOUNTING, AND FOR LUBRICATION OF MISCELLANEOUS PARTS DURING ASSEMBLY.**

**LUBRICATION INSTRUCTION**

<table>
<thead>
<tr>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>14</td>
</tr>
<tr>
<td>CHEV. NO.</td>
</tr>
<tr>
<td>-----------</td>
</tr>
<tr>
<td>3871159</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
</tbody>
</table>

| 4034423   |           | METHANOL BASE | ATLANTA PLANT ONLY AS REQD. NOT USED WHEN AIR CONDITIONING (RPO 460) IS SPECIFIED | | |

| 4         |           | COOLING SYSTEM CAPACITY 3 SPEED POWERGLIDE | L-6-15 QTS 1 - 1/2 PTS E-6-15 QTS 1 - 1/2 PTS V-8-15 QTS 1 - 3/4 PTS V-8-15 QTS 1 - 3/4 PTS | F.O.A. 101 | |
|           |           | ADD ONE QUART TO COOLING SYSTEM CAPACITY AS SPECIFIED ABOVE WHEN HEATER (FOA 101) OR AIR CONDITIONING (RPO 460) IS INSTALLED. | | |
|           |           | R. P. O. 460 | | |

**Models**

ALL

---

**Cooling System Instruction**

**Quantity Shown Is Amount Required to Fill Cooling System To Within 1 Inch Of Bottom Of Filler Neck And Is 1 Quart Less Than Is Needed To Fill The Dry System To The Overflow Tube.**

**When Heater or Air Conditioning Is Specified, Fully Open Temperature Control Valve For Heat When Filling To Minimize Trapping of Air.**

**Not Released For Los Angeles & Oakland When Air Conditioning Is Not Specified.**
HEATER & BLOWER MOUNTING INSTRUCTION

VIEW OF BLOWER ASSEMBLED TO HOUSING ASSEMBLY

HEATER MOTOR - FAN & HOUSING ASSY
313843 DELUXE
313956 RECIRCULATING

312458 SEAL

HEATER CORE & HOUSING ASSY
313956 DELUXE
313577 RECIRCULATING

1/4 MAX
399A525 CEMENT 5 OZ
690A86 STAPLE  (4 REQUIRED)

DASH PANEL

HEATER CORE & HOUSING ASSY

440491 NUT (1)

586023 ADHESIVE CEMENT (.02 OZ)

312236 SEAL HELD IN PLACE BY END OF HOSE

MODELS
ALL LD

NAME
PASSenger CAR INSTRUCTION MANUAL

REFERENCE
DEAWN
CHECKED
F.O.C.
SHEET
AIR INLET INSTRUCTION
(DELUXE)

MODELS
ALL LD

<table>
<thead>
<tr>
<th>DATE</th>
<th>SYM.</th>
<th>REVISION RECORD</th>
<th>NAME</th>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>F.O.A.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>10-24-55</td>
<td>4</td>
<td>468066 OPT ADDED</td>
<td>4272</td>
<td>F</td>
<td>F.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>WAS . 18 MAX</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>NOTE ADDED &amp; VIEW REVISED</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>9-27-55</td>
<td>1</td>
<td>WAS 187677</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>DATE</th>
<th>SYM.</th>
<th>REVISION RECORD</th>
<th>NAME</th>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>F.O.A.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>7-25-55</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

PART No. 3726600
CONTROLS INSTRUCTION
(DE - LUXE)

CONTROL VALVES MAY BE ADJUSTED AS FOLLOWS TO ASSURE PROPER OPERATION:
CONTROLS INSTRUCTION

(RECIRCULATING)
5573827 GASKET
GASKET MAY BE ASSEMBLED TO RIM OF VALVE ASSEMBLY BEFORE INSTALLATION OF VALVE INTO ENGINE TO ASSURE PROPER POSITION OF GASKET AND REDUCE CHANCE OF DAMAGE TO GASKET DURING SUBSEQUENT INSTALLATION OF OIL FILTER.

SEE LUBRICATION INSTRUCTION

OIL FILTER INSTRUCTION

<table>
<thead>
<tr>
<th>DATE</th>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>T.O.A.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>12-5-55</td>
<td>3 WAS 458978</td>
<td>3425</td>
<td>F</td>
<td>104</td>
<td>1.00</td>
</tr>
<tr>
<td>11-4-55</td>
<td>2 NOTE ADDED</td>
<td>3471</td>
<td>F</td>
<td></td>
<td></td>
</tr>
<tr>
<td>10-14-55</td>
<td>1 NOTE ADDED</td>
<td>4675</td>
<td>F</td>
<td></td>
<td></td>
</tr>
<tr>
<td>DATE</td>
<td>SYM.</td>
<td>REVISION RECORD</td>
<td>AUTH</td>
<td>DR.</td>
<td>CK</td>
</tr>
<tr>
<td>9-1-35</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
FOR INSTALLATION INSTRUCTIONS
SEE SHEET 4.00

CONDITIONER INSTRUCTION

CARBURETOR SHOWN REMOVED
(REMOVAL NOT NECESSARY FOR
AIR CONDITIONING INSTALLATION)

MODELS
ALL
EXCEPT CONV.
INSTALLATION INSTRUCTIONS

1. BODY ITEMS
   A. REMOVE GLOVE BOX FROM BODY AS RECEIVED.
   1. DRILL TWO HOLES IN INSTRUMENT PANEL FOR DUCT VALVE CONTROL ROD AND TUBE ASSEMBLY. SEE SHEET 14.00.
   2. DRILL TWO HOLES IN INSTRUMENT PANEL FOR THROTTLE CONTROL ROD AND TUBE. SEE SHEET 15.00.
   3. DRILL HOLE IN UPPER RIGHT HAND SIDE OF DASH PANEL FOR COMPRESSOR TO EVAPORATOR HOSE CLIP. SEE SHEET 9.00.
   4. DRILL HOLE IN DASH PANEL MNT FOR THROTTLE CONTROL ROD AND TUBE ASSEMBLY AND ASSEMBLE MNT TO DASH PANEL. SEE SHEET 15.00.
   C. INSTALL REGULATING AIR OPENING COVER PLATE ON LOWER RIGHT HAND SIDE OF DASH PANEL. SEE SHEET 9.00.
   D. INSTALL DEFROSTER AIR DUCT ASSEMBLY. SEE SHEET 15.00.
   E. INSTALL AIR OUTLETS IN INSTRUMENT PANEL AS FOLLOWS: SEE SHEET 14.00.
      1. LEFT HAND
         a. ASSEMBLE INSULATOR TO TUBE USING PRETIGHTENED TUBE AS SHOWN.
         b. CEMENT TUBE TO OUTLET.
         c. ROTATE BOTH CLAMPS ON OUTLET ASSEMBLY TOWARD CENTER LINE OF OUTLET TO PERMIT ENTRY THROUGH HOLE IN INSTRUMENT PANEL.
         d. INSERT TUBE AND OUTLET THROUGH HOLES IN INSTRUMENT PANEL PASSING THE TUBE BETWEEN THE DASH PANEL AND THE INNER AND OUTER DASH MACH. ROTATE CLAMPS BACK UNTIL SCREW ENDS ENTER HOLES IN INSTRUMENT PANEL REINFORCEMENT AND TIGHTEN SEEM TO THE SPECIFIED LOCATION. SEE SHEET 14.00.
      2. RIGHT HAND
         SAME AS LEFT HAND EXCEPT SHORT TUBE.
   F. INSTALL ACCESSORY JUNCTION BLOCK ON DASH PANEL. SEE SHEET 14.00.
   G. INSTALL AIR DUCT ASSEMBLY. SEE SHEETS 5.00, 8.00 AND 7.00.
   H. SUB-ASSEMBLY AIR DUCT ASSEMBLY AS FOLLOWS:
      a. MOTOR AND FAN ASSEMBLY. SEE SHEET 4.00.
      b. ASSEMBLY MOTOR GROUND STRAP. SEE SHEET 5.00.
      c. ASSEMBLY CAR EVAPORATOR CONTROL THERMO SWITCH ASSEMBLY. SEE SHEET 15.00.
      d. ASSEMBLY CAR HEATER AND EVAPORATOR MOTOR SWITCH RESISTOR. SEE SHEET 17.00.
      e. ASSEMBLY CAR HEATER TEMPERATURE CONTROL CABLE AND CROMMET TO DUCT.
      f. SUB-ASSEMBLE CAR HEATER CONTROL VALVE ASSEMBLY TO CAR HEATER CONTROL VALVE HOUSING. SEE SHEET 1.00.
      g. ASSEMBLY CAR HEATER CONTROL VALVE HOUSING AND VALVE ASSEMBLY TO AIR DUCT. SEE SHEET 5.00.
      h. ASSEMBLY CAR EVAPORATOR CONTROL CABLE ASSEMBLY WHICH MUST PASS AROUND FRONT FACE OF DASH PANEL. SEE SHEET 15.00.
      i. ASSEMBLY CAR HEATER DEFROSTER CONTROL CABLE ASSEMBLY. SEE SHEET 15.00.
      j. ASSEMBLY DUCT VALVE CONTROL ROD AND TUBE ASSEMBLY. ADJUST TO OBTAIN FULL OPENING AND CLOSING. SEE SHEET 15.00.
      k. CEMENT DEFROSTER AIR DUCT SEAL IN PLACE. SEE SHEET 15.00.
      l. ASSEMBLY AIR DISTRIBUTION DUCT AND CONTROL CABLE ASSEMBLY TO INSTRUMENT PANEL. SEE SHEET 5.00.
      m. FIX DASH PANEL GLOVE BOX.
      n. ASSEMBLE MOTOR HOUSING INSULATOR TO DASH PANEL ON FRONT SIDE OF DASH PANEL. APPLY SEALER ALL AROUND AND FILL HOLE BETWEEN HOUSING AND DASH PANEL WITH SEALER. SEE SHEET 1.00.
      o. CEMENT EVAPORATOR AIR OUTLET SEAL TO MOTOR HOUSING INSULATOR AND FOLD IT BACK ON ITSELF TO CLEAR EVAPORATOR. SEE SHEET 5.00.
      p. ASSEMBLE CAR HEATER CONTROL VALVE SEAL AND RETAIN OVER AIR DUCTS AND AGAINST FRONT OF DASH. SEE SHEET 9.00.
      q. ASSEMBLE CAR HEATER CONTROL VALVE HOSE TO LOWER PIN ON CONTROL VALVE TIGHT ENOUGH TO RETAIN SEAL AND RETAIN AGAINST DASH PANEL. SEE SHEET 9.00.
   H. INSTALL EVAPORATOR ADAPTER TO FRONT OF DASH PANEL. SEE SHEET 8.00.
      1. CEMENT ADAPTER SEALS TO INSIDE OF ADAPTER ASSEMBLY.
      2. SUB-ASSEMBLY OUTSIDE AIR CONTROL CABINET TO ADAPTER ASSEMBLY AND ADJUST TO PROVIDE FULL OPENING AND CLOSING OF ADAPTER OUTSIDE AIR VALVE.
      3. FASTEN OUTSIDE AIR CONTROL CABLE THROUGH HOLES IN FRONT OF DASH PANEL SEAL. SEE SHEETS 9.00 AND 15.00.
      4. BOLT ADAPTER TO FRONT OF DASH PANEL.
   I. INSTALL CONTROLS. SEE SHEET 14.00.
      1. ASSEMBLE WIPERS TO SWING ON TOP OF DASH PANEL AND ADJUST TO SWING ON TOP SHEET 18.00.
      2. INSERT CONTROL ASSEMBLY THROUGH HOLES IN INSTRUMENT PANEL AND DRIVE ATTACHING SCREWS TO TOP AND BOTTOM. (CONTROL CABLES CAN BE INSTALLED EITHER DURING OR AFTER THIS OPERATION, BUT MUST BE ADJUSTED AFTER.)
      3. HOOK UP AND ADJUST CONTROL CABLES.
      4. ASSEMBLE DUCT VALVE CONTROL ROD AND TUBE ASSEMBLY TO INSTRUMENT.
      5. INSTALL CONTROL CABLES TOGETHER.
      6. ASSEMBLE THROTTLE ROD AND TUBE ASSEMBLY TO INSIDE OF DASH PANEL AND TO FRONT OF DASH PANEL. SEE SHEET 15.00.
   J. INSTALL GAGE HOLE IN ACCELERATOR LEAF. INSTALL GAGE HOLES AND INSTALL DASH PANEL. CONNECT THROTTLE ROD AND TUBE ASSEMBLY. SEE SHEET 15.00.
   K. WIREING
      1. INSTALL WIRING HARNESS.
      2. PLUG REAR WIRING HARNESS TO REAR OF DASH PANEL. SEE SHEET 16.00.
      3. CONNECT WIRING TO REAR OF DASH PANEL. SEE SHEET 16.00.
   L. ELECTRICAL
      1. INSTALL WIRING HARNES.
      2. INSTALL WIRING CONNECTORS. SEE SHEET 16.00.
      3. INSTALL WIRING HARNESS AT ENGINE END AND PLUG ENDS. USE J/B-350 CHROME SQUARE PLUG AND STANDARD CLAMP. SEE SHEET 15.00.
      4. INSTALL AIR COMPRESSOR SUPPORT AS FOLLOWS: SEE SHEET 16.00.
         a. SUB-ASSEMBLY AIR COMPRESSOR BRACKET TO AIR COMPRESSOR SUPPORT.
         b. SUB-ASSEMBLY COMPRESSOR CLEARANCE BRACKET (FITS ON RIGHT SIDE OF DASH PANEL) TO DASH PANEL.
         c. ASSEMBLE DUCT VALVE CONTROL ROD AND TUBE ASSEMBLY TO DASH PANEL.
   M. INSTALL COMPRESOR SUPPORT ASSEMBLY. SEE SHEET 16.00.
      1. INSTALL AIR COMPRESSOR SUPPORT ASSEMBLY ON ENGINE ASSEMBLY PULLING THE UPPER HEATER HOSE UP THROUGH THE HOLES IN THE TOP SURFACE OF THE SUPPORT AND SHIMMING AS REQUIRED AT THE ATTACHMENT TO ENGINE.
INSTALLATION INSTRUCTIONS

III. SHEET METAL

A. DRILL THREE 3/8-INCH DIA. HOLES IN RADIATOR SUPPORT TO DIMENSIONS SHOWN ON SHEET 11.00. (137.66X30 BRACE MAY BE USED AS A TEMPLATE.)

B. ASSEMBLE BATTERY SUPPORT BOLTS TO RADIATOR SUPPORT ASSEMBLY. SEE SHEET 12.00.

C. DRILL THREE 3/8-INCH DIA. HOLES IN RIGHT HAND FENDER BOLT. SEE SHEET 12.05.

D. ASSEMBLE FRONT END SHEET METAL IN NORMAL MANNER.

E. SPOTWELD 371064 BRACKET TO BATTERY SUPPORT 5 PLACES.

F. DRILL TWO 3/8-INCH DIA. HOLES IN 371035 BATTERY SUPPORT.

G. ASSEMBLE BATTERY SUPPORT TO FENDER SKIRT AND BRACE.

H. DRILL 3/8-INCH DIA. HOLE IN TOP BAR, SEE SHEET 11.00.

I. SPOTWELD 372972 BRACKET TO BATTERY RETAINER 3 PLACES.

IV. INSTALLATION OF AIR CONDITIONING UNIT

A. AIR conditioning unit.

1. REMOVE MOUNT AND HINGES FROM BODY.

2. REMOVE AIR CLEANER COVER OPENING IN TOP OF CARBURETOR.

3. REMOVE BATTERY.

4. REMOVE ATTACHING BOLTS FROM HOSES AND ALLOW THEM TO HANG.

5. REMOVE FRONT FENDER BATTLE TO RADIATOR SUPPORT BOLT.

6. SUB-ASSEMBLE EVAPORATOR YOKE, LAY A BEAD KEEPER IN IT AND HANG IT OVER THE EVAPORATOR ADAPTER ON DASH.

B. INSTALLATION

1. TURN THE SHIPING CRATE UPRIGHT DOWN SO THAT THE EVAPORATOR AND COMPRESSOR ARE ATTACHED TO THE TOP OF THE CRATE.

2. USING A HOOK THAT WILL KEEP THE BASE OF THE CRATE LEVEL, ATTACH A CHAIN FALL OR HOIST TO THE TOP OF THE CRATE.

3. REMOVE THE FOUR SIDES AND BOTTOM OF THE CRATE AND TURN CONDENSER TO CAT MOUNTING POSITION, HANG THE CONDENSER FROM THE FORWARD END OF THE CRATE BASE USING METAL HOOPS THROUGH TOP HOLES IN MOUNTING FLANGES.


5. REMOVE THE CONDENSER FROM ITS HOOPS AND BOLT IT SECURELY INTO POSITION IN FRONT OF THE RADIATOR REMAINING NUMBERS. SEE SHEET 11.00.

6. REMOVE THE PIVOT BOLT HOLE LOCK WASHER FROM COMPRESSOR SUPPORT ON ENGINE. SEE SHEET 11.00.

7. REMOVE THE U-BOLT HOLDING THE COMPRESSOR TO THE CRATE BASE AND LOWER THE COMPRESSOR INTO POSITION WITH THE PIVOT BOLT THROUGH THE FRONT MOUNTING BRACKET AND REPLACE THE NUT AND WASHER ON PIVOT BOLT.

8. DRIVE THE TWO BOLTS FOR ATTACHING THE FRONT MOUNTING BRACKET TO THE COMPRESSOR.

9. DRIVE THE BOLT ATTACHING THE BRACE TO THE OUTER SIDE OF THE COMPRESSOR WITH THE COMPRESSOR IN ITS UPPEREMOST POSITION.


11. MOVE THE EVAPORATOR YOKE INTO POSITION TOE THE FLANGES ON BOTH ADAPTER AND EVAPORATOR AND TIGHTEN SECURELY. SEE SHEET 9.06.

12. FOLD SLEEVES ON BLOWER HOUSING OVER EXTENSION ON THE LOWER RIGHT HAND SIDE OF THE EVAPORATOR. SEE SHEET 9.06.

13. CONNECT LOWER HOSE ON HOT WATER VALVE TO TUBE ON EVAPORATOR.

14. INSTALL UPPER HOSE ON UPPER FITTINGS ON WATER VALVE.

15. CONNECT LOWER HEATER HOSE TO FITTING ON BOTTOM OF EVAPORATOR.

16. INSTALL CLIP HOLDING COMPRESSOR TO EVAPORATOR LINE TO DASH PANEL.

17. INSTALL AND TENSION FAN BELT.

18. INSTALL HOSE RETAINER ON TOP OF RADIATOR SUPPORT. SEE SHEET 11.00.

19. INSTALL AIR CLEANER.

V. INSPECTION AND TEST PROCEDURE.

IN ORDER TO ASSURE PROPER OPERATION OF THIS UNIT, THE FOLLOWING STEPS SHOULD BE TAKEN:


B. AFTER THE SYSTEM HAS BEEN INSTALLED, THE FOLLOWING CHECKS SHOULD BE MADE IN THE OPEN AIR OR IN A PLACE WITH ADEQUATE MOVEMENT OF FRESH AIR.

1. ALL REFRIGERATING CONNECTIONS SHOULD BE CHECKED WITH A LEAK DETECTOR OF THE FUMES TYPE AS SUPPLIED BY THE PRODUCER. THE TORCH BURNS ONLY CLEAR ETHYL ALCOHOL AND A LEAK OF ONLY ONE POUND OF REFRIGERANT IN 13 YEARS CAN BE READILY DETECTED. WHEN OPERATING PROPERLY, THE FLAMES IN THE LEAK DETECTOR BURNS WITH A CLEAR, ALMOST INVISIBLE FLAME, BUT WHEN A LEAK IS DETECTED, IT TURNS A BRILLIANT GREEN.

C. IN ORDER TO CHECK THE PROPER FUNCTIONING OF A COMPLETED JOB, PROCEED AS FOLLOWS:

1. CLOSE ALL CAR DOORS AND WINDOWS.

2. SET ENGINE FOR SLOW IDLE AND RUN FOR SEVERAL MINUTES TO CLEAR COMPRRESSOR OF REFRIGERANT.

3. SET CARBURETOR TO RUN AT 1500 RPM. SET AIR CONDITIONING CONTROL TO COOLEST POSITION, BLOWER TO HIGH SPEED, AND SET CONTROL FOR DRYER AIR. ALLOW ENGINE TO OPERATE FOR APPROXIMATELY 5 MINUTES OR UNTIL THERMOSTAT STOPS THE COMPRESSOR. WHEN ENGINE AND COMPRESSOR ARE OPERATING, CHECK THROUGH CLEAR SIGHT GLASS. ABSENCE OF AIR BUBBLES, INDICATES INSUFFICIENT REFRIGERANT.

4. USING A TEMPERATURE TEST METER WITH A DIAL READING OF 67 TO 125°F, AND AT LEAST A TWO STATION SELECTOR SWITCH AND TWO JACKS WITH 12-1/2 FEET OF BULB WIRE, WE CAN CHECK TEMPERATURE AT TWO DIFFERENT POINTS BY MERELY TURNING THE SELECTOR SWITCH, WITH THE TWO LEADS CONNECTED TO THE METER, THE FREE END OF NUMBER ONE SHOULD BE PLACED IN THE RIGHT HAND ZONE AND NUMBER TWO IN THE REGULATING AIR OPENING IN THE DASH BETWEEN THE AIR DUCT. THE FOLLOWING READINGS INDICATE SATISFACTORY OPERATION.

5. SET ENGINE FOR SLOW IDLE, AND RUN FOR SEVERAL MINUTES TO CLEAR COMPRRESSOR OF REFRIGERANT.

1. RETURN AIR #2 DISCHARGE AIR #1

70° to 80°F Max. 65°F

80° to 90°F Max. 65°F

90° to 100°F Max. 65°F


7. THE HEATING SYSTEM CAN BE CHECKED BY THROWING THE HEAT SWITCH TO FULL ON POSITION AND CHECKING FOR WARM AIR.
SEE ELECTRICAL INSTRUCTIONS FOR ATTACHING WIRING AND CONTROL INSTRUCTIONS FOR INSTALLING CABLES PRIOR TO MOUNTING DUCT ASSY ON DASH

3729872 CAR HEATER & EVAPORATOR AIR DISTRIBUTION DUCT ASSY

3714907 SPACER

161739 SCREW 120392 WASHER

FOR TEMPERATURE VALVE INSTALLATION SEE SHEET 6, 00

3714898 SPACER

3719041 SEAL

3719040 INSULATOR

134551 NUT 120380 LW 120392 WASHER

CEMENT TO BE EFFECTIVE IN THIS AREA

SEAL

DUCT

INSULATOR

446943 CEMENT .50 OZ

3695016 CEMENT .50 OZ

SECTION A-A

MODELS ALL EXCEPT CONV.

DUCT INSTRUCTION

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>REF.</td>
<td>6882 6885</td>
</tr>
<tr>
<td>DRAWN</td>
<td></td>
</tr>
<tr>
<td>CHECKED</td>
<td></td>
</tr>
<tr>
<td>P.O.A.</td>
<td></td>
</tr>
<tr>
<td>SHEET</td>
<td>110 5.00</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>DATE</th>
<th>SYM.</th>
<th>REVISION RECORD</th>
<th>AUTH.</th>
<th>DR. OK.</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-27-56</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>PART No.</th>
<th>3726600</th>
</tr>
</thead>
</table>

110 5.00
DUCT INSTRUCTION

CUT OUT IN DASH BOARD
COMPRESS OR REMOVE
SUFFICIENT AMOUNT OF
FIBERS TO GIVE TIGHT
FIT WITHOUT STRAINING
HOUSING WHEN DUCT IS
INSTALLED ON DASH PANEL

3717369 GROMMET

CABLE ASSY

3715859 HOUSING

3727607 VALVE ASSY

161788 SCREW

CAR HEATER & EVAPORATOR
AIR DISTRIBUTION DUCT

273446 SCREW

CALBE TO CONTROL ASSY
(SEE SHEET 15.00)

ASSEMBLE VALVE HOUSING TO
DISTRIBUTION DUCT PRIOR TO
INSTALLATION OF DUCT TO
DASH PANEL (SEE SHEET 5.00)

MODELS
ALL
EXCEPT CONV.

NAME
PASSenger Car Instruction Manual

REF. 6882
6885

DRAWN
CHECKED
F. O. A.

DATE 2-27-56

PART NO. 3726600

110 6.00

DATE
SYN.
REVISION RECORD
AUTH.
DR.
CL.

6882 6885

0

0

0

0
CAR HEATER & EVAPORATOR ASSEMBLY INSTRUCTION

Lay 1/4 dia. bead of cement all around in yoke before clamping to conditioner case.

3719030 YOKE ASSY

3715860 SEAL
3719083 RETAINER
3718021 HOSE 272850 CLAMP
3727502 HOSE 272850 CLAMP
3133153 NIPPLE
3719486 NIPPLE
WATER PUMP

COMPRESSOR ASSY (SEE SHEET 10.00)
3704944 HOSE 272850 CLAMP

466843 CEMENT .80 OZ.
582996 CLIP 444307 SCREW

3719315 SEAL
ADAPTER

SECTION A-A

MODELS ALL EXCEPT CONV.

CARS REAR HEATER & EVAPORATOR ASSEMBLY INSTRUCTION
AIR OUTLET INSTRUCTION

MODELS ALL EXCEPT CONV.

<table>
<thead>
<tr>
<th>DATE</th>
<th>SYM.</th>
<th>REV.</th>
<th>NAME</th>
<th>REF.</th>
<th>PASS. CAR</th>
<th>INSTR. MANUAL</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>F</th>
<th>F.O.A.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>3-27-56</td>
<td>2</td>
<td>WAS 369016</td>
<td></td>
<td>8882</td>
<td>F</td>
<td>8865</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3-6-56</td>
<td>1</td>
<td>WAS IN FRONT OF INNER &amp; REAR OF OUTER SUPPORTS</td>
<td></td>
<td>8394</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

- Position mounting bracket to front of car before installing outlet Assy. In hole in instrument panel. After installation turn bracket 180 degrees and tighten 188977 screws being sure that ends of screws are in the cavities of the reinforcement ring.
- 
- 3/16" диа. Drill at Assy. using housing for template. Fit outlet Assy to instrument panel before drilling hole making sure fit is best possible.
ELECTRICAL INSTRUCTION

MODELS
ALL
EXCEPT CONV.

NAME

REFERENCE NUMBER

DRAWN

CHECKED

F.O.A.

SHEET

DATE

SYM.

REVISION RECORD

AUTH.

DR.

OK.

REF. 6682

6685

2-27-56

3726600
SEE LUBRICATION INSTRUCTION

AIR CLEANER INSTRUCTION

MODELS
ALL
RADIATOR INSTRUCTION

CLAMPS TO BE ASSEMBLED APPROX. 1/4 INCH FROM END OF HOSE

MODELS

ALL
SEE LUBRICATION INSTRUCTION

GENERATOR, OIL FILLER, PULLEY & FAN BELT INSTRUCTION

MODELS

ALL

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>

REF. | DRAWN | CHECKED | R.P.O. | SHEET |
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>221</td>
</tr>
</tbody>
</table>

DATE | SYM. | REVISION RECORD | AUTH. | DR. CK. | 7-28-55 | PART No. | 3726600 |
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1-30-55</td>
<td>3</td>
<td>NOTE ADDED</td>
<td>8943</td>
<td>F</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>10-10-55</td>
<td>1</td>
<td>VIEW ADDED</td>
<td>8433</td>
<td>F</td>
<td></td>
<td>3726600</td>
<td></td>
</tr>
</tbody>
</table>

BELT ADJUSTMENT BOLT TO BE TIGHTENED AFTER APPLYING 75 LB. PULL ON GENERATOR ASSEMBLY IN DIRECTION SHOWN.

GENERATOR BRACKET

3713742 WASHER

3725275 SLEEVE

3726026 BUSHING TO BE INSTALLED WITH END SURFACE FLUSH WITH FRONT FACE OF GENERATOR

LUBRICATE AS SPECIFIED IN LUBRICATION CHART (3 PLACES)
SEE LUBRICATION INSTRUCTION

AIR CLEANER INSTRUCTION

MODELS

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>R. P. O.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>221</td>
<td>4.00</td>
</tr>
<tr>
<td>10-10-55</td>
<td>LD &amp; 1552808 RD ADDED</td>
<td>2503</td>
<td>F</td>
<td>3726600</td>
</tr>
</tbody>
</table>
OIL LEVEL GAUGE INSTRUCTION

1. TO BE ASSEMBLED TIGHT AGAINST THE MANIFOLD WITH NO CLEARANCE.

TUBE
3721928 L.D.
3734194 R.D.

3722959 GAUGE ASSY

MANIFOLD

VIEW A

CLUTCH HOUSING

UNDER PAN

EXTENSION CLUTCH HOUSING

MODELS
ALL

NAME

MANUFACTURER'S MANUAL

REF.

PASSENGER CAR INSTRUCTION MANUAL

DRAWN

CHECKED

R.P.O.

SHEET

DATE

SYN.

REVISION RECORD

AUTH. OR. CK.

7-25-55

221

3726600

221

6.00
SEE LUBRICATION INSTRUCTION

CARBURETOR & FUEL PUMP INSTRUCTION

NAME:  PASSENGER CAR INSTRUCTION MANUAL

<table>
<thead>
<tr>
<th>DATE</th>
<th>SYM.</th>
<th>REVISION RECORD</th>
<th>AUTH.</th>
<th>DR. OK.</th>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>R. P. O.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>5-6-56</td>
<td>2</td>
<td>137405 REMOVED</td>
<td></td>
<td></td>
<td>F</td>
<td></td>
<td></td>
<td></td>
<td>221</td>
</tr>
<tr>
<td>10-10-55</td>
<td>1</td>
<td>3723538 REMOVED</td>
<td>2284</td>
<td></td>
<td>P</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

MODELS
ALL

LUBRICATE APPROX. 1 INCH ON CAMSHAFT END WITH CHASSIS LUBRICANT.
ACCELERATOR CONTROL INSTRUCTION

MODELS
ALL LD

2 VIEW A

TWIST SPRING AT FRONT END A MAXIMUM OF 1/2 TURN IN DIRECTION OF ARROW B TO MAKE SPRING LAY UP ON CARBURETOR LEVER. FRONT END OF SPRING WILL ASSEMBLE OVER OR UNDER FILLER TUBE BRACKET AS REQUIRED.

WITH ACCELERATOR ROD A POSITIONED AS SHOWN ADJUST ROD B TO GIVE WIDE OPEN THROTTLE.
CLUTCH HOUSING BRACKET & STARTER MOTOR INSTRUCTION

MODELS ALL

<table>
<thead>
<tr>
<th>DATE</th>
<th>SYM.</th>
<th>REVISION RECORD</th>
<th>AUTH.</th>
<th>DR.</th>
<th>OK.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>7-23-56</td>
<td>5</td>
<td>WAS TWO WASHERS</td>
<td>2003</td>
<td>F</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3-27-56</td>
<td>4</td>
<td>VIEW REVISED</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3-27-56</td>
<td>3</td>
<td>VIEW COMPLETED</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>WAS 1107645</td>
<td>1965</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>8-28-55</td>
<td>1</td>
<td>WAS 3714196</td>
<td>2353</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

NAME PASSENGER CAR INSTRUCTION MANUAL

REF. DRAWN CHECKED R. P. O. SHEET

<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>221</td>
<td>12.00</td>
<td></td>
</tr>
</tbody>
</table>
CARBURETOR TO TRANSMISSION LINKAGE INSTRUCTION
(AUTOMATIC TRANSMISSION)

MODELS
ALL

NAME

REVISION RECORD

DATE
5/44

REF.

DRAWN

CHECKED

F

DATE
T-25-55

PART No.
3726600

SHEET
221

18.00
1. LOOSELY ASSEMBLE LEVER (B) TO CLAMP (A).

2. INSERT GAUGE BETWEEN TRANSMISSION LEFT HAND SIDE COVER LOWER REAR BOLT AND HOLE IN LEVER (B) (2.88 DIMENSION BETWEEN BOLT AND HOLE CENTERS). WITH GAUGE IN PLACE AND HOLDING CLAMP (A) COUNTER CLOCKWISE IN FULL DETENT POSITION, TIGHTEN LEVER (B) TO CLAMP (A). REMOVE GAUGE.

3. INSTALL ROD (C).

4. INSTALL ROD (E) IN LEVER (D). PLACE LEVER (F) IN WIDE OPEN POSITION AND PULL ROD (E) FORWARD UNTIL IT IS STOPPED BY TRANSMISSION INTERNAL STOP. ADJUST SWIVEL IN ROD (E) FOR EASY ENTRANCE IN LEVER (F) BEFORE FIXING SWIVEL TO LEVER (F).

5. CHECK ADJUSTMENT BY PLACING LINKAGE IN IDLE POSITION, THEN RETURN TO WIDE OPEN POSITION BY Rotating LEVER (F). PULL UPWARD ON LEVER (E) AND NOTE IF ROD (C) DEFLECTS. MEANING TRANSMISSION IS NOT ON INTERNAL STOP. IF ROD DEFLECTS, OR LEVER (F) WILL NOT REACH WIDE OPEN POSITION, REPEAT ADJUSTMENT 4.

6. WITH ACCELERATOR PEDAL DEPRESSED, PLACING LOWEST POINT ON ACCELERATOR ROD .78-68 ABOVE TOP PANEL, AND LEVER (F) ROTATED TO WIDE OPEN POSITION, ADJUST SWIVEL IN ROD (G) FOR FREE ENTRY INTO LEVER (F) BEFORE FIXING SWIVEL TO LEVER (F).

7. CHECK ADJUSTMENT BY RELEASING, THEN DEPRESSING ACCELERATOR PEDAL. CHECK LEVER (F) FOR WIDE OPEN POSITION, IF LEVER (F) WILL NOT REACH WIDE OPEN POSITION, REPEAT STEP 6.

CARBURETOR TO TRANSMISSION LINKAGE INSTRUCTION
(AUTOMATIC TRANSMISSION)
OIL FILTER INSTRUCTION

5573808 OIL FILTER & BRACKET ASSY

120376 NUT 120214 LW

5573481 U BOLT

3711266 HOSE ASSY

1. ELBOW 3699779 169963 OPT

2. 3703503 HOSE ASSY

4.88

SEE LUBRICATION INSTRUCTION

OIL PRESSURE SWITCH

444252 TEE

MODELS
ALL L.D.

---

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>REF</td>
<td>DRAWN</td>
</tr>
<tr>
<td>10-17-55</td>
<td>WAS 137221 CONNECTOR</td>
</tr>
<tr>
<td>DATE</td>
<td>SYM</td>
</tr>
</tbody>
</table>
SEE LUBRICATION INSTRUCTION

OIL FILTER INSTRUCTION

MODELS
ALL R.D.

| DATE | SYM. | REVISION RECORD | AUTH. | DR. | CK. | 7-25-55 | PART No. | 3726600 | 237 | 2.00 |
3737705 GASKET
Gasket may be assembled to rim of valve assembly before installation of valve into engine to assure proper position of gasket and reduce chance of damage to gasket during subsequent installation of oil filter.

5573837 OIL FILTER ASSY.

SEE LUBRICATION INSTRUCTION
OIL FILTER INSTRUCTION

MODELS
ALL

<table>
<thead>
<tr>
<th>NAME</th>
<th>REF.</th>
<th>DRAWN</th>
<th>W.O.</th>
<th>CHECKED</th>
<th>R.P.O.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>WAS 5573827</td>
<td>6960</td>
<td>8590</td>
<td>V</td>
<td>F</td>
<td>DATE</td>
<td>PART No.</td>
</tr>
<tr>
<td>2-27-58</td>
<td>3724600</td>
<td></td>
<td></td>
<td></td>
<td>237</td>
<td>3.00</td>
</tr>
</tbody>
</table>
GOVERNOR INSTRUCTION

MODELS
ALL LD
6 CYL. ONLY

<table>
<thead>
<tr>
<th>NAME</th>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>R.P.O.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>E.M.</td>
<td>F</td>
<td></td>
<td>241</td>
</tr>
<tr>
<td>11-14-55</td>
<td>1 REDRAWN &amp; REVISED</td>
<td>2705</td>
<td></td>
<td>4</td>
<td>1.00</td>
</tr>
</tbody>
</table>

3729594 GOVERNOR CARB. PIPE ASSY
121711 CONNECTOR
3729592 GOVERNOR ASSY
MANIFOLD
7009253 CARBURETOR ASSY
3729593 SPARK CONTROL PIPE ASSY
121370 ELBOW
3730576 GASKET
ENGINE REAR MOUNTING INSTRUCTION

| MODELS | ALL |

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>F</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>PARTS ADDED</th>
<th>3229</th>
</tr>
</thead>
<tbody>
<tr>
<td>DATE</td>
<td>7-25-55</td>
</tr>
<tr>
<td>PART No.</td>
<td>3726600</td>
</tr>
</tbody>
</table>

**Diagram Details:**
- **Transmission Assy**
- **Engine Assy**
- **Frame**
- **Bolt Heads**
- **Bolt**
- **Nut**
- **Mounting Assy RH**
- **Mounting Assy LH**

**Notes:**
- "All except 2434" added
- "All except 2434" added
- Part added
- Date: 10-10-55
- Revision record: No specific revision record mentioned

**Table:**

<table>
<thead>
<tr>
<th>Item</th>
<th>Code</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>3722375</td>
<td>Bolt</td>
<td>103322 - LW</td>
</tr>
<tr>
<td>3729424</td>
<td>Bolt</td>
<td>2434 Only</td>
</tr>
<tr>
<td>3725285</td>
<td>All except 2434</td>
<td></td>
</tr>
<tr>
<td>3729423</td>
<td>2434 Only</td>
<td></td>
</tr>
</tbody>
</table>

**Instructions:**
- Bolt heads must be against engine mounting.

---

**Notice:**
- The table and diagram together provide comprehensive information on the engine rear mounting instruction, including part numbers and instructions for installation and assembly.
1. REMOVE THE TWO OIL COOLER PLUGS FROM REAR OF TRANSMISSION ASSEMBLY AND APPLY APPROXIMATELY ONE THIMBLE-FULL OF PETROLATEM INTO EACH HOLE WITH CAULKING GUN OR ANY OTHER SUITABLE APPlicATOR. RE-INSTALL PLUGS FINGER TIGHT.

2. REMOVE 1/8 PLUG C FROM RIGHT HAND SIDE OF TRANSMISSION MAIN CASE AS SHOWN.

3. ALIGN BOLT HOLES IN FLYWHEEL AND CONVERTER.

4. INSTALL-OIL PIN IN HOLE ON CONVERTER AT ACCESS HOLE.

5. REMOVE CONVERTER SAFETY CLAMP (MAKE SURE THAT CONVERTER HAS NOT SLIPPED FORWARD).

6. ENTER TRANSMISSION HOUSING INTO PILOT ON FLYWHEEL HOUSING AND ASSEMBLE ONE BOLT ON EACH SIDE OF CENTER AT TOP.

7. ATTACH CLAMPING FIXTURE D-11504 INTO HOLE REFERRED TO IN STEP 2 ABOVE.

8. REMOVE PILOT PIN FROM ACCESS HOLE, DRIVE FLYWHEEL TO CONVERTER BOLTS, (PERFORM THESE STEPS WHILE CLAMPING FIXTURE IS IN PLACE AND OIL PRESSURE IS BEING APPLIED.)

9. REPLACE AND TIGHTEN 1/8 PLUG REFERRED TO IN STEP 2.

10. DRIVE OIL FILLER PLUG INTO ACCESS HOLE C.

11. REASSEMBLE FLYWHEEL HOUSING COVER.
1. LOOSELY ASSEMBLE LEVER (B) TO CLAMP (A).

2. INSERT GAUGE BETWEEN TRANSMISSION LEFT HANDED COVER LOWER REAR BOLT AND HOLE IN COVER (B) (7.00 DIMENSION BETWEEN BOLT AND HOLE CENTERED LINES). WITH GAUGE IN PLACE AND HOLDING CLAMP (A) COUNTERCLOCKWISE IN FULL DETENT POSITION, TIGHTEN LEVER (B) TO CLAMP (A). REMOVE GAUGE.

3. INSTALL ROD (C).

4. INSTALL ROD (E) IN LEVER (D). PLACE LEVER (F) IN WIDE OPEN POSITION AND TIGHTEN ROD (E) UP UNTIL IT IS STOPPED BY TRANSMISSION INTERNAL STOP. ADJUST SWIVEL IN ROD (E) TO CLEAR ENTRY IN LEVER (F) BEFORE FIXING SWIVEL IN LEVER (F).

5. CHECK ADJUSTMENT BY PLACING LINKAGE IN IDLE POSITION THEN RETURN TO WIDE OPEN POSITION BY ROTATING LEVER (F). PULL UPWARD ON LEVER (G) AND NOTE IF ROD (C) DEFLECTS. MEASURING TRANSMISSION IS NOT ON INTERNAL STOP. IF ROD DEFLIGHTS, LEVER (F) WILL NOT REACH WIDE OPEN POSITION, REPEAT ADJUSTMENT 4.

6. WITH ACCELERATOR PEDAL DEPRESSED PLACING LOWEST POINT ON ACCELERATOR ROD 76.88 ABOVE TOP PANEL, AND LEVER (D) ROTATED TO WIDE OPEN POSITION, ADJUST SWIVEL IN ROD (E) FOR CLEAR ENTRY INTO LEVER (D) BEFORE FIXING SWIVEL TO LEVER (D).

7. CHECK ADJUSTMENT BY RELEASING THEN DEPRESSING ACCELERATOR PEDAL. CHECK LEVER (F) FOR WIDE OPEN POSITION. IF LEVER (F) WILL NOT REACH WIDE OPEN POSITION, REPEAT STEP 4.
TRANSMISSION GEARSHIFT CONTROL ADJUSTMENT

1. SET CONTROL ROD BELL CRANK (V) IN PARK POSITION.
2. SET CONTROL SHAFT LEVER (W) IN PARK POSITION.
3. WITH BOTH BELL CRANK & LEVER HELD IN PARK POSITION, ASSEMBLE CONTROL ROD (V) & TIGHTEN SWIVEL CLAMP ON ROD.

SEE LUBRICATION INSTRUCTION

TRANSMISSION CONTROLS INSTRUCTION

<table>
<thead>
<tr>
<th>DATE</th>
<th>SYM.</th>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>10-10-55</td>
<td>1</td>
<td>WAS 3711062</td>
<td>2519</td>
<td>F</td>
<td>7656</td>
<td>F</td>
</tr>
<tr>
<td>2-15-56</td>
<td>4</td>
<td>WAS 3715997</td>
<td>7656</td>
<td>F</td>
<td>F</td>
<td>F</td>
</tr>
<tr>
<td>2-15-56</td>
<td>3</td>
<td>WAS 3710497</td>
<td></td>
<td>F</td>
<td>F</td>
<td>F</td>
</tr>
</tbody>
</table>

313 6.00
SEE LUBRICATION INSTRUCTION
OIL COOLER & FILLER INSTRUCTION

RPO 221 AUTOMATIC TRANSMISSION MODELS ALL

<table>
<thead>
<tr>
<th>PART No.</th>
<th>DESCRIPTION</th>
<th>NAME</th>
<th>DATE</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>3726600</td>
<td></td>
<td></td>
<td>7-25-55</td>
<td>313</td>
</tr>
</tbody>
</table>
STEERING WHEEL ASSY

SEAL COVER 3724135 LD
3713846 SEAL
DASH PANEL
FASTENER
HORIZONTAL G

3719543 INDICATOR ROD
SHORTEN OR LENGTHEN "S" BEND AS REQUIRED
TO CORRECTLY ALIGN THE SHIFT POSITION POINTER.

REV. 1 3/4 REF. NOMINAL
DRIVE & NEUTRAL 5 5/16
REF. NOMINAL

VIEW A

3716765 CLIP

VIEW B

MODELS
ALL

TRANSMISSION CONTROL INSTRUCTION

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>REF.</td>
</tr>
<tr>
<td>WAS 3713847 - LD</td>
<td>F</td>
</tr>
<tr>
<td>10-10-55</td>
<td>3724982 REMOVED</td>
</tr>
<tr>
<td>DATE</td>
<td>SYM.</td>
</tr>
<tr>
<td>7-25-55</td>
<td></td>
</tr>
</tbody>
</table>

| 3726600 | 313 | 10.00 |
1584056 INST. CLUSTER ASSY

INSTR. PANEL

LIGHT SWITCH

AMMETER WIRING HARNESS
2964326
2964073 RPO 221 (AUTO TRANS.)

BRACE

COLOR DARK BLUE

STEERING GEAR JACKET

2964074 WIRE ASSY-GRAY
REMOVE TAPE FROM OVER
HOLE BEFORE ASSEMBLING
BULB INTO CLUSTER ASSY.

COLOR - VIOLET

1968:82 SAFETY SWITCH ASSY
INSTALL SWITCH WITH CONTROL LEVER
IN 'PARK' POSITION. ROTATE SWITCH AS
FAR AS POSSIBLE COUNTER-CLOCKWISE
AS VIEWED FROM DRIVER'S SEAT AND
TIGHTEN IN PLACE.

ELECTRICAL INSTRUCTION
KICKDOWN SWITCH INSTRUCTION

AFTER THROTTLE LINKAGE HAS BEEN ADJUSTED, ADJUST KICKDOWN SWITCH A SO THAT BRACKET ON ROD B AT FULL THROTTLE POSITION RESTS AGAINST END OF THREADED BARREL OF SWITCH.

MODELS
ALL

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>R. P. O.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>8028</td>
<td></td>
<td></td>
<td>315</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>DATE</th>
<th>SYM.</th>
<th>REVISION RECORD</th>
<th>AUTH. DR. OK.</th>
<th>PART No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-15-56</td>
<td>I WAS .95-.76</td>
<td>8028</td>
<td>7-25-55</td>
<td>37266000</td>
</tr>
</tbody>
</table>

315 5.00
KICKDOWN SWITCH INSTRUCTION

3711382 BRACKET
ADJUST SO THAT
SWITCH CENTERS
ON LEVER WHEN
ACTUATED
KICKDOWN
SWITCH ASSY

3711384 LEVER

450623 SCREW
120423 LW
134551 NUT

OVERDRIVE HARNESS

AMMETER HARNESS

COLOR - BLACK
TO OIL
SENDER

DARK GREEN
TO DISTRIBUTOR

TO KICK DOWN SWITCH

AFTER THROTTLE LINKAGE HAS BEEN
ADJUSTED, ADJUST KICKDOWN SWITCH
A SO THAT ACTUATING LEVER B AT
FULL THROTTLE POSITION RESTS
AGAINST END OF THREADED BARREL
OF SWITCH

MODELS
ALL
WITH RPO 221

<table>
<thead>
<tr>
<th>NAME</th>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>R. P. C.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>WAS . . . .</td>
<td>8038</td>
<td>F</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>VIEW REVISED</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>7-26-55</td>
<td>3726600</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

DATE: SYM.
REVISION RECORD
AUTH. DR. CL.
ELECTRIC WINDSHIELD WIPER INSTRUCTION

W/S WIPER MOTOR GROUND WIRE SECURED UNDER AUXILIARY DRIVE ASSY MOUNTING SCREW

CARBURETOR

W/S WIPER CONTROL CABLE INSTALLED BY FISHER BODY

RESISTOR ON DASH PANEL

Slightly bend prongs on terminal in opposite directions to produce a binding effect

VIEW B

WIRING DIAGRAM

MODELS ALL

320 1.00

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSenger Car Instruction Manual</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.12.55</td>
<td>WAS 490358</td>
</tr>
<tr>
<td>1.30.55</td>
<td>WAS 497248 156470</td>
</tr>
</tbody>
</table>

DATE 7-31-55

AUTH OR CHK 7.13-55

PART No. 3726600
BLEEDING INSTRUCTION
SHEET 3.00

HYDRAULIC STEERING INSTRUCTION

<table>
<thead>
<tr>
<th>DATE</th>
<th>SYM</th>
<th>REVISION RECORD</th>
<th>AUTH.</th>
<th>DR.</th>
<th>CK.</th>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>R.P.O.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>11-14-55</td>
<td>2</td>
<td>VIEW ADDED</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>F</td>
<td>324</td>
</tr>
<tr>
<td>9-22-55</td>
<td>1</td>
<td>VIEW REMOVED</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>F</td>
<td>324</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>7-25-55</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>3726600</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>1.00</td>
</tr>
</tbody>
</table>

MODELS ALL
Hose Shield Instruction

MODELS
ALL

R.P.O. 410
Locate rear edge of shield in line with rear face of grommet retainer.

R.P.O. 221

<table>
<thead>
<tr>
<th>Hose Shield Instruction</th>
<th>Name</th>
<th>Passenger Car Instruction Manual</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Ref. | Drawn | Checked | F | R.P.O. | Sheet |
-----|-------|---------|---|--------|-------|

Date: 7-25-55
Part No.: 3726600

<table>
<thead>
<tr>
<th>Date</th>
<th>Sym.</th>
<th>Revision Record</th>
<th>Auth.</th>
<th>Dr. Ck.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
POWER STEERING BLEEDING INSTRUCTION

A OR B OPTIONAL

A  BENCH

REFER TO RPO 324, SHEET 1.00

1 Linkage unit to be completely assembled including inlet and outlet hoses

2 Connect the automatic transmission fluid supply under pressure to outlet hose assembly. Place inlet in a receptacle that will catch any oil that may be forced out.

3 Operate valve by moving the pitman arm ball stud and make at least one complete stroke of the piston with valve in each position.

4 System will be bled when a clear stream of fluid without air bubbles comes out of the inlet hose.

B  ON THE COMPLETED VEHICLE

1 Jack up car until front wheels are clear.

2 Fill pump with fluid.

3 Run engine 5 to 10 seconds with wheels in straight ahead position

4 Refill pump with fluid.

5 Run engine for a few seconds and turn wheels in both directions against stops.

6 Refill pump with fluid.

It is very important that the wheels be off of the ground when bleeding, since under loaded conditions the oil is injected into the cylinders under extremely high pressure and will cause foaming. This condition can be detected by the pump being noisy. The air will bleed out after 2 to 3 hours of standing.

BLEEDING INSTRUCTION

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>REF.</td>
<td>DRAWN</td>
</tr>
<tr>
<td>DATE</td>
<td>PART No.</td>
</tr>
</tbody>
</table>

MODELS
ALL
**Hose Instruction**

**Clamp**
- 3710618
- 3710617
- 3722698 RPO 221

**Outlet Hose Assy.**
- 3739624
- 3759626 RPO 221

**Inlet Hose Assy.**
- 3739625
- 3739625 RPO 221

**Install curved ends of hoses to cylinder and arch hoses to clear top of relay tie rod.**

**Identification grooves on these hoses must be at top.**

**Assemble hose with yellow stripe positioned even with bottom of grommet.**

**Bracket**
- 3732038

**Frame clamp**

**View A**

**Models**
- All

---

**Passenger Car Instruction Manual**

<table>
<thead>
<tr>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>F</th>
<th>R.P.O.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>5-7-56</td>
<td>5</td>
<td>1576</td>
<td>F</td>
<td>324</td>
<td>5.00</td>
</tr>
</tbody>
</table>

**Date**
- 7-25-55

**Part No.**
- 3726600

---
WIRING DIAGRAM

REG PRODUCTION & R.P.O. 221

REG PRODUCTION & R.P.O. 221 WITH R.P.O. 397 & (OR) R.P.O. 428

MODELS

---

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSenger Car Instruction Manual</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>REF.</td>
</tr>
<tr>
<td></td>
<td></td>
</tr>
<tr>
<td>4-2-58</td>
<td>2 A &amp; F REVERSED</td>
</tr>
<tr>
<td>7-25-55</td>
<td>3726600</td>
</tr>
</tbody>
</table>
HEAVY DUTY BATTERY INSTRUCTION

BATTERY
1890505 CKD BLOOMFIELD
1890604 ALL OTHERS

3722848 RETAINER

3722852 SUPPORT ASSY

STARTING CABLE ASSY

AMMETER HARNESS

3700196 WASHER

122017 BOLT PW LW

DASH PANEL

MODELS
ALL LD
CARBURETOR, AIR CLEANER & LINKAGE INSTRUCTIONS

NOTE
*USED WITH CARBURETOR 7390737
1 FOR AUTOMATIC TRANSMISSIONS ONLY

MODEL
RPO 221

OVERDRIVE

KICKDOWN SWITCH

LEVER

VIEW A

372510 ROD

RPO 221 AUTOMATIC TRANSMISSION

MODELS
RPO 419

ALL

<table>
<thead>
<tr>
<th>2-27-56</th>
<th>5726319 &amp; OPT REMOVED</th>
<th>7630</th>
<th>F</th>
<th>NAME PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>RPO 419</td>
<td>DRAWN</td>
<td>271</td>
<td>F</td>
<td>RPO 419</td>
</tr>
<tr>
<td>DATE</td>
<td>5725310</td>
<td>0</td>
<td></td>
<td>TITLE REVISED</td>
</tr>
<tr>
<td>PART NO.</td>
<td>3726600</td>
<td>0</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
3 SPEED ADJUSTMENT
RPO 410

1. With accelerator rod positioned as shown adjust rod to give wide open throttle.

RPO 411

Make adjustments on rear carburetor same as RPO 410. Then adjust rod to give wide open throttle on front carburetor.

OVERDRIVE ADJUSTMENT
RPO 410

1. With accelerator rod positioned as shown adjust rod to give wide open throttle. Adjust switch so that actuating lever at full throttle position lies against end of threaded barrel of switch.

RPO 411

Make adjustments on rear carburetor same as RPO 410. Then adjust rod to give wide open throttle on front carburetor.

AUTOMATIC TRANSMISSION ADJUSTMENT
RPO 410

1. Loosely assemble lever to clamp.

2. Insert gauge between transmission left hand side cover lower rear bolt & lower hole in lever. 3.88 dimension between bolt & hole centerlines with gauge in place, and holding clamp on gauge. 1/4 clockwise in full detent position, tighten lever to clamp, remove gauge.

3. Install rod.

4. Install rod in carburetor. Place lever on wide open position & full rod upward until it is stopped by transmission internal stop. Adjust swivel in rod for easy engagement in lever before fixing swivel in lever.

5. Check adjustment by placing linkage in idle position, then returning to wide open position by rotating lever upward on lever & note if rod deflects. Meaning transmission is not on external stop. If rod deflects or lever will not reach wide open position, repeat adjustment.

6. With accelerator pedal depressed, placing lever on accelerator rod. 3.88 above top panel & lever rotated to wide open position, adjust swivel in rod for free entry of rod into lever. Before fixing rod to lever.

7. Check adjustment by releasing, then depressing accelerator pedal, check lever for wide open position. If lever will not reach wide open position, repeat step.

RPO 411

Make adjustments on rear carburetor same as RPO 410. Then adjust rod to give wide open throttle on front carburetor.

CARBURETOR LINKAGE ADJUSTMENT INSTRUCTION

MODELS
RPO 410-ALL
RPO 411
ALL EXCEPT 1
SEDA DELIVERY
EXHAUST INSTRUCTION

RPO 410 ONLY
RPO 411-SAME AS REGULAR PRODUCTION

---

EXTENSION ASSY
ALL EXCEPT STATION WAGONS & SEDAN DELIVERY
SHIPPED LOOSE IN TRUNK
RIGHT TAIL PIPE TO BUMPER CLEARANCE SAME AS REGULAR PRODUCTION

TAIL PIPE
STATION WAGONS & SEDAN DELIVERY
EXCEPT 2119-2419
3726109 L.H.
3726109 R.H.
2119-2419
3726109 L.H.
3726109 R.H.
OTHERS
RPO 410
3727687 L.H.
3727688 R.H.
RPO 411
3727683 L.H.
3727688 R.H.

MUFFLER & EXHAUST PIPE ASSY
RPO 410
3730980 LH
3730980 RH
RPO 411
3731467 LH
3731468 RH

FRAME
3726134 CLAMP BRACKET & INSULATOR ASSY
100014 BOLT
103320 LW
103025 NUT

---

<table>
<thead>
<tr>
<th>NO.</th>
<th>NAME</th>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>F</th>
<th>R. P. O.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td>12</td>
<td>NO. ADDED</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>11</td>
<td>RPO 411 MODELS REVISED</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>NOTE REVISED</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>9</td>
<td>REDRAWN</td>
<td>8252</td>
<td></td>
<td>9158</td>
<td>F</td>
<td>410</td>
<td>4.00</td>
</tr>
</tbody>
</table>
FUEL & BRAKE LINE INSTRUCTION

EXTENSION ASY.
29054390
2119-2419
RPO 411 ONLY

GAS TANK

FUEL PIPE ASY.
29054777
2119-2419
RPO 411 ONLY

CLIP
148123
STATION WAGONS
OTHERS SAME AS
REGULAR PRODUCTION

CROSSOVER PIPE

CONNECTOR
FRONT BRAKE PIPE

DASH LEG

CONNECTOR
FRONT BRAKE PIPE

CLIP

CROSSOVER PIPE

TO FUEL PUMP HOSE ASY.

VIEW A
RPO 410

VIEW C
RPO 411

Screw

CLIP

BRACE PIPE ASY.
RPO 410
37324583
RPO 411
3732812

FRAME

CLIP

711705 BRACKET

171109 SCREW

VIEW B

FUEL PIPE ASY.
RPO 410
37324583 STATION WAGONS
AND SEDAN DELIVERY
RPO 411
3732812
1529-2135-30-2419
3755649
ALL EXCEPT STATION
WAGONS AND SEDAN
DELIVERY

FUEL PUMP MUST BE .56
MINIMUM DISTANCE FROM
FRONT BRAKE CROSSOVER
PIPE AT CLOSEST POINT.

MODELS
RPO 410
ALL EXCEPT 2119-2419
RPO 411
ALL EXCEPT SEDAN
DELIVERY

NAME:

PASSENGER CAR INSTRUCTION MANUAL

REF.

DRAWN

CHECKED

R.P.O.

SHEET

8-11-55

REDrawn & Revised

6-55

DATE

PART No.

3736400

5.00
VACUUM POWER BRAKE INSTRUCTION

MODELS
ALL

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>REF.</th>
<th>DRAWN</th>
<th>CHECKED</th>
<th>F</th>
<th>R.P.O.</th>
<th>SHEET</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>412</td>
<td>1.00</td>
</tr>
</tbody>
</table>

DATE    SYM.  REVISION RECORD  AUTH.  DR.  OK.  7-25-55  PART No.  3726600
SEE LUBRICATION INSTRUCTION

CYLINDER MOUNTING & DASH STEERING HOLE COVER INSTRUCTION

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>REF.</td>
</tr>
<tr>
<td></td>
<td>F</td>
</tr>
<tr>
<td>3-6-56</td>
<td>8</td>
</tr>
<tr>
<td>DATE</td>
<td>SYM.</td>
</tr>
</tbody>
</table>
SEE LUBRICATION INSTRUCTION

BRAKE PEDAL & LINKAGE INSTRUCTION

<table>
<thead>
<tr>
<th>MODELS</th>
<th>ALL</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>NAME</th>
<th>PASSENGER CAR INSTRUCTION MANUAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>F</td>
<td>F</td>
</tr>
<tr>
<td>7703</td>
<td>V</td>
</tr>
<tr>
<td>DATE</td>
<td>7-25-55</td>
</tr>
<tr>
<td>PART No.</td>
<td>3726600</td>
</tr>
<tr>
<td>SHEET</td>
<td>3.00</td>
</tr>
</tbody>
</table>
SEE LUBRICATION INSTRUCTION

BRAKE LINE, HOSE & VACUUM TANK INSTRUCTION

R.P.O. 221

MODELS ALL
**GASOLINE TANK - TWENTY GAL.**

**MODELS**
ALL EXCEPT SEDAN DELIVERY & STATION WAGON

---

**PARTS LIST**
- 3738285 TANK ASSY
- 3738296 WIRE ASSY
- ATTACH TO EXISTING METER ASSY WIRE WITH 132900 SCREW 106497 WASHER 120614 NUT
- 11/32 DIA. 4 HOLES LOCATED AS SHOWN
- 3738299 PIPE ASSY
- 3738294 STRAP
- 3738293 CLAMP ASSY
- 3738298 REINFORCEMENT
- 3738295 BRACKET
- CLAMP 3651304 3651308
- 1518769 METER ASSY
- GASKET
- 106327 BOLT
- 3738290 SPACER
- 103320 WASHER
- 102634 NUT
- 569147 SCREW ASSY
- 3738791 HOSE ASSY

**DIMENSION FROM CORNER OF GAS CAP TO GROOVE IN SEAL TO BE BETWEEN 3 1/8 AND 3 1/2 INCHES**

**SECTION A - A**